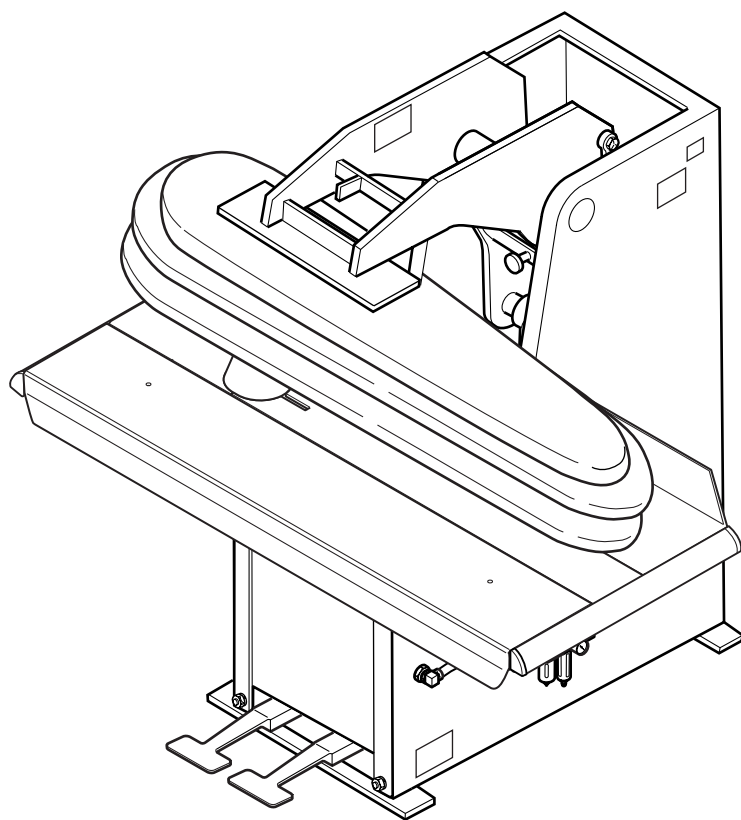


Hothead Dry Cleaning Presses

Refer to Page 5 for Model Numbers



SCR1532C_AJ0059

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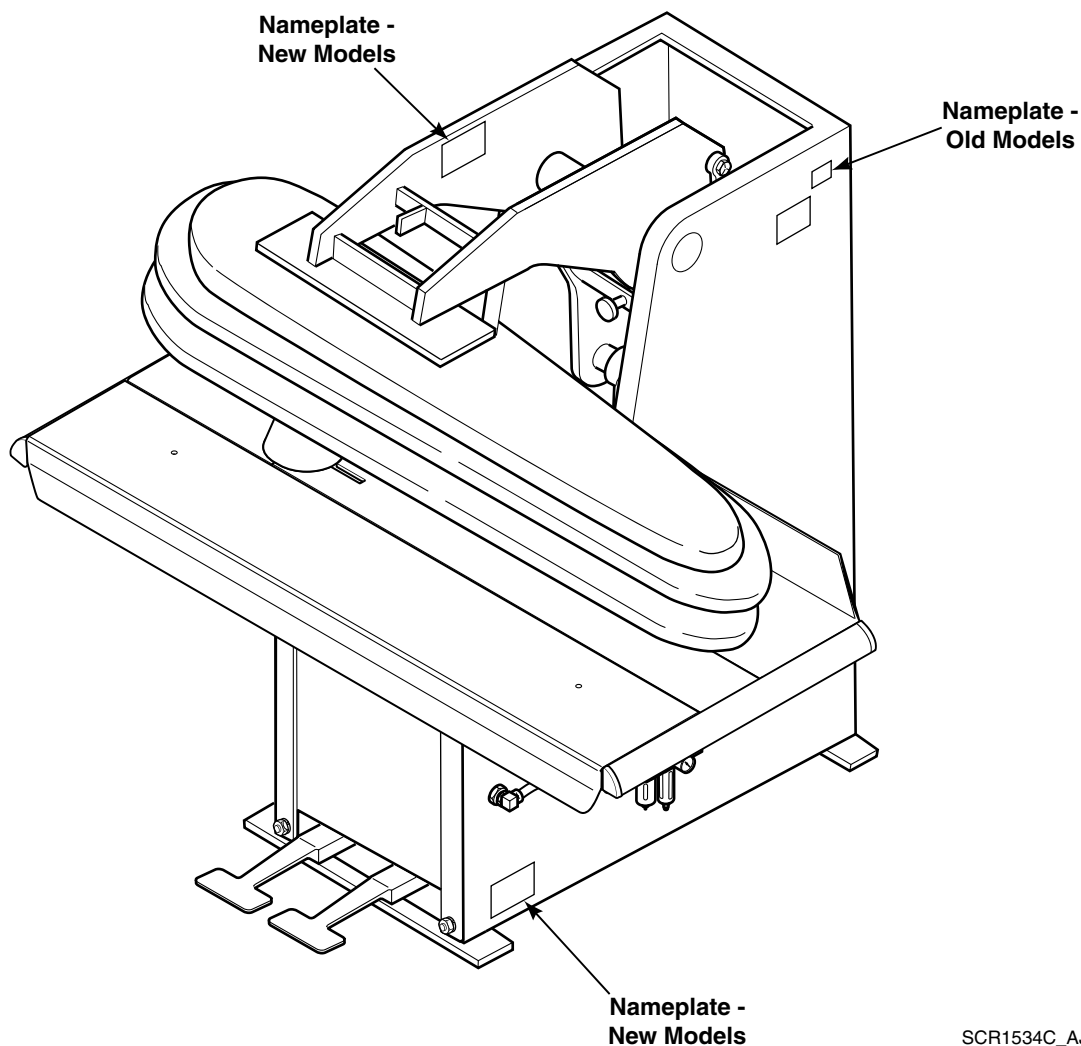
Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



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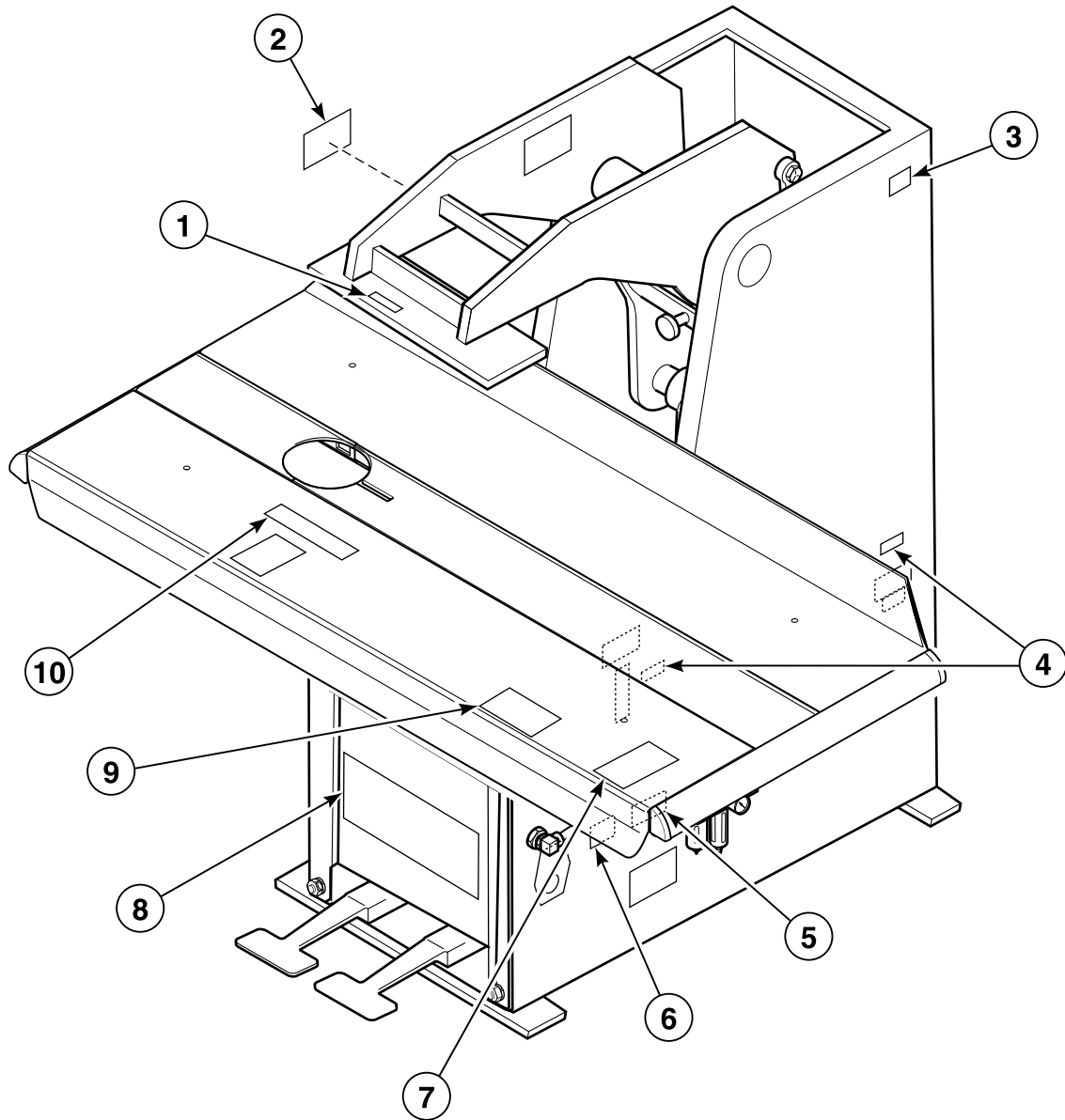
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Model Identification

Information in this manual is applicable to these hothead dry cleaning press models:

ADCH18
ADCH45
ADCH446
ADCHF446
AHOU45
DCH18
DCH45
DCH446
DCHF446
HOU45

Label Application

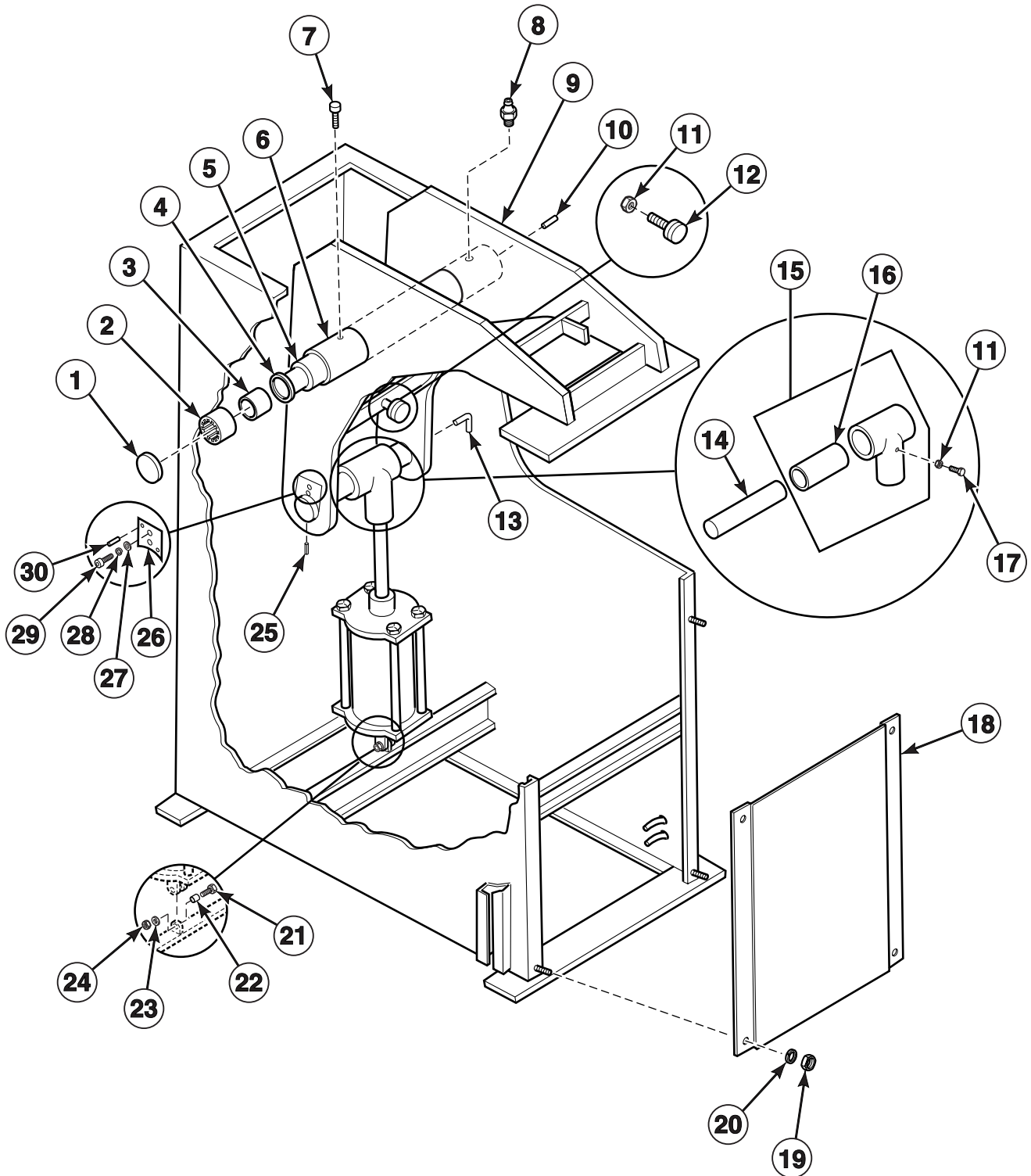


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Label Application

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1266543	Lock Label	
2	JA-17841	Steam Inlet Label	
3	J200156500	Shut-Off Warning Decal	
4	JA-17840	Steam Return Label	
5	J1326156	Air Pressure Label	
6	JA-17842	Air Inlet Label	
7	J33-013	Do Not Lift Table Label	
8	70240801	Nameplate Overlay	
9	JA-35954	Close Label	
10	JA-35953	Open Label	

Frame and Pressure Arm Assembly



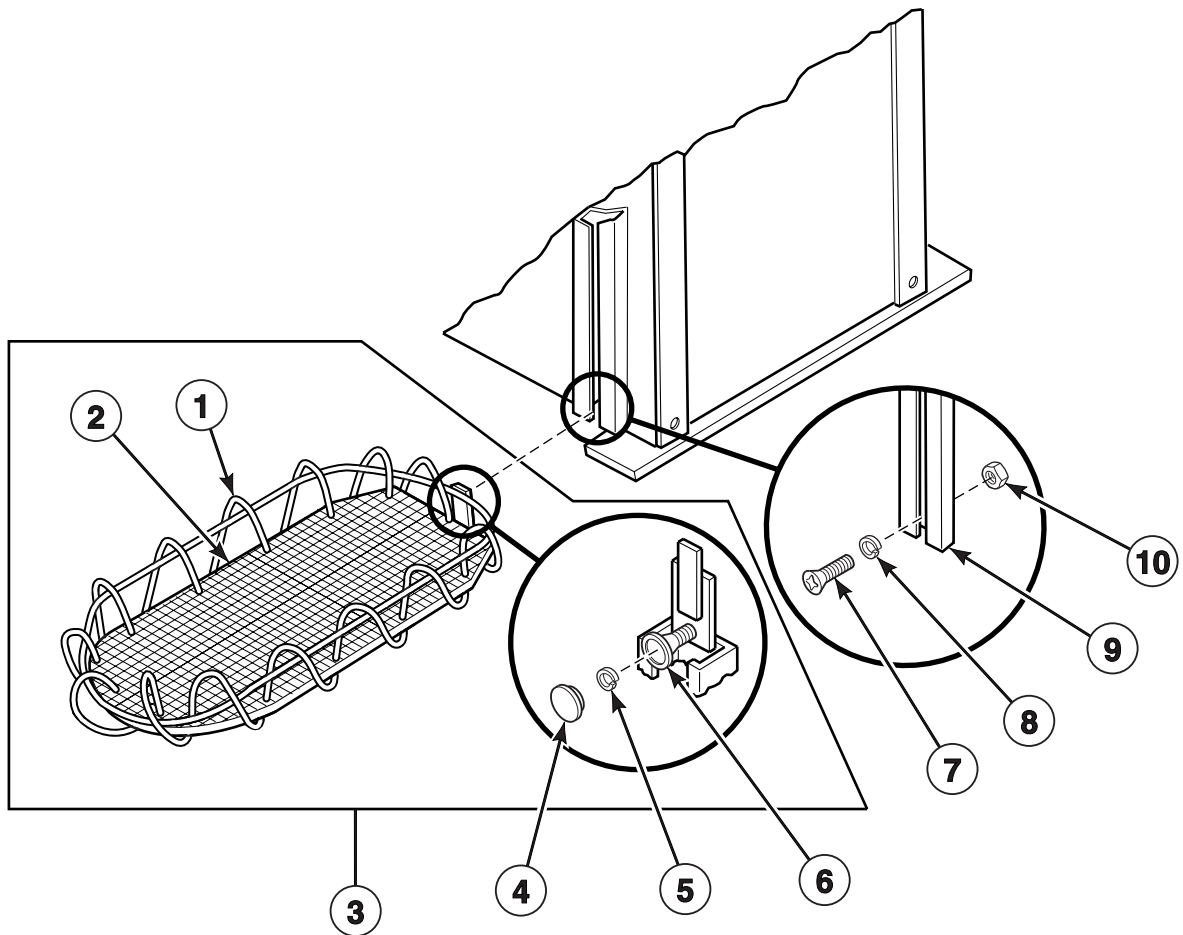
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Frame and Pressure Arm Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-30139	Disc	2 required
2	JA-50892	Needle Bearing	2 required
3	JA-50893	Inner Race Bearing	2 required
4	JA-15175	Washer	16 gauge
	J1422278	Washer	20 gauge
5	JA-25029	Spacer	
6	JA-24941	Pressure Arm Shaft	
7	JA-51778	Screw	
8	J1012111	Straight Grease Fitting	
9	J200046900	Pressure Arm Weldment	
10	JA-50362	Screw	
11	70142	Nut	
12	J1042480	Bumper	
13	JA-25011	Lock Pin	Models through 1997
14	J1474709	Clevis Shaft	
15	JA-04358	Air Cylinder Clevis Assembly	Includes item 16
16	JA-50904	Oilless Sleeve Bearing	2 required
17	JA-50379	Screw	
18	JA-27801	Front Cover	
19	20275	Nut	4 required
20	J1001007	Washer	4 required
21	JA-50900	Screw	
22	JA-55082	Spherical Bearing	
23	91200	Washer	
24	J1000850	Nut	
25	JA-50524	Cotter Pin	Models through 1997
26	J1474691	Pivot Pin Lock Key	
27	JC-80513	Washer	
28	J1185073	Washer	
29	JC-62516	Screw	
30	J1436799	Roll Pin	

Basket Assembly

Models AHOU45 and HOU45

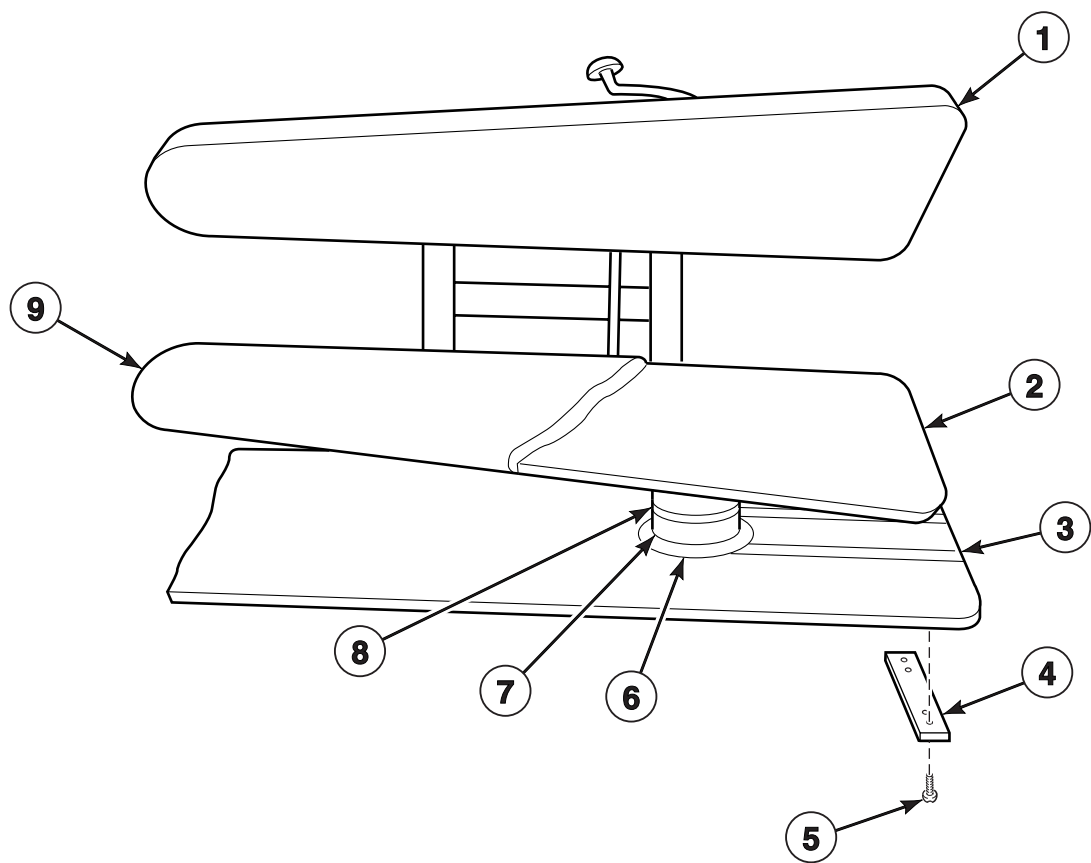


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Basket Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1338615	Rope	
2	JA-15784	Basket Cover	
3	JA-09923	Basket Assembly	Includes items 1, 2 and 4-6
4	JA-52938	Knob	
5	M400014	Washer	
6	J1371749	Washer	
7	J1079490	Screw	
8	M400013	Washer	
9	JA-24299	Basket Adjustment Guide	
10	70142	Nut	

Head, Buck, and Table Assembly (Drawing 1 of 2)



SCR516P_AJ0059

Head, Buck, and Table Assembly (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1314194	Head Weldment	Models AHOU45 and HOU45
	J1468610	Head Weldment	Left; Models ADCH45 and DCH45
	J1466606	Head Weldment	Right; Models ADCH45 and DCH45
	J1515113	Head Weldment	Models ADCH18 and DCH18
	J1626811	Head Weldment	Models ADCH446, ADCHF446, DCH446 and DCHF446
2	JA-82012P	Buck Weldment	Models AHOU45 and HOU45
	JA-82116P	Buck Weldment	Models ADCH45 and DCH45
	J1061753P	Buck Weldment	Models ADCH18 and DCH18
	J1629278	Buck Weldment	Models ADCH446, ADCHF446, DCH446 and DCHF446
3	J200029914	Table Assembly	Models AHOU45 and HOU45
	N/A	Press Table Assembly	Left; Models ADCH45 and DCH45
	J1643055	Table Assembly	Right; Models ADCH45 and DCH45
	J1629245	Press Table	Models ADCH18 and DCH18
	J1628189	Table	Models ADCH446, ADCHF446, DCH446 and DCHF446
4	JA-28162	Table Bracket	
5	JC-64750	Screw	
6	JA-51361	Moulding Ring	
7	JA-29014	Anvil Insulation	
	JA-08688	Anvil Cover Assembly	Models ADCH45, ADCH446, ADCHF446, DCH45, DCH446 and DCHF446
	J0637253-00	Anvil Cover Assembly	Models ADCH18 and DCH18
	J0637259-00	Anvil Cover Assembly	Models AHOU45 and HOU45
8	JA-29017	Snap Clamp	Models AHOU45 and HOU45
9	JA-53172	Padding Set	Nylon; Models ADCH18 and DCH18
	JA-53199	Padding Set	Nylon; Models ADCH45, AHOU45, DCH45 and HOU45
	JA-53520	Padding Set	Nylon; Models ADCH446, ADCHF446, DCH446 and DCHF446

N/A = Part no longer available

This diagram illustrates the assembly of a mechanical component, likely a lamp or light fixture, using 25 numbered parts. The main assembly consists of a base (10) with a mounting plate (11) and a lens (12). The lens is secured by a ring (13) and a cap (14). The base is mounted on a support structure (15) via a bracket (16). The support structure is secured by a bolt (17) and a nut (18). The base is also secured by a bolt (19) and a nut (20). The lens is secured by a bolt (21) and a nut (22). The base is secured by a bolt (23) and a nut (24). The support structure is secured by a bolt (25) and a nut (26).

AJ0059

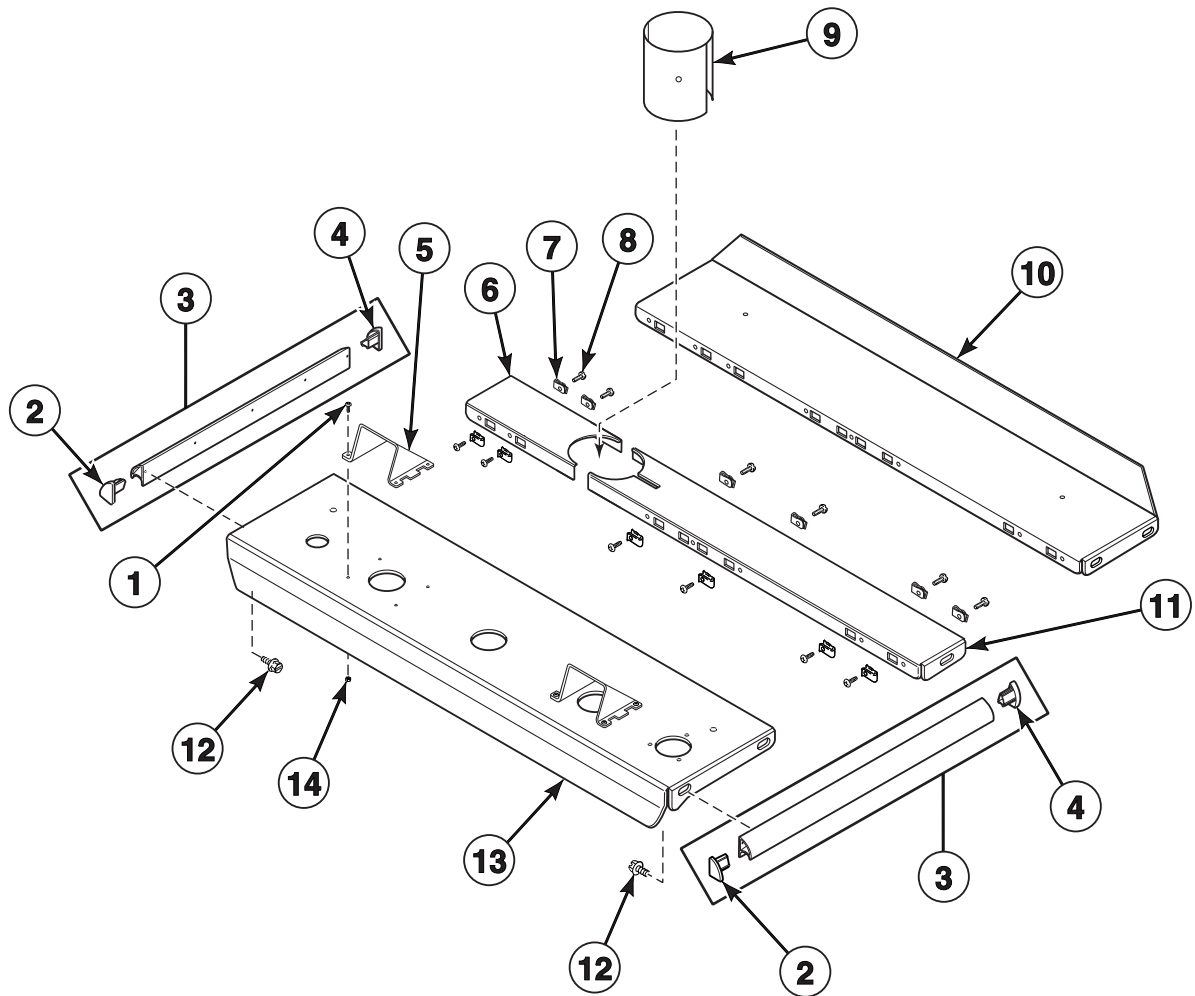
Head, Buck, and Table Assembly (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-53615	Screw	
2	J1185073	Washer	
3	M400065	Screw	
4	J1001049	Washer	
5	70142	Nut	
6	JA-28500	Front Angle	Models AHOU45 and HOU45
	N/A	Angle	Left; Front; Models ADCH45 and DCH45
	J1483643	Table Support Angle Bracket	Right; Front; Models ADCH45 and DCH45
	J1507417	Front Support Angle	Models ADCH18 and DCH18
	J1483403	Front Table Support Angle	Models ADCH446, ADCHF446, DCH446 and DCHF446
7	JC-80513	Washer	
8	20275	Nut	
9	J1370352	Table Bracket	Extender
10	JA-82938	Insulation Cover Assembly	
11	JA-22489	Head Cover	Models AHOU45 and HOU45
	J1468586	Head Cover	Left; Models ADCH45 and DCH45
	J1468594	Head Cover	Right; Models ADCH45 and DCH45
	J1515188	Head Cover	Models ADCH18 and DCH18
	J1629567	Head Cover	Models ADCH446, ADCHF446, DCH446 and DCHF446
12	JC-62496	Screw	
13	JA-51340	Compression Spring	
14	JA-52395	Nut	
15	J1238518	Screw	
16	JA-28532	Table Guard	Models AHOU45 and HOU45
	JA-25711	Table Guard	Models ADCH18 and DCH18
	JA-25765	Table Guard	Models ADCH45, ADCH446, ADCHF446, DCH45, DCH446 and DCHF446
17	JA-12968	Head Spacer	
18	JA-28501	Rear Angle	Models AHOU45 and HOU45
	J1507409	Rear Support Angle	Models ADCH18 and DCH18
	N/A	Angle	Left; Rear; Models ADCH45 and DCH45
	J1483304	Rear Table Support Angle	Models ADCH45, ADCH446, ADCHF446, DCH45, DCH446 and DCHF446
19	H88001565	Screw	
20	J1001338	Washer	
21	J1122969	Buck Alignment Shim	1/16 inch
	J1122977P	Buck Alignment Shim Kit	1/8 inch
22	JA-28147	Anvil Spacer	3/8 inch
	JA-28148	Anvil Spacer	1/8 inch
	JA-28149	Anvil Spacer	1/4 inch
23	J1112499	Buck Spacer	
24	91200	Washer	
25	J1000850	Nut	

N/A = Part no longer available

Stainless Steel Table Assembly - Models ADCH18 and DCH18

Replaces Old Style Tables



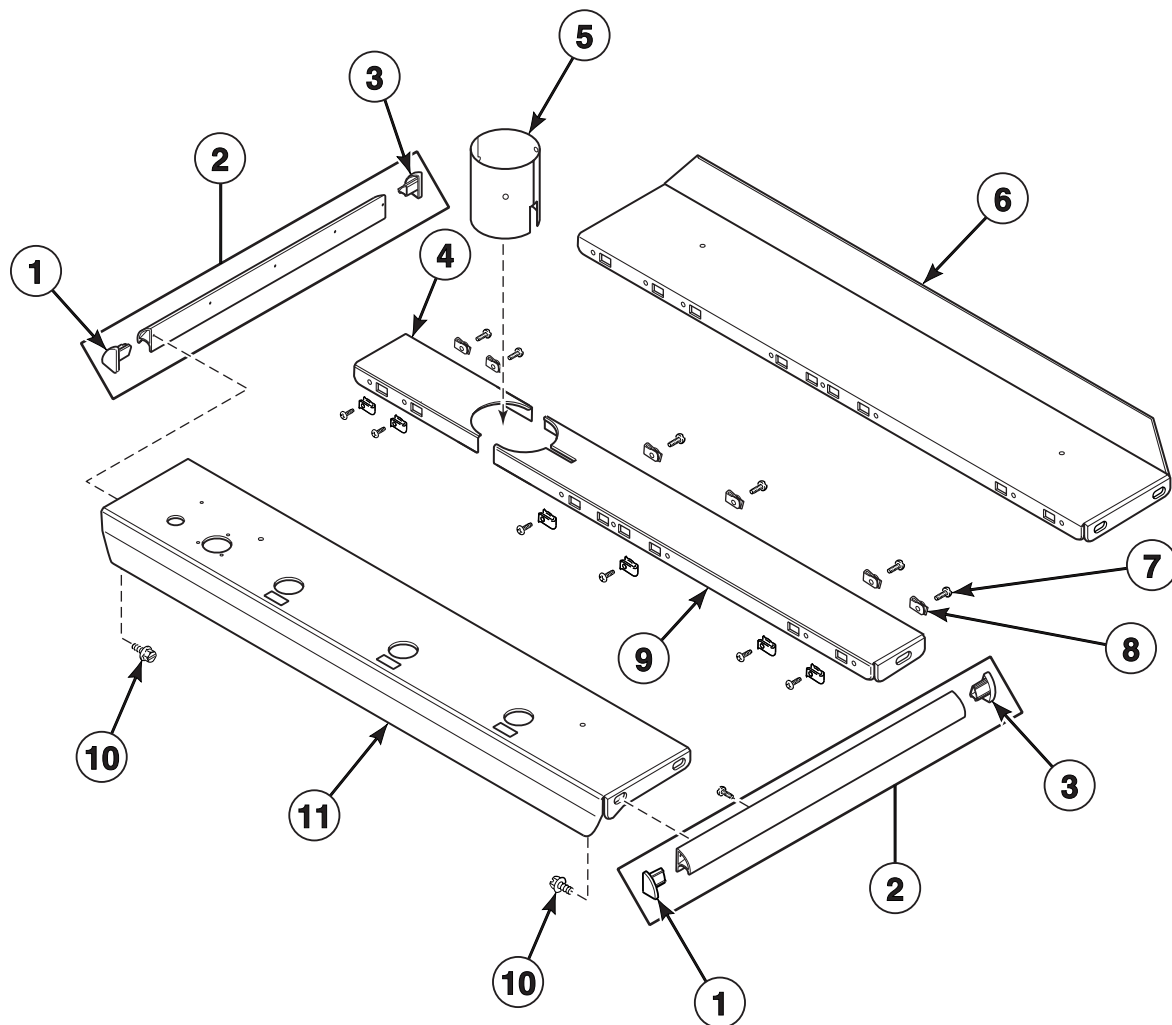
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Stainless Steel Table Assembly - Models ADCH18 and DCH18

REF	PART NO.	DESCRIPTION	COMMENTS
	J200029913	Table Assembly	
1	F430266	Screw	8 required
2	70117701	Bumper End Cap	2 required
3	J200195200	Bumper Handle Assembly	Includes items 2 and 4; 2 required
4	70117702	Bumper End Cap	2 required
5	J1587708	Button Cover	2 required
6	J0636942-00	Short Center Table	
7	36020	Nut	8 required
8	J1185107	Screw	8 required
9	J0637257-00	Anvil Cover Assembly	
10	J0636936-00	Rear Table	
11	J0636938-00	Long Center Table	
12	J1414788	Screw	10 required
13	J200039900	Front Table	
14	F430225	Nut	8 required

Stainless Steel Table Assembly - Models ADCH45, ADCH446, ADCHF446, DCH45, DCH446 and DCHF446

Replaces Old Style Tables



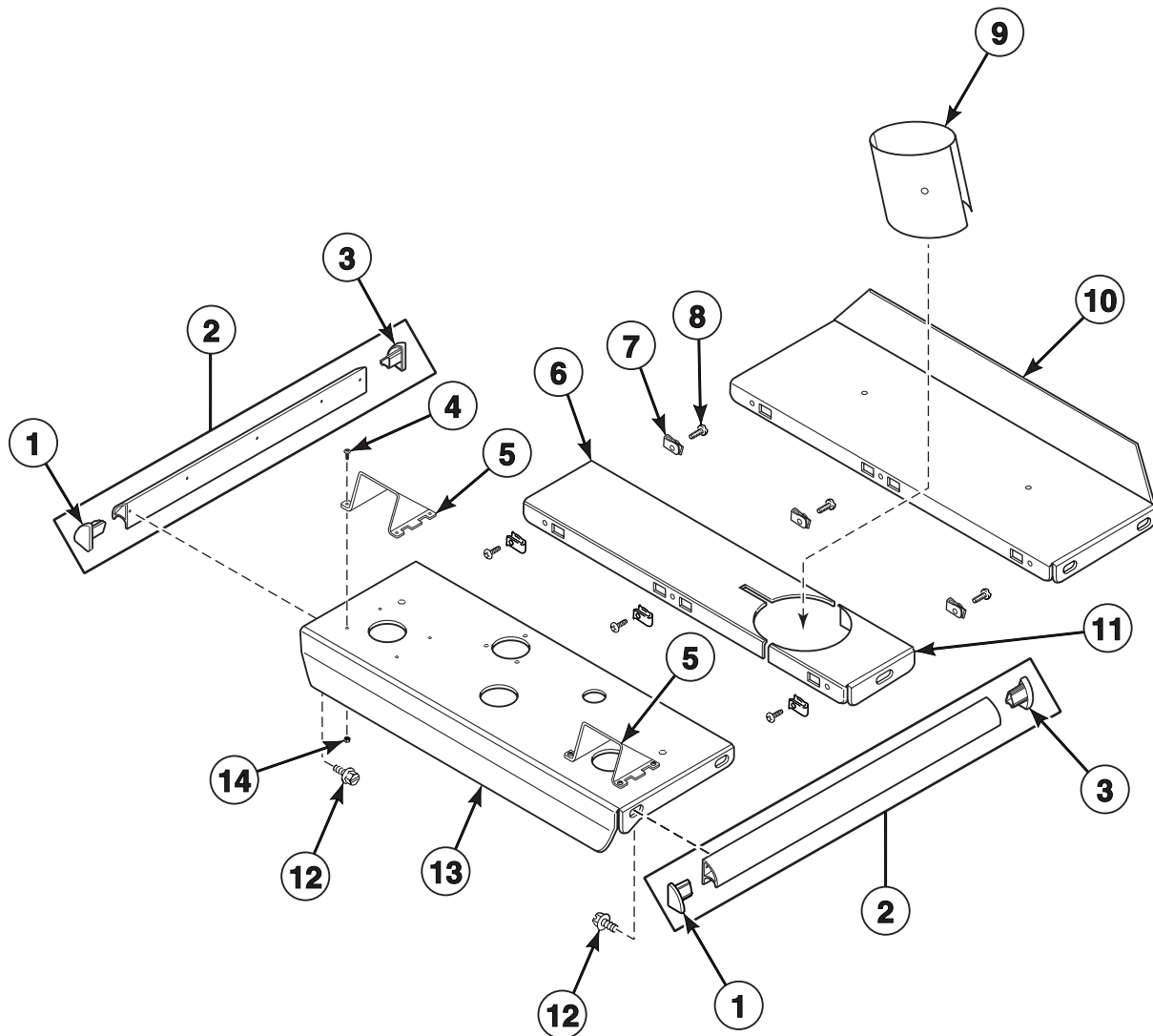
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Stainless Steel Table Assembly - Models ADCH45, ADCH446, ADCHF446, DCH45, DCH446 and DCHF446

REF	PART NO.	DESCRIPTION	COMMENTS
	J200029903	Table Assembly	Right
	J200029904	Table Assembly	Left
1	70117701	Bumper End Cap	2 required
2	J200195200	Bumper Handle Assembly	2 required; Includes items 1 and 3
3	70117702	Bumper End Cap	2 required
4	J0636940-00	Short Center Table	
5	J0637253-00	Anvil Cover Assembly	
6	J0636939-00	Rear Table	
7	J1185107	Screw	12 required
8	36020	Nut	12 required
9	J0636941-00	Long Center Table	
10	J1414788	Screw	10 required
11	J200039000	Front Table	

Stainless Steel Table Assembly - Models AHOU45 and HOU45

Replaces Old Style Tables



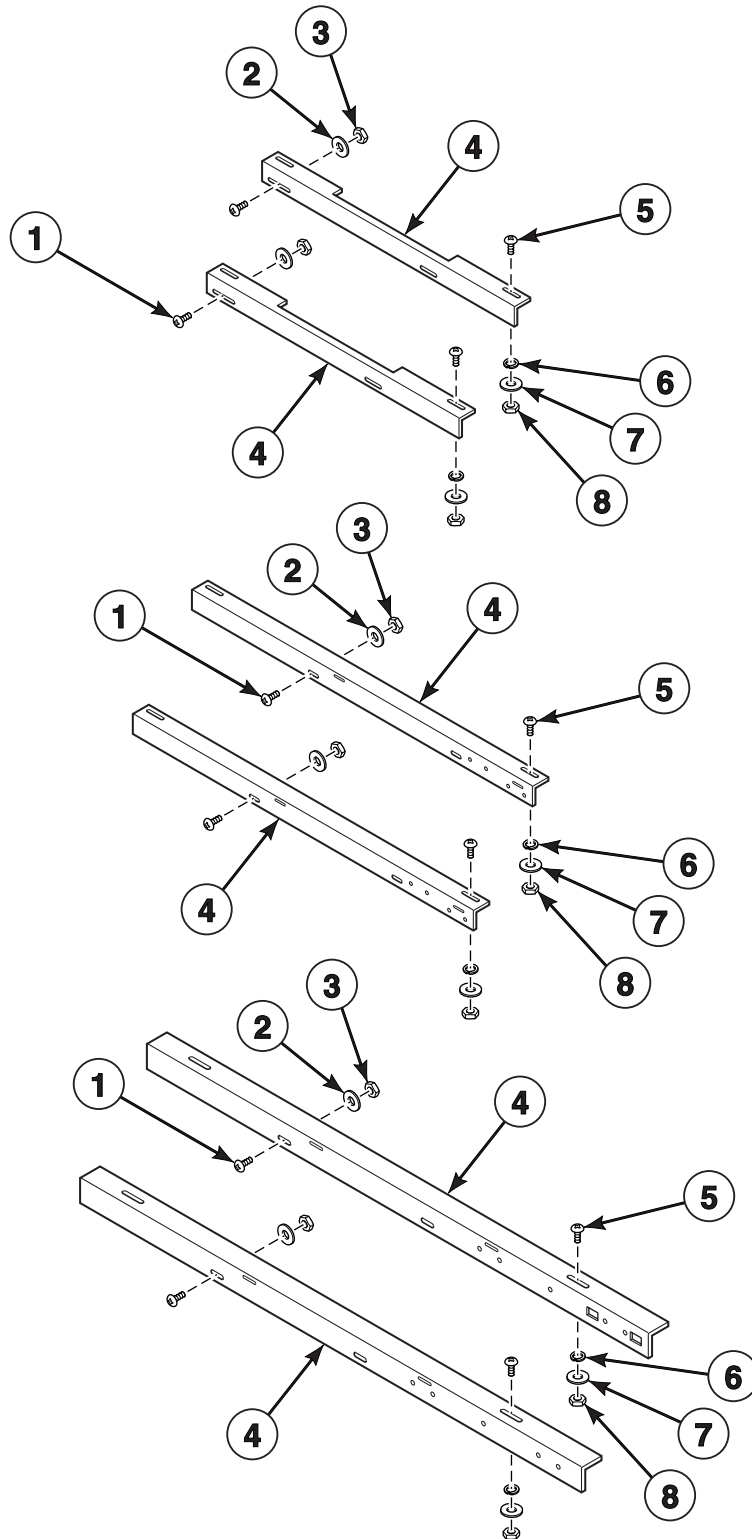
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Stainless Steel Table Assembly - Models AHOU45 and HOU45

REF	PART NO.	DESCRIPTION	COMMENTS
	J200029914	Table Assembly	
1	70117701	Bumper End Cap	2 required
2	J200195200	Bumper Handle Assembly	2 required; Includes items 1 and 3
3	70117702	Bumper End Cap	2 required
4	F430266	Screw	8 required
5	J1587708	Button Cover	2 required
6	J0636945-00	Short Center Table	
7	36020	Nut	6 required
8	J1185107	Screw	6 required
9	J0637255-00	Anvil Cover Assembly	
10	J0636944-00	Rear Table	
11	J0636942-00	Short Center Table	
12	J1414788	Screw	10 required
13	J200040000	Front Table	
14	F430225	Nut	8 required

Table Angle and Attaching Hardware

Replaces Old Style Angles Used with Old Style Tables



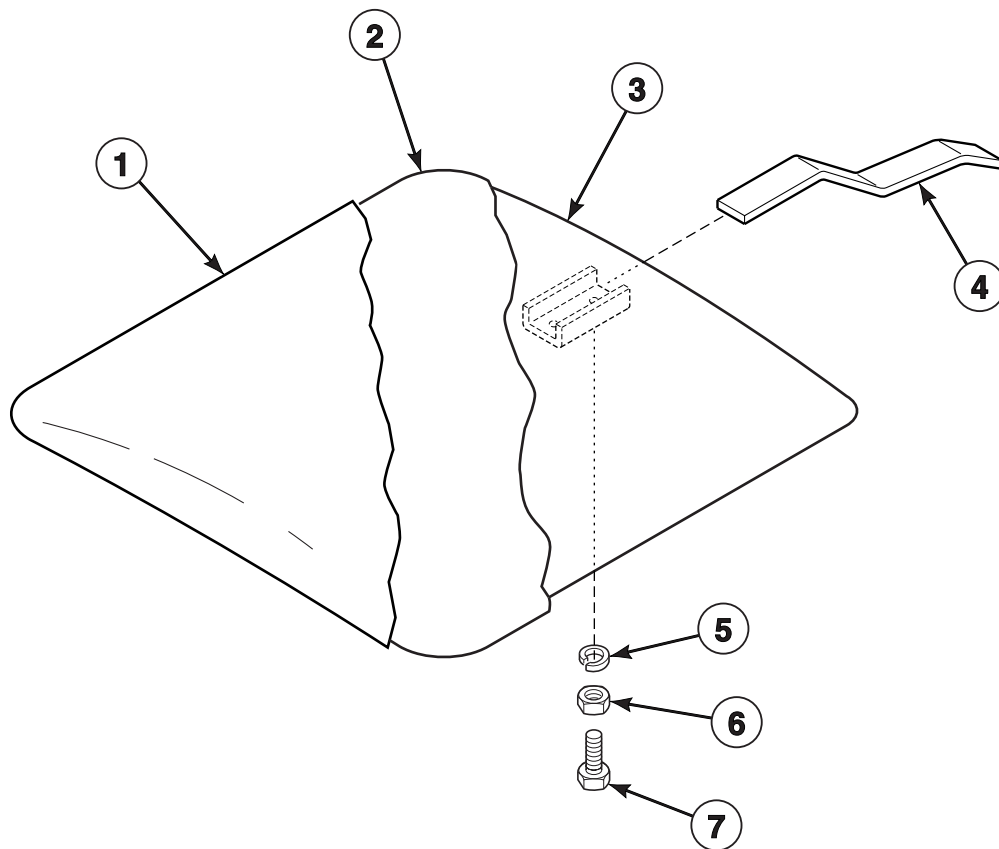
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Table Angle and Attaching Hardware

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400056	Screw	4 required
2	F430304	Washer	8 required
3	F430233	Nut	4 required
4	J0636946-00	Table Angle	2 required; Models ADCH18 and DCH18
	J0636947-00	Table Angle	2 required; Models ADCH45, ADCH446, ADCHF446, DCH45, DCH446 and DCHF446
	J0637129-00	Table Angle	2 required; Models AHOU45 and HOU45
5	J0220908-02	Screw	4 required
6	M400013	Washer	Models ADCH18 and DCH18 8 required; All other models 4 required
7	JC-80583	Washer	4 required
8	20275	Nut	Models ADCH18 and DCH18 5 required; All other models 4 required

Pants Rest Assembly

Models ADCHF446 and DCHF446

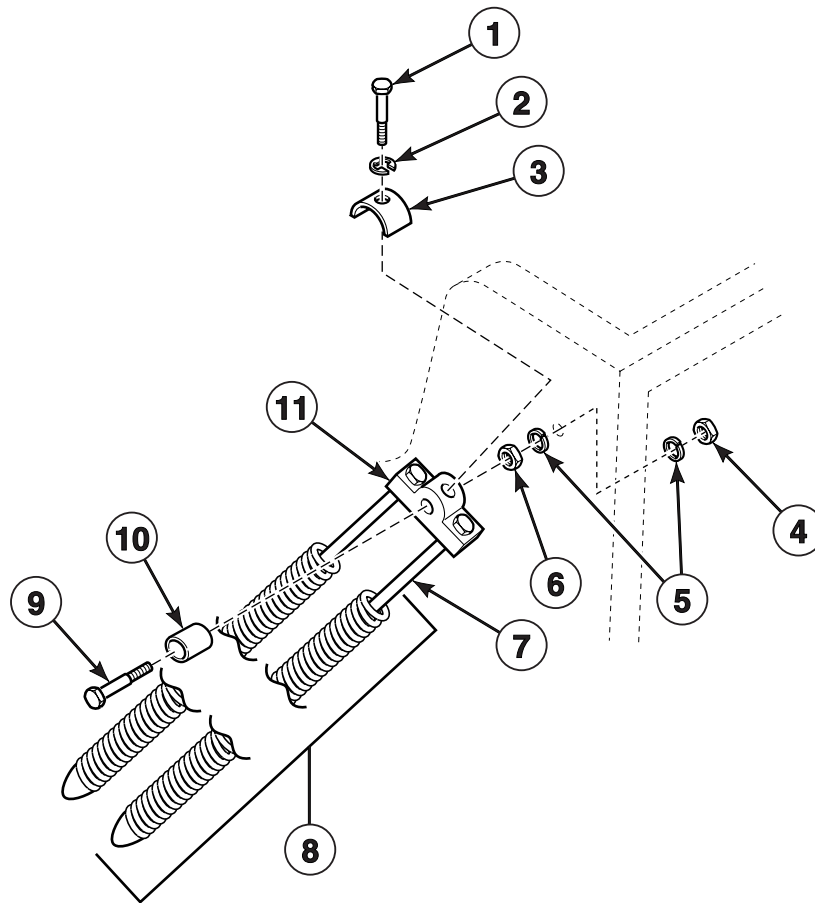


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Pants Rest Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1632074	Pants Rest Assembly	Includes items 1-7
1	J1632082	Pants Rest Cover	
2	J1632090	Pants Rest Padding	
3	J1632066	Pants Rest Weldment	
4	J1632058	Pants Rest Bar	
5	J1001007	Washer	2 required
6	20275	Nut	2 required
7	J1001726	Screw	2 required

Counter Balance Spring

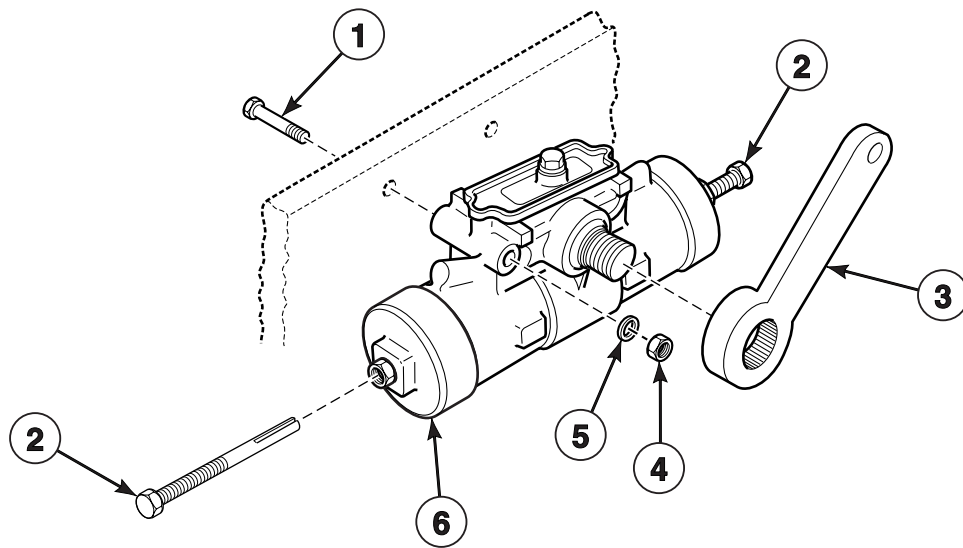


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Counter Balance Spring

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400044	Screw	
2	J1000975	Washer	
3	JA-15931	Spring Clip	
4	JC-48288	Nut	
5	JA-53116	Washer	
6	M400023	Nut	
7	JA-18003	Bolt	Spring
8	JA-03943	Head Spring Assembly	When reordering, see number stamped in slug for spring identification
9	JA-55335	Screw	
10	JA-50896	Oilless Sleeve Bearing	
11	JA-05583	Right Spring	Includes item 10

Shock Absorber Assembly



SCR488P_AJ0059

Shock Absorber Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1326057	Shock Absorber Assembly	Includes items 2, 3 and 6
	J1010-000652	Shock Absorber Rebuild Kit	Includes end cap gasket, 3 adjusting screws, cylinder cover gasket, seal, plug and plug gasket
1	JA-50198	Screw	
2	JA-53760	Screw	2 required
3	JA-51272	Shock Absorber Arm	
4	J1000850	Nut	
5	JA-54158	Washer	
6	JA-53759	Shock Absorber	

This diagram illustrates the assembly of a mechanical component, likely a bracket or support, using 10 numbered parts. The assembly is shown in an exploded view, with dashed lines indicating the alignment and sequence of assembly.

- 1:** Two nuts, one at the top left and one at the bottom right.
- 2:** Two washers, one at the top left and one at the bottom right.
- 3:** Two spacers or washers, one at the top and one at the bottom.
- 4:** A U-bolt or similar bracket component at the top.
- 5:** A long threaded rod or bolt passing through the center.
- 6:** A hex nut at the top of the central rod.
- 7:** A long cylindrical rod or shaft in the center.
- 8:** A hex nut at the bottom of the central rod.
- 9:** A long threaded rod or bolt at the bottom left.
- 10:** A U-bolt or similar bracket component at the bottom.

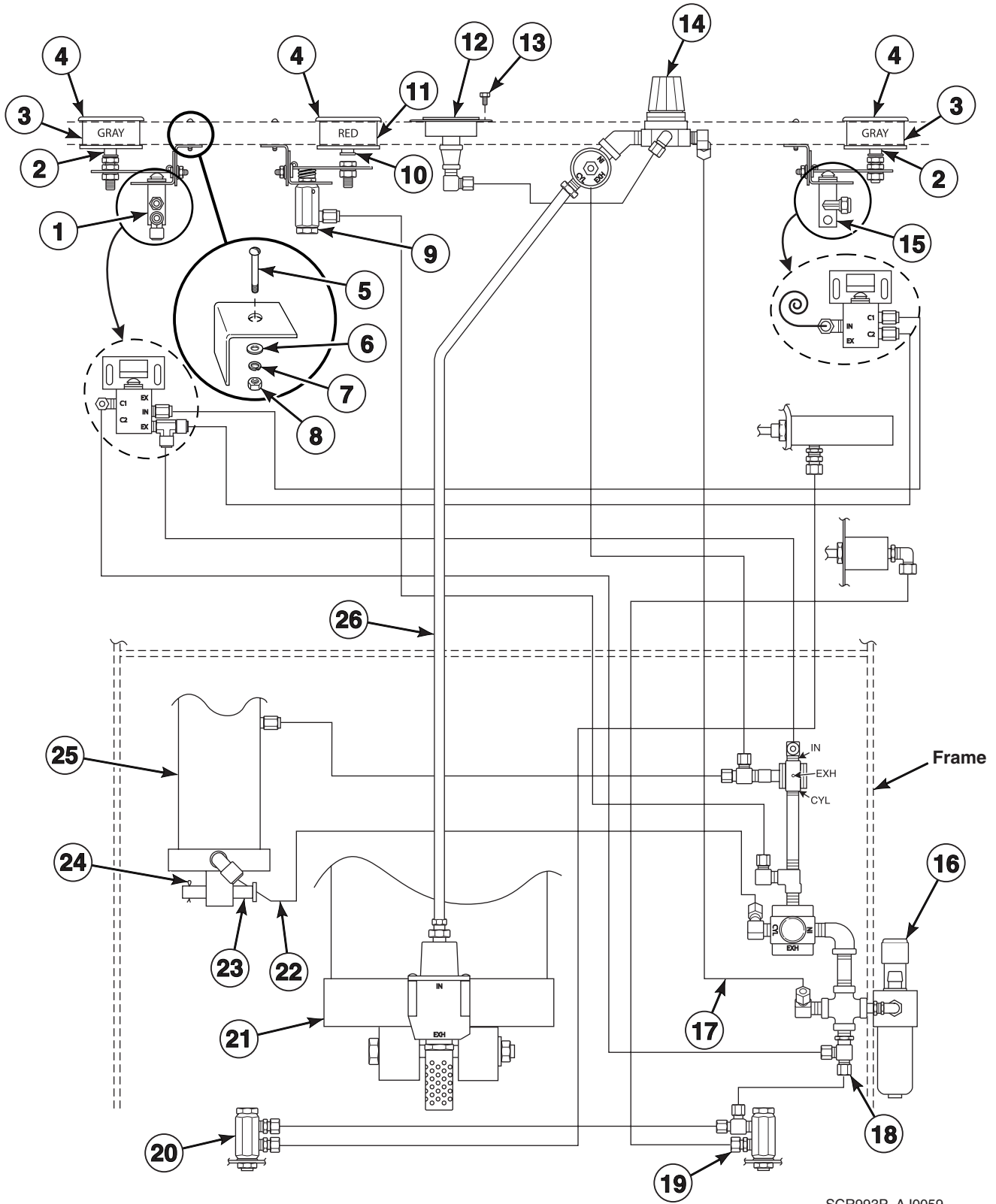
The assembly sequence is indicated by the numbered arrows, showing how the various components are joined together to form the final structure.

AJ0059

Check Rod Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-82474	Check Rod Assembly	Includes items 4, 6-8 and 10
1	JA-52031	Nut	
2	JA-54158	Washer	
3	J1001338	Washer	
4	JA-54141	Female Rod End Bearing	Left
5	JA-50282	Screw	
6	J1065689	Nut	
7	JA-27758	Check Rod	
8	JA-50434	Nut	
9	JA-50281	Screw	
10	JA-53961	Female Rod End Bearing	Right

Air System - All Models Through October 2003 Except ADCHF446 and DCHF446

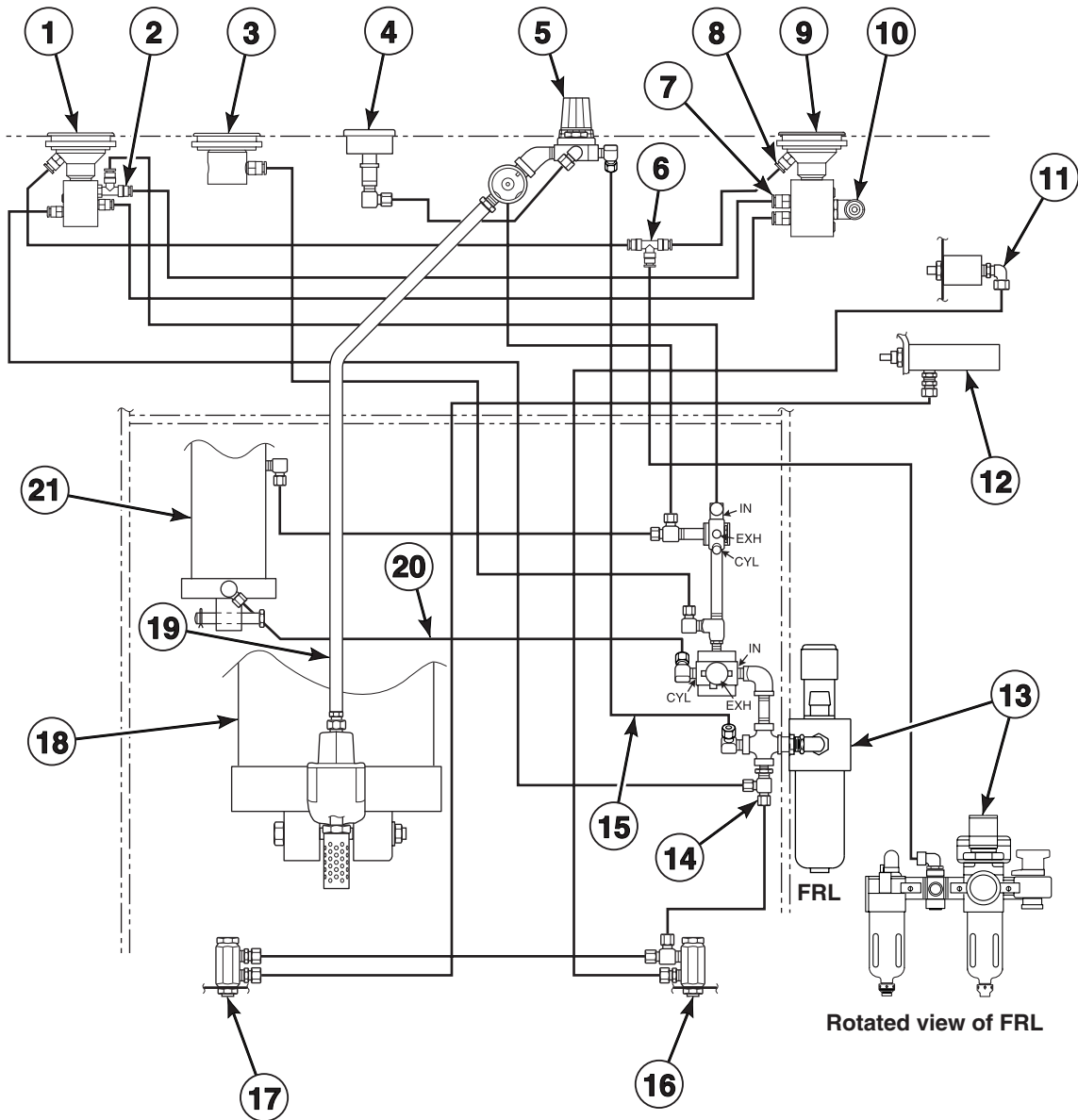


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Air System - All Models Through October 2003 Except ADCHF446 and DCHF446

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1583095	Bracket and Valve Assembly	Left; Refer to <i>Bracket and Valve Assembly</i> section for parts breakdown
2	J1538958	Pushbutton Assembly	Gray
3	J1591296	Grommet	Gray
4	JA-17705	Lock Ring	
5	JA-52524	Screw	
6	JC-80513	Washer	
7	J1185073	Washer	
8	20275	Nut	
9	J1575984	Open Valve and Bracket Assembly	Refer to <i>Open Valve and Bracket Assembly</i> section for parts breakdown
10	JA-04665	Pushbutton	Red
11	J1591320	Grommet	Red
12	J1575638P	Air Gauge Assembly	Refer to <i>Air Gauge Assembly</i> section for parts breakdown
13	J1371145	Screw	
14	J1575653	Regulator Assembly	Table top; Refer to <i>Regulator Assembly</i> section for parts breakdown
15	J1605583	Valve and Bracket Assembly	Right; Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown
16	J1557479P	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown
17	J1103970-00P	Tubing	Polyflo; 1/4 inch OD
18	J1583012P	Air Inlet Assembly	Refer to <i>Air Inlet Assembly</i> section for parts breakdown
19	J1575935	Steam Pedal Base Assembly	Model AHOU45; Refer to <i>Steam Pedal Base Assembly</i> section for parts breakdown
	J1387836	Pedal Base Assembly	Model AHOU45; Refer to <i>Steam Pedal Base Assembly</i> section for parts breakdown
	J1575380	Pedal Base Assembly	All other models; Refer to <i>Steam Pedal Base Assembly</i> section for parts breakdown
20	J1575927	Vacuum Pedal Base Assembly	Model AHOU45; Refer to <i>Vacuum Pedal Base Assembly</i> section for parts breakdown
	J1391150	Vacuum Pedal Base Assembly	Model AHOU45; Refer to <i>Vacuum Pedal Base Assembly</i> section for parts breakdown
	J1575414	Vacuum Pedal Base Assembly	All other models; Refer to <i>Vacuum Pedal Base Assembly</i> section for parts breakdown
21	J0798872	Retrofit Kit	Refer to <i>Pressing Cylinder Assembly</i> section for parts breakdown
22	J0141711-00	Tubing	3/8 inch OD
23	JA-53333	Clevis Pin	
24	JC-54791	Cotter Pin	
25	J0798875	Closing Cylinder Retrofit Kit	Refer to <i>Closing Air Cylinder and Fitting Assembly</i> section for parts breakdown
26	JA-54396	Clamp	1/4 inch
	J1356625	Air Hose	1/4 inch ID x 36 inches long

Air Schematic - All Models Starting October 2003 Except ADCHF446 and DCHF446

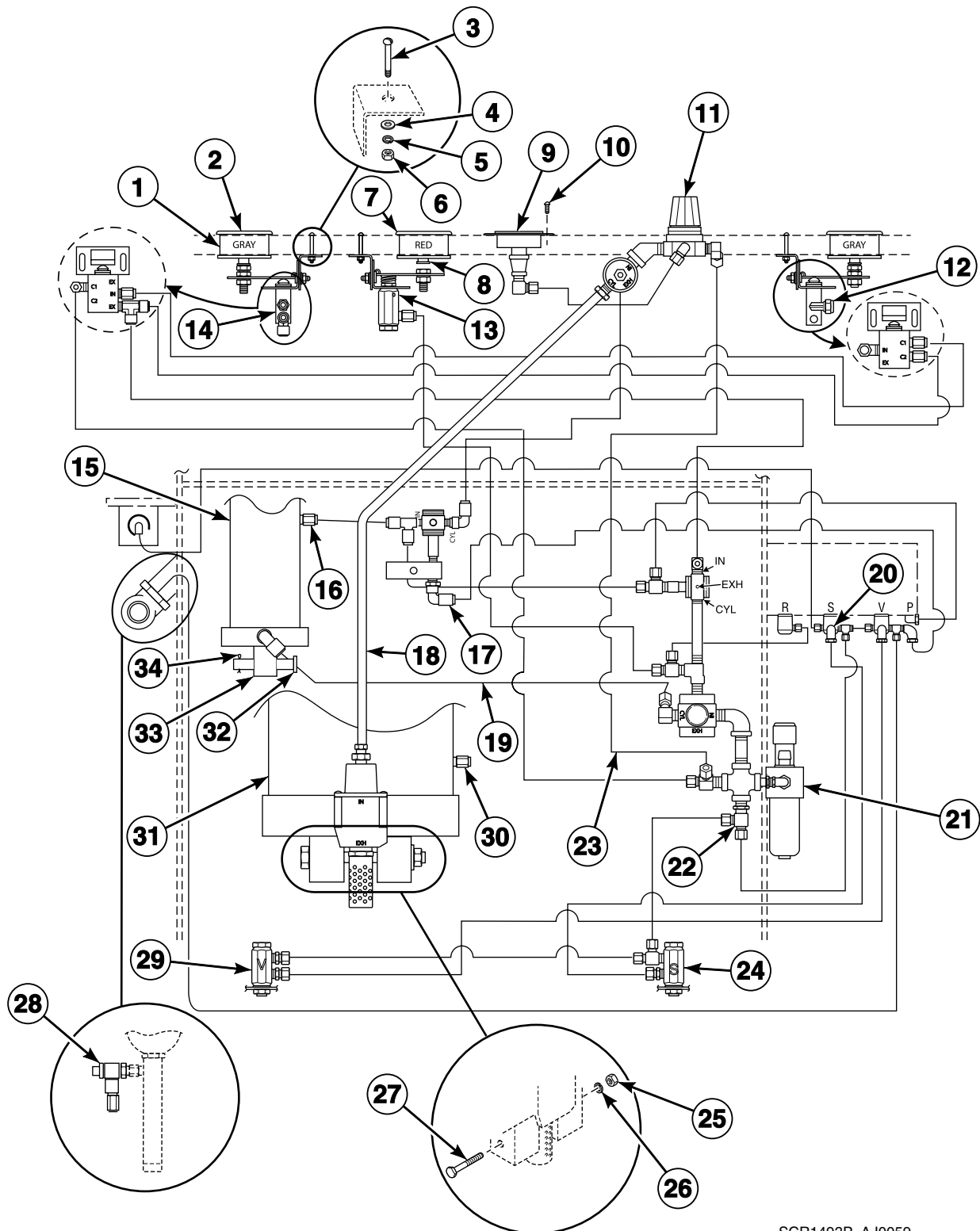


SCR1798P_AJ0059

Air Schematic - All Models Starting October 2003 Except ADCHF446 and DCHF446

REF	PART NO.	DESCRIPTION	COMMENTS
1	J200217200P	Pushbutton	Gray; 4-way
2	J1438357	Quick Tubing Tee	
3	J200012300	Pushbutton	Red; 3-way
4	J1575638P	Air Gauge Assembly	Refer to <i>Air Gauge Assembly</i> section for parts breakdown
5	J1575653	Regulator Assembly	Refer to <i>Regulator Assembly</i> section for parts breakdown
6	J0140949-00	Union Tee	
7	J1408004	Connector	6 required
8	J200217400	Male Connector	2 required
9	J200217100P	Pushbutton	Gray; 4-way
10	J1407741	Swivel Tubing Elbow	
11	J1463694	Steam Valve Assembly	Refer to <i>Steam Valve Assembly</i> section for parts breakdown
12	J200175000P	Air Vacuum Valve Assembly	Refer to <i>Air Vacuum Valve Assembly</i> section for parts breakdown
13	J1557479P	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown; Models through November 30, 2004
	J200113600	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown; Models starting December 2, 2004 through February 9, 2005
	J200200400P	Filter/Regulator/Mist Separator Assembly	Refer to <i>Filter/Regulator/Mist Separator Assembly</i> section for parts breakdown; Models starting February 10, 2005
14	J1583012P	Air Inlet Assembly	Refer to <i>Air Inlet Assembly</i> section for parts breakdown
15	J1103970-00P	Tubing	Polyflo; 1/4 inch OD
16	J1575935	Steam Pedal Base Assembly	Refer to <i>Steam Pedal Base Assembly</i> section for parts breakdown
17	J1575927	Vacuum Pedal Base Assembly	Refer to <i>Vacuum Pedal Base Assembly</i> section for parts breakdown
18	J0637166-00	Pressing Cylinder Assembly	3-5/8 inch bore; Refer to <i>Pressing Cylinder Assembly</i> section for parts breakdown
	J200160300	Pressing Cylinder Assembly	6 inch bore; Refer to <i>Pressing Cylinder Assembly</i> section for parts breakdown
19	J1356625	Air Hose	1/4 inch ID x 36 inches
20	J0141711-00	Tubing	Polyflo; 3/8 inch OD
21	J0637118-00	Closing Cylinder Assembly	Refer to <i>Closing Cylinder Assembly</i> section for parts breakdown

Air System - Models ADCHF446 and DCHF446 Through October 2003

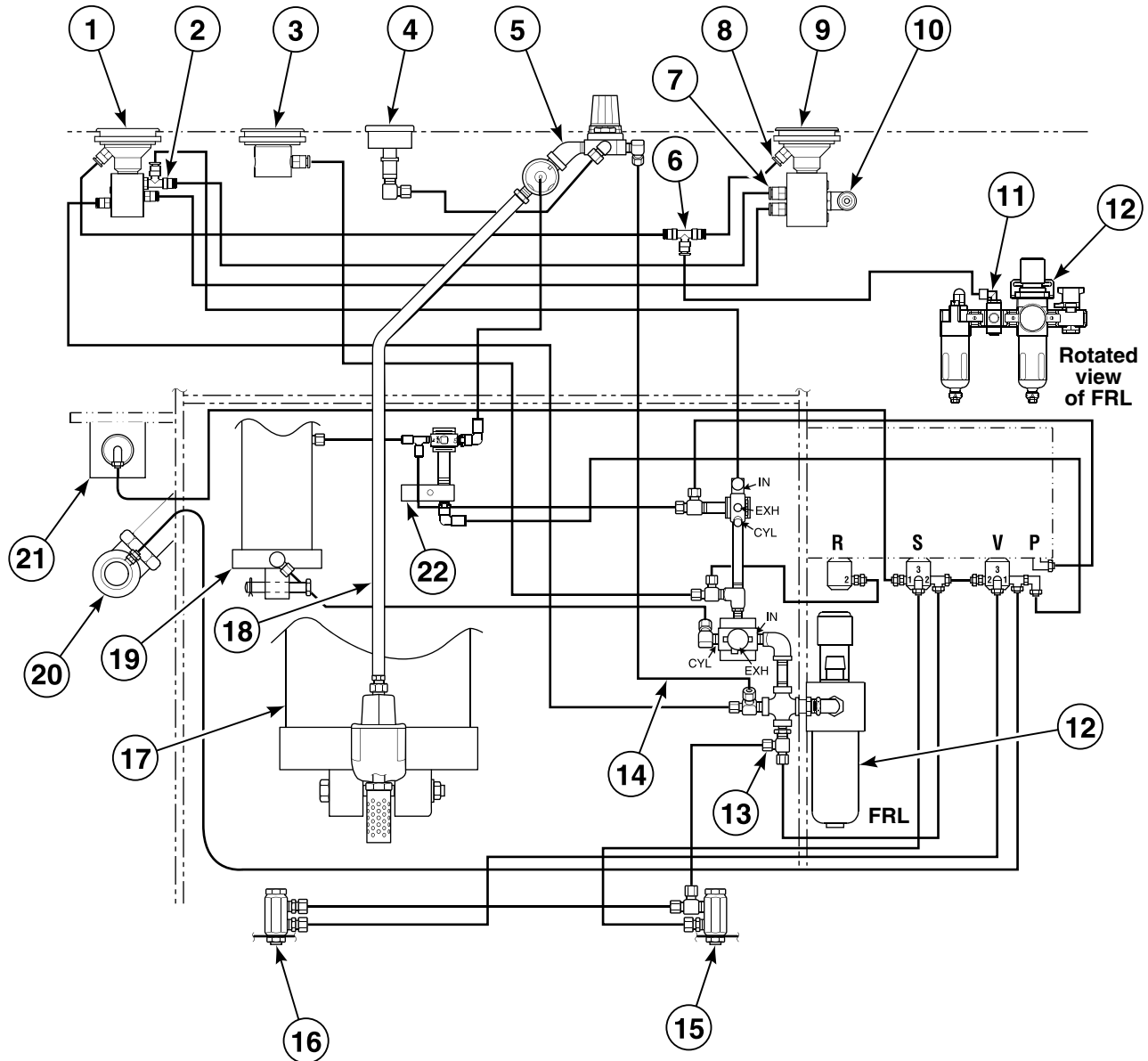


SCR1493P_AJ0059

Air System - Models ADCHF446 and DCHF446 Through October 2003

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1538958	Pushbutton Assembly	Gray; 2 required
2	J1591296	Grommet	Gray
3	JA-52524	Screw	
4	JC-80513	Washer	
5	J1185073	Washer	
6	20275	Nut	
7	J1591320	Grommet	Red
8	JA-04665	Pushbutton	Red
9	J1575638P	Air Gauge Assembly	Refer to <i>Air Gauge Assembly</i> section for parts breakdown
10	J1371145	Screw	
11	J1575653	Regulator Assembly	Refer to <i>Regulator Assembly</i> section for parts breakdown
12	J1605583	Valve and Bracket Assembly	Right; Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown
13	J1575984	Open Valve and Bracket Assembly	Refer to <i>Open Valve and Bracket Assembly</i> section for parts breakdown
14	J1583095	Bracket and Valve Assembly	Refer to <i>Bracket and Valve Assembly</i> section for parts breakdown
15	J1538784	Air Cylinder and Fitting Assembly	
16	J1408004	Connector	
17	J1575372	Dump Valve and Fittings Assembly	Refer to <i>Dump Valve and Fittings Assembly</i> section for parts breakdown
18	J1356625	Air Hose	1/4 inch ID x 36 inches long
	JA-54396	Clamp	
19	J0141711-00	Tubing	Polyflo; 3/8 inch OD
20	J1407741	Swivel Tubing Elbow	
21	J1557479P	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown
22	J1628197	Internal Air Inlet Assembly	Refer to <i>Internal Air Inlet Assembly</i> section for parts breakdown
23	J1103970-00P	Tubing	Polyflo; 1/4 inch OD
24	J1575380	Pedal Base Assembly	Refer to <i>Steam Pedal Base Assembly</i> section for parts breakdown
25	J1000850	Nut	
26	91200	Washer	
27	JA-50900	Screw	
28	J1455781	Swivel Flow Control Valve	
29	J1575414	Vacuum Pedal Base Assembly	Refer to <i>Vacuum Pedal Base Assembly</i> section for parts breakdown
30	JA-54300	Barbed Hose Connector	
31	J0798873	Pressing Cylinder Retrofit Kit	6 inch bore; Refer to <i>Pressing Cylinder Assembly</i> section for parts breakdown
	JC-19609	Reducing Bushing	
32	JA-53333	Clevis Pin	
33	91200	Washer	
	JA-50282	Screw	
	J1001338	Washer	
	JA-52031	Nut	
34	JC-54791	Cotter Pin	

Air Schematic - Models ADCHF446 and DCHF446 Starting October 2003

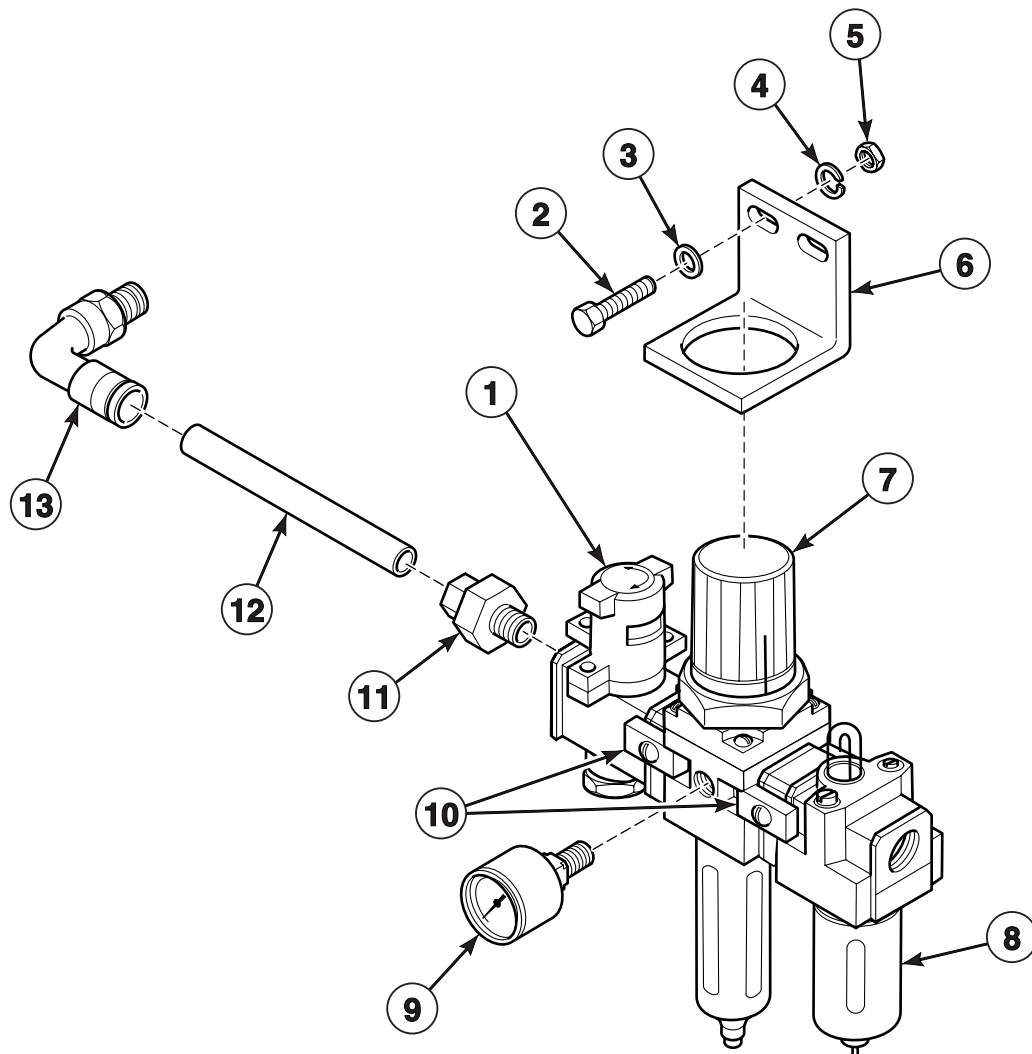


SCR1797P_AJ0059

Air Schematic - Models ADCHF446 and DCHF446 Starting October 2003

REF	PART NO.	DESCRIPTION	COMMENTS
1	J200217200P	Pushbutton	Gray; 4-way
2	J1438357	Quick Tubing Tee	
3	J200012300	Pushbutton	Red; 3-way
4	J1575638P	Air Gauge Assembly	Refer to <i>Air Gauge Assembly</i> section for parts breakdown
5	J1575653	Regulator Assembly	Refer to <i>Regulator Assembly</i> section for parts breakdown
6	J0140949-00	Union Tee	
7	J1408004	Connector	6 required
8	J200217400	Male Connector	2 required
9	J200217100	Pushbutton	Gray; 4-way
10	J1407741	Swivel Tubing Elbow	
11	J1419811	Swivel Tubing Elbow	
12	J1557479P	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown; Models through November 30, 2004
	J200113600	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown; Models starting December 2, 2004 through February 9, 2005
	J200200400P	Filter/Regulator/Mist Separator Assembly	Refer to <i>Filter/Regulator/Mist Separator Assembly</i> section for parts breakdown; Models starting February 10, 2005
13	J1628197	Internal Air Inlet Assembly	Refer to <i>Internal Air Inlet Assembly</i> section for parts breakdown
14	J1103970-00P	Tubing	Polyflo; 1/4 inch OD
15	J1575380	Pedal Base Assembly	Refer to <i>Steam Pedal Base Assembly</i> section for parts breakdown
16	J1575414	Vacuum Pedal Base Assembly	Refer to <i>Vacuum Pedal Base Assembly</i> section for parts breakdown
17	J0798873	Pressing Cylinder Retrofit Kit	6 inch bore; Refer to <i>Pressing Cylinder Assembly</i> section for parts breakdown
18	J1356625	Air Hose	1/4 inch ID x 36 inches
19	J1538784	Air Cylinder and Fitting Assembly	
20	J200175000P	Air Vacuum Valve Assembly	Refer to <i>Air Vacuum Valve Assembly</i> section for parts breakdown
21	J1463694	Steam Valve Assembly	Refer to <i>Steam Valve Assembly</i> section for parts breakdown
22	J1575372	Dump Valve and Fittings Assembly	Refer to <i>Dump Valve and Fittings Assembly</i> section for parts breakdown

Filter/Regulator/Lubricator Assembly - Models Through November 2004

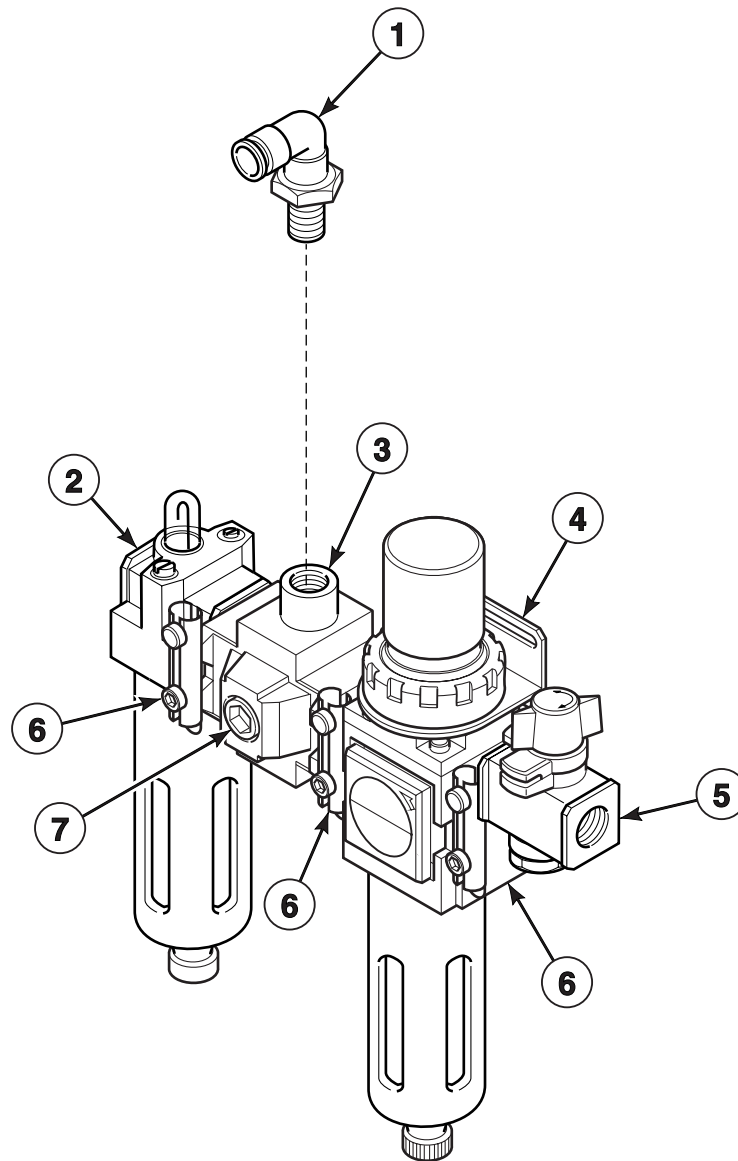


SCR1952P_AJ0059

Filter/Regulator/Lubricator Assembly - Models Through November 2004

REF	PART NO.	DESCRIPTION	COMMENTS
	J1557479P	Filter/Regulator/Lubricator Assembly	Includes items 1, 4 and 7-10
	J1637636	Filter/Regulator Maintenance Kit	Use with item 4
	J1637644	Filter/Regulator Auto Drain Kit	Use with item 4
	J1637628	Lubricator Maintenance Kit	Use with item 8
	J1647536	Air Lubricator Bowl	Use with item 8
1	J1557503	Lock-Out Valve	
2	JC-61342	Screw	2 required
3	J1001213	Washer	
4	J1000975	Washer	2 required
5	J1000736	Nut	2 required
6	J1571405	Bracket	
7	J1557487P	Filter/Regulator	0-125 psig
8	J1557495	Lubricator	
9	J1477959	Pressure Gauge	0-160 psig
10	J1571413	Spacer	
11	J1408020	Tubing Connector	
12	J0141711-00	Tubing	3/8 inch OD
13	J1410323	Male Tubing Elbow	

Filter/Regulator/Lubricator Assembly - Models Starting December 2, 2004 Through February 9, 2005

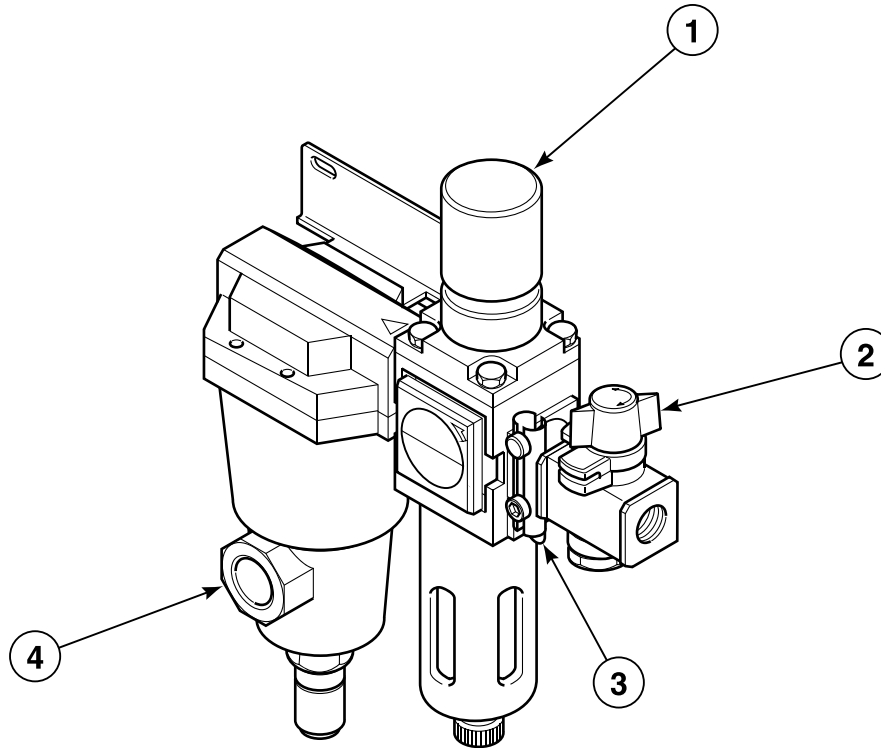


SCR1953P_AJ0059

Filter/Regulator/Lubricator Assembly - Models Starting December 2, 2004 Through February 9, 2005

REF	PART NO.	DESCRIPTION	COMMENTS
	J200113600	Filter/Regulator/Lubricator Assembly	Includes items 1-7
	J200032100	Filter Kit	
	J200032200	Regulator Kit	
	J1637644	Filter/Regulator Auto Drain Kit	
	J200032400	Lubricator Kit	
1	J1419811	Swivel Tubing Elbow	
2	J200179200	Lubricator Assembly	
3	J200179400	Cross Spacer	
4	J200179100P	Filter/Regulator Assembly	
5	J200179000	Lock-Out Valve	
6	J200179300	Connector Assembly	3 required
7	JA-54394	Pipe Plug	

Filter/Regulator/Mist Separator Assembly - Models Starting February 10, 2005

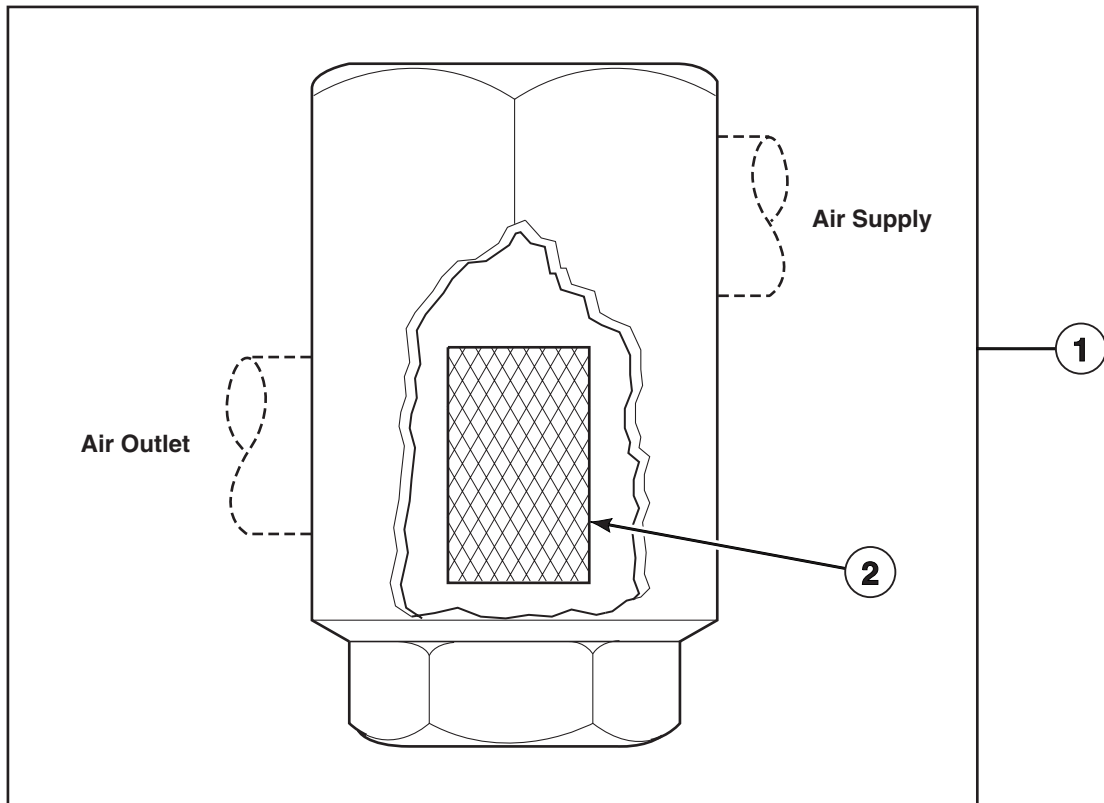


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Filter/Regulator/Mist Separator Assembly - Models Starting February 10, 2005

REF	PART NO.	DESCRIPTION	COMMENTS
	J200200400P	Filter/Regulator/Mist Separator Assembly	Includes items 1-4
	J200200100	Element Replacement Kit	
	J200203300	Filter Element Kit	
1	J200203800	Filter/Regulator Assembly	
2	J200179000	Lock-Out Valve	
3	J200179300	Connector Assembly	
4	J200200000	Mist Separator	

Air Strainer Assembly

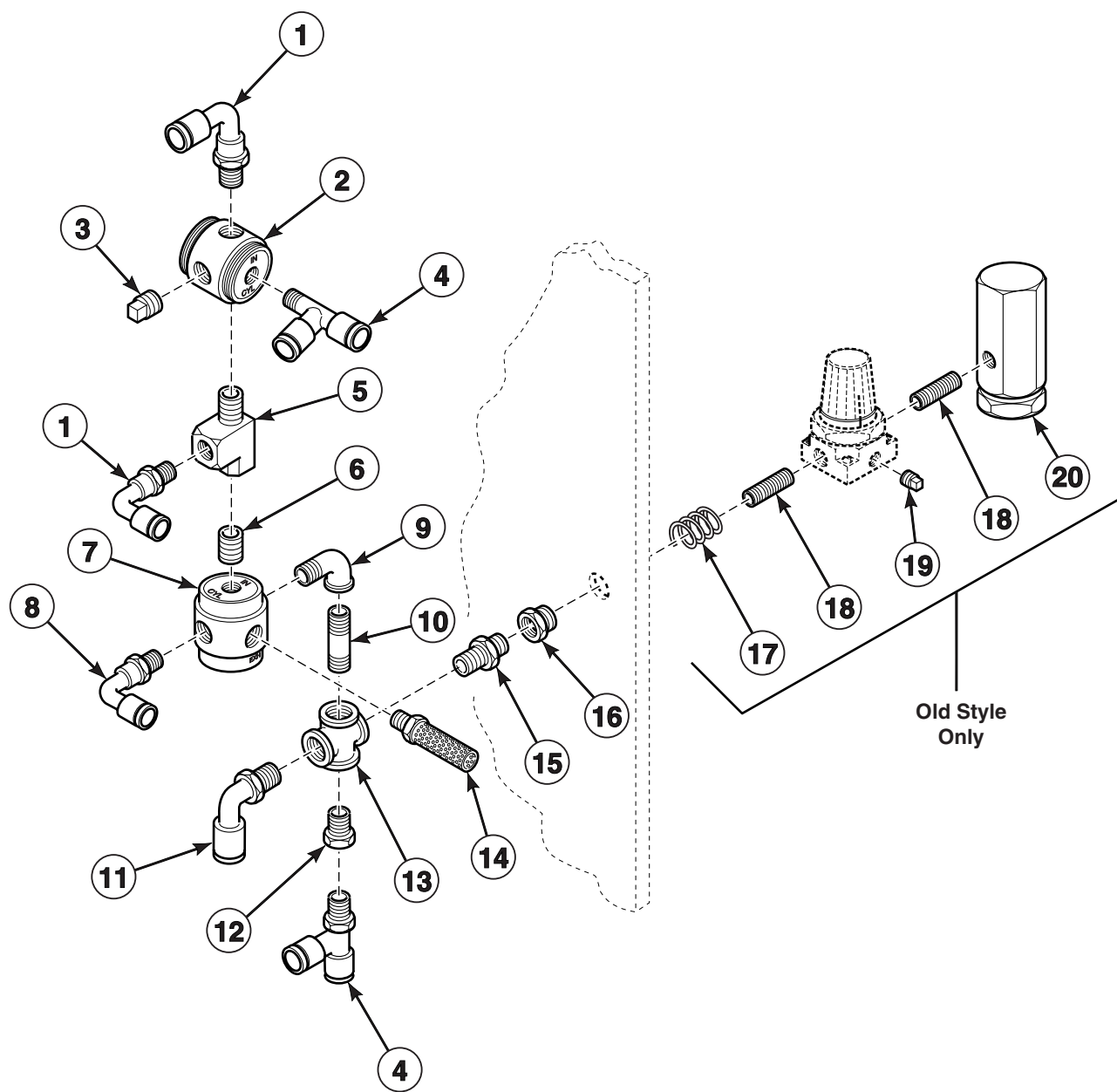


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Air Strainer Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-00211	Air Strainer Assembly	Order if your machine does not have a Filter/Regulator/Lubricator Assembly; Includes item 2
2	JA-10908	Screen	

Air Inlet Assembly - All Models Except ADCHF446 and DCHF446

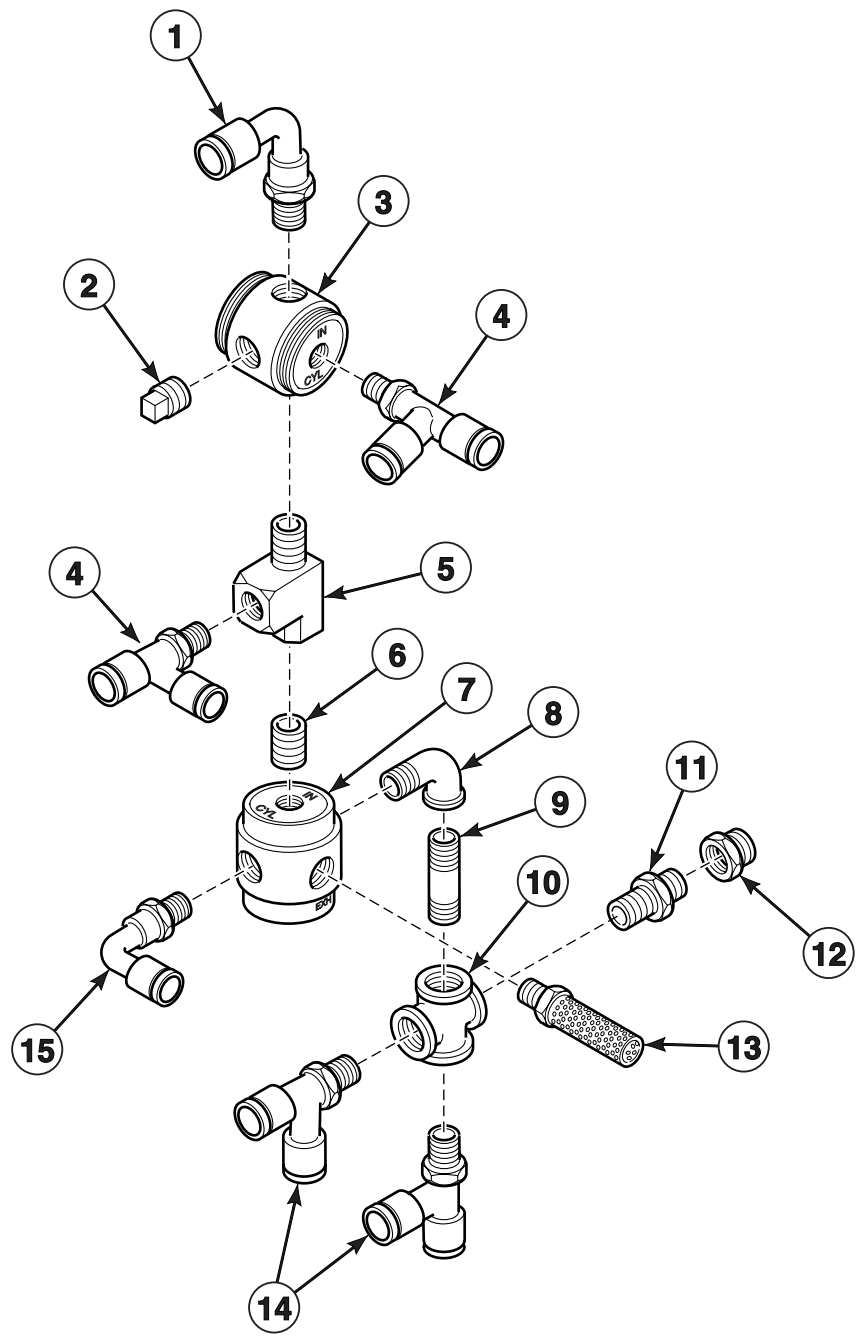


SCR1950P_AJ0059

Air Inlet Assembly - All Models Except ADCHF446 and DCHF446

REF	PART NO.	DESCRIPTION	COMMENTS
	J1583012P	Air Inlet Assembly	Includes items 1-16
	J1575679	Air Inlet Assembly	Models starting May 1997; Includes items 1-16, except item 8
	J1459668	Air Inlet Assembly	Models through May 1997; Includes items 1-16, except item 9
1	J1407741	Swivel Tubing Elbow	Models starting May 1997
	JA-50770	Male Compression Elbow	Models through May 1997
2	JA-54437	3-Way Dump Valve	125A; NO; Use JA-54070 Valve Kit to repair
3	J1151794	Pipe Plug	
4	J1438357	Quick Tubing Tee	Models starting May 1997
	JA-52314	Male Compression Tee	Models through May 1997
5	JC-30541	Street Pipe Tee	
6	J1232313	Pipe Nipple	
7	JA-53550	3-Way Dump Valve	250A; NC; Use JA-54069 Valve Kit to repair
8	J1410323	Male Tubing Elbow	Models through May 1997
9	J1231521	Street Pipe Elbow	Models starting May 1997
10	JC-4606101	Pipe Nipple	
11	J1419811	Swivel Tubing Elbow	
12	JC-19609	Reducing Bushing	
13	J1184530	Pipe Cross	
14	JA-53584	Air Muffler	
15	J115175201	Pipe Nipple	
16	J1482389	Pipe Bulkhead Fitting	
17	JA-51372	Compression Spring	Models through May 1997 only; Replaced by J1557479 Filter/Regulator/Lubricator Assembly
18	J1026335-01	Pipe Nipple	Models through May 1997 only; Replaced by J1557479 Filter/Regulator/Lubricator Assembly
19	J1151794	Pipe Plug	Models through May 1997 only; Replaced by J1557479 Filter/Regulator/Lubricator Assembly
20	JA-00211	Air Strainer Assembly	Models through May 1997 only; Replaced by J1557479 Filter/Regulator/Lubricator Assembly; Refer to <i>Air Strainer Assembly</i> section for parts breakdown

Internal Air Inlet Assembly - Models ADCHF446 and DCHF446

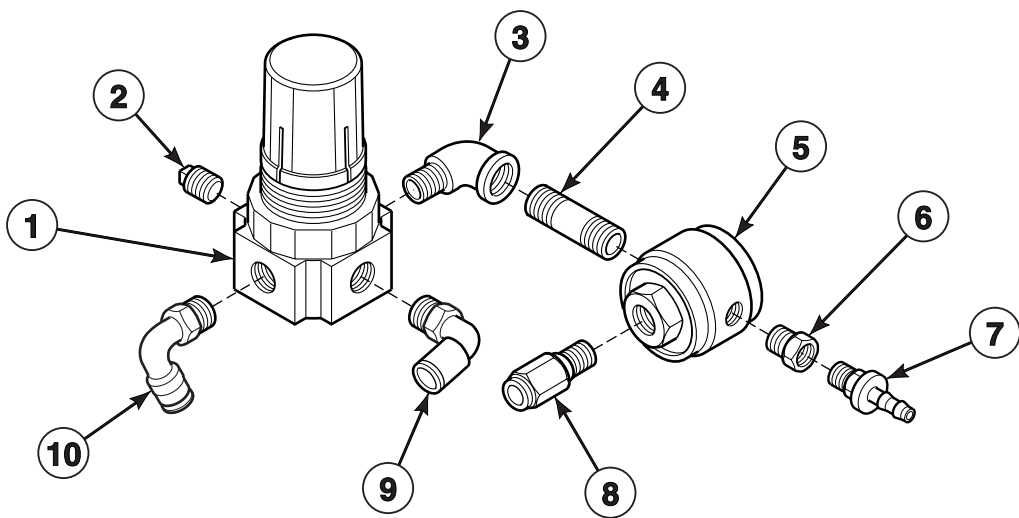


SCR1969P_AJ0059

Internal Air Inlet Assembly - Models ADCHF446 and DCHF446

REF	PART NO.	DESCRIPTION	COMMENTS
	J1628197	Internal Air Inlet Assembly	Includes items 1-15
1	J1407741	Swivel Tubing Elbow	
2	J1151794	Pipe Plug	
3	JA-54437	3-Way Dump Valve	125A; NO; Use JA-54070 Valve Kit to repair
4	J1438357	Quick Tubing Tee	2 required
5	JC-30541	Street Pipe Tee	
6	J1232313	Pipe Nipple	
7	JA-53550	3-Way Dump Valve	250AA; NC; Use JA-54069 Valve Kit to repair
8	J1231521	Street Pipe Elbow	
9	JC-4606101	Pipe Nipple	
10	J1184530	Pipe Cross	
11	J115175201	Pipe Nipple	
12	J1482389	Pipe Bulkhead Fitting	
13	JA-53584	Air Muffler	
14	J1571033	Male Run Tee	
15	J1410323	Male Tubing Elbow	

Regulator Assembly

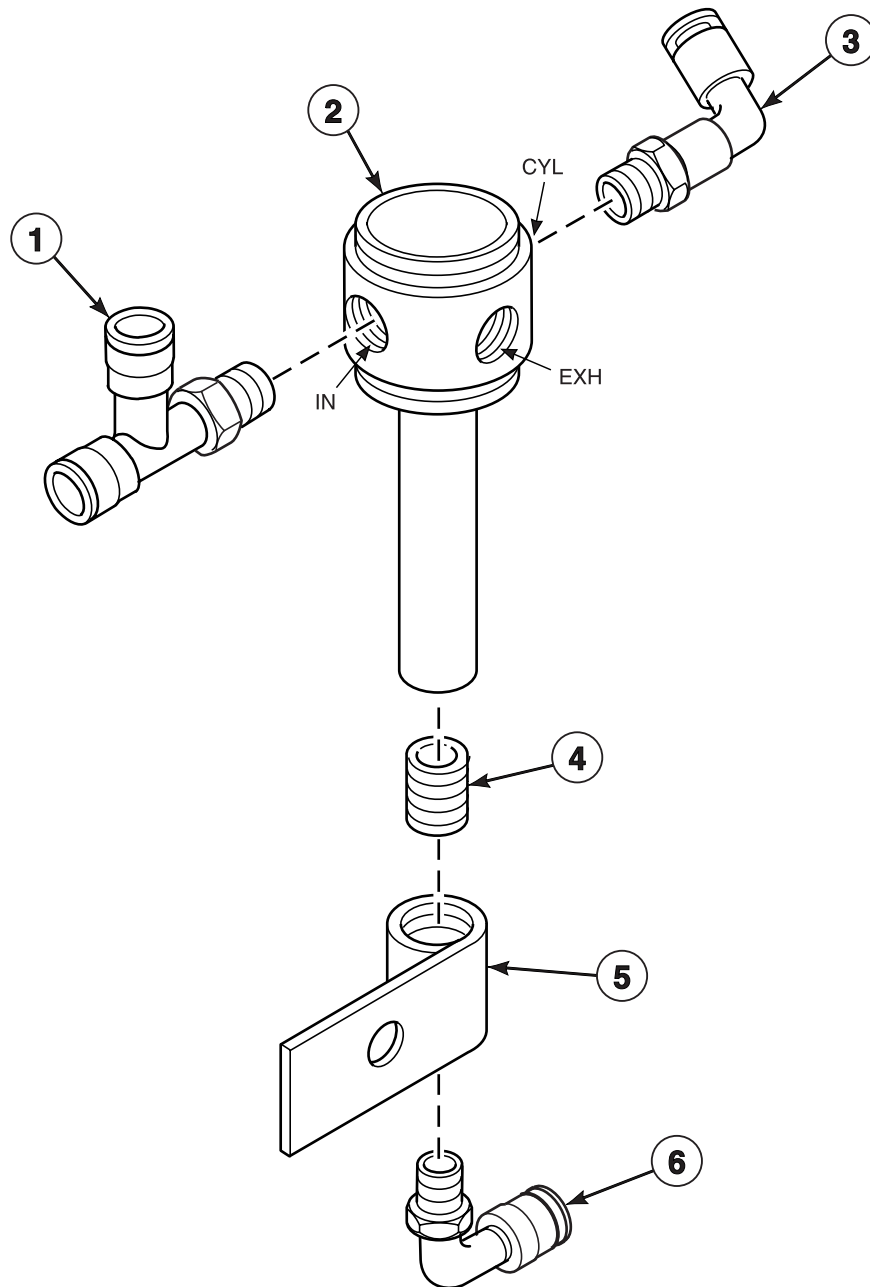


SCR498P_AJ0059

Regulator Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1575653	Regulator Assembly	Models starting 1997; Includes items 1-11
	J1459593	Table Top Regulator Assembly	Models through 1997; Includes items 1-11
	J1421973	Nut	Use with item 1
1	J1421981P	Relieving Air Regulator	
2	J1151794	Pipe Plug	
3	J1231521	Street Pipe Elbow	
4	J1026335-01	Pipe Nipple	
5	JA-54354	3-Way Dump Valve	NC; Use JA-54468 Seal Repair Kit
6	JC-19609	Reducing Bushing	
7	JA-54300	Barbed Hose Connector	Models starting 1997
	JA-11534	Barbed Hose Connector	Models through 1997
8	J1408004	Connector	Models starting 1997
	J1151661	Compression Connector	Models through 1997
9	J1407741	Swivel Tubing Elbow	
10	J1419811	Swivel Tubing Elbow	

Dump Valve and Fittings Assembly - Models ADCHF446 and DCHF446

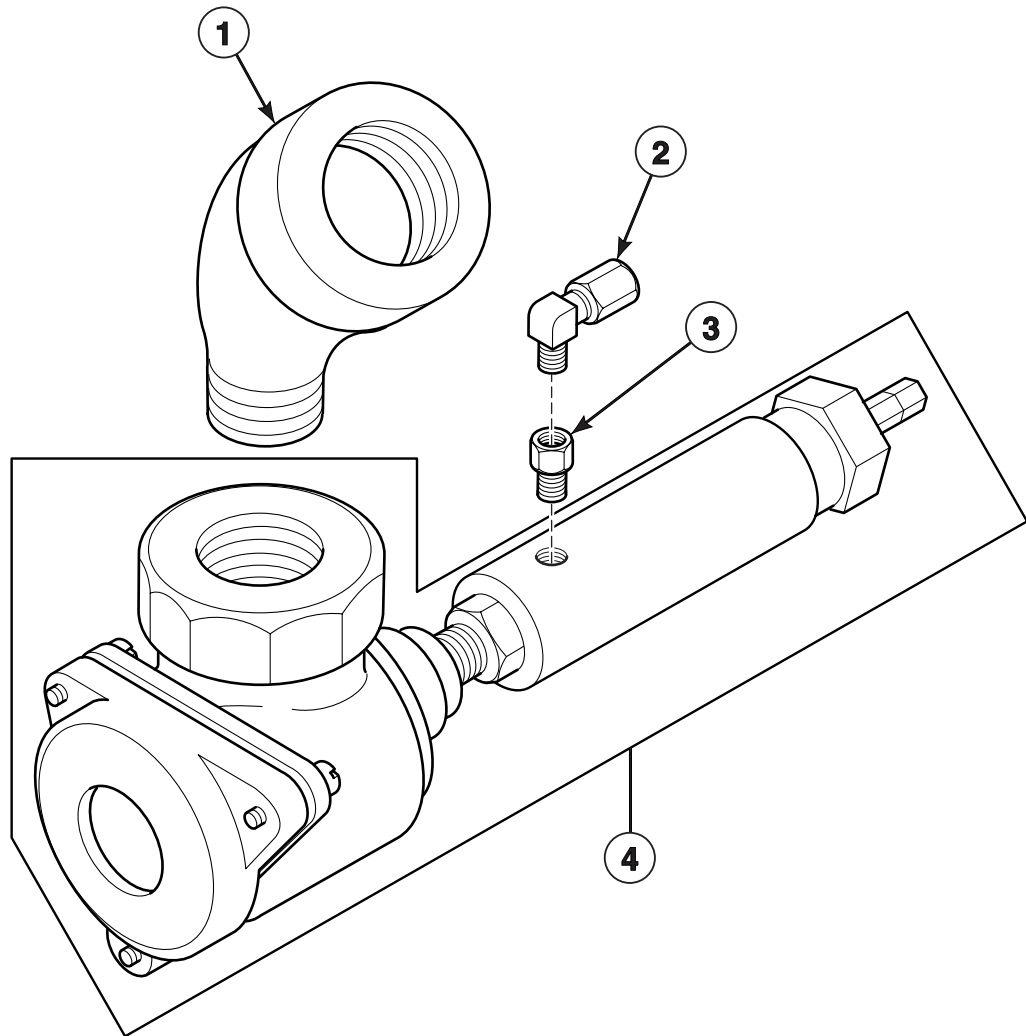


SCR1951P_AJ0059

Dump Valve and Fittings Assembly - Models ADCHF446 and DCHF446

REF	PART NO.	DESCRIPTION	COMMENTS
	J1575372	Dump Valve and Fittings Assembly	Includes items 1-6
1	J1438357	Quick Tubing Tee	
2	JA-54437	3-Way Dump Valve	NO; Use JA-54070 Valve Kit to repair
3	J1407741	Swivel Tubing Elbow	
4	J1232313	Pipe Nipple	
5	J1335793	Single Bracket Coupling Weldment	
6	J1517358	Male Tubing Elbow	

Air Vacuum Valve Assembly

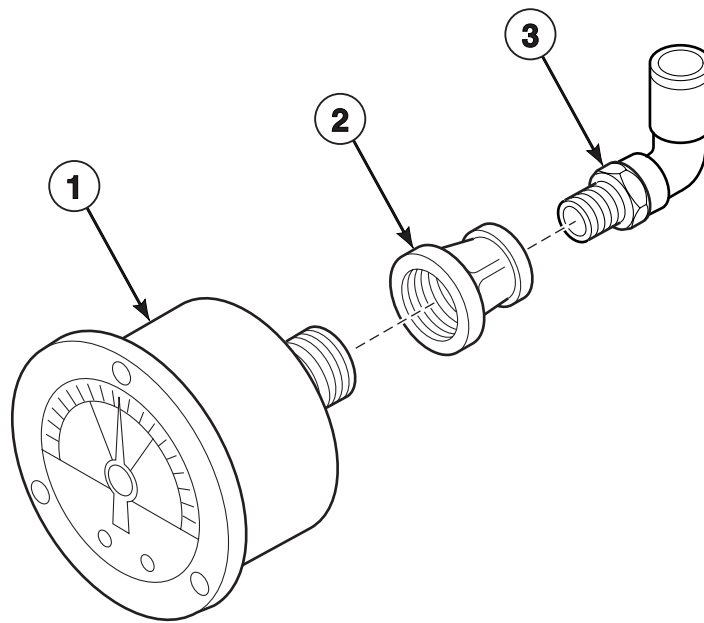


SCR1510B_AJ0059

Air Vacuum Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1240860	Pipe Nipple	Models ADCHF446 and DCHF446
	J1239383	Pipe Elbow	Models ADCHF446 and DCHF446
	J1462118P	Valve Kit	Use with old style air cylinder vacuum assembly with knurled round cap used on models starting April 1990 through March 7, 2000; Includes spring, large washer, small washer, neoprene seat, teflon gasket, piston cup and viton o-ring
1	JA-54456	Street Pipe Elbow	
2	J1408004	Connector	
3	JA-19559	Closing Speed Orifice	
4	J200175000P	Air Vacuum Valve Assembly	Pneumatic; Hex end cap, hex bolt and jam nut on air cylinder; Models starting March 8, 2000
	J1010-000763	Valve Repair Kit	Use with J200175000P Air Vacuum Valve Assembly; Includes spring, piston cup, viton o-ring, vent valve disc and coupling gasket

Air Gauge Assembly



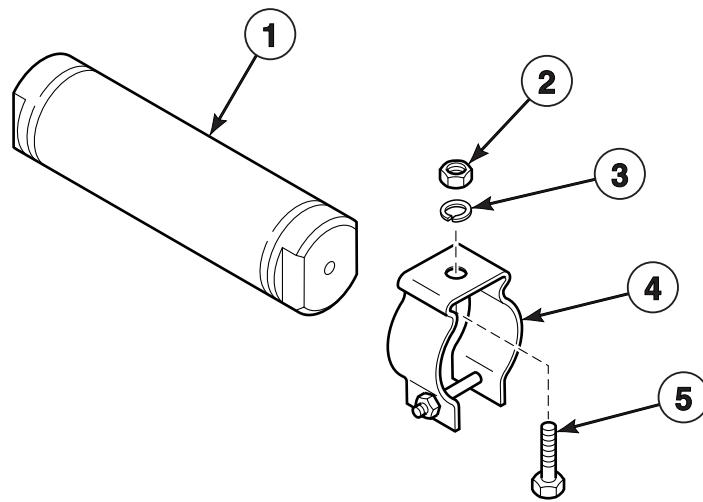
SCR508P_AJ0059

Air Gauge Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1575638P	Air Gauge Assembly	Includes items 1-3
1	JA-54957P	Pressure Gauge	
2	JA-50676	Pipe Coupling	
3	J1407741	Swivel Tubing Elbow	New style; Quick connect
	JA-50770	Male Compression Elbow	Old style; 3/16 x 1/8 NPT

Pneumatic Reservoir Assembly

Models Starting November 2003



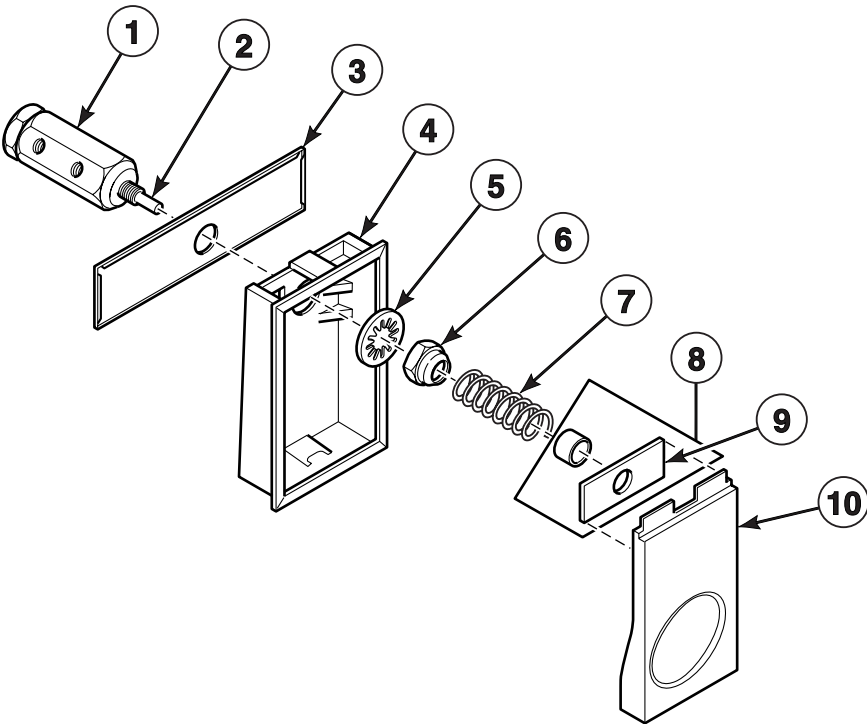
SCR1793P_AJ0059

Pneumatic Reservoir Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J200098400P	Reservoir Kit	Use to change from old style reservoir to new style reservoir
1	J200041400	Pneumatic Reservoir	
2	20275	Nut	
3	J1185073	Washer	
4	JC-35100	Conduit Hanger	
5	F430935	Screw	

Rectangular Open Pushbutton Assembly

Models Through April 1995



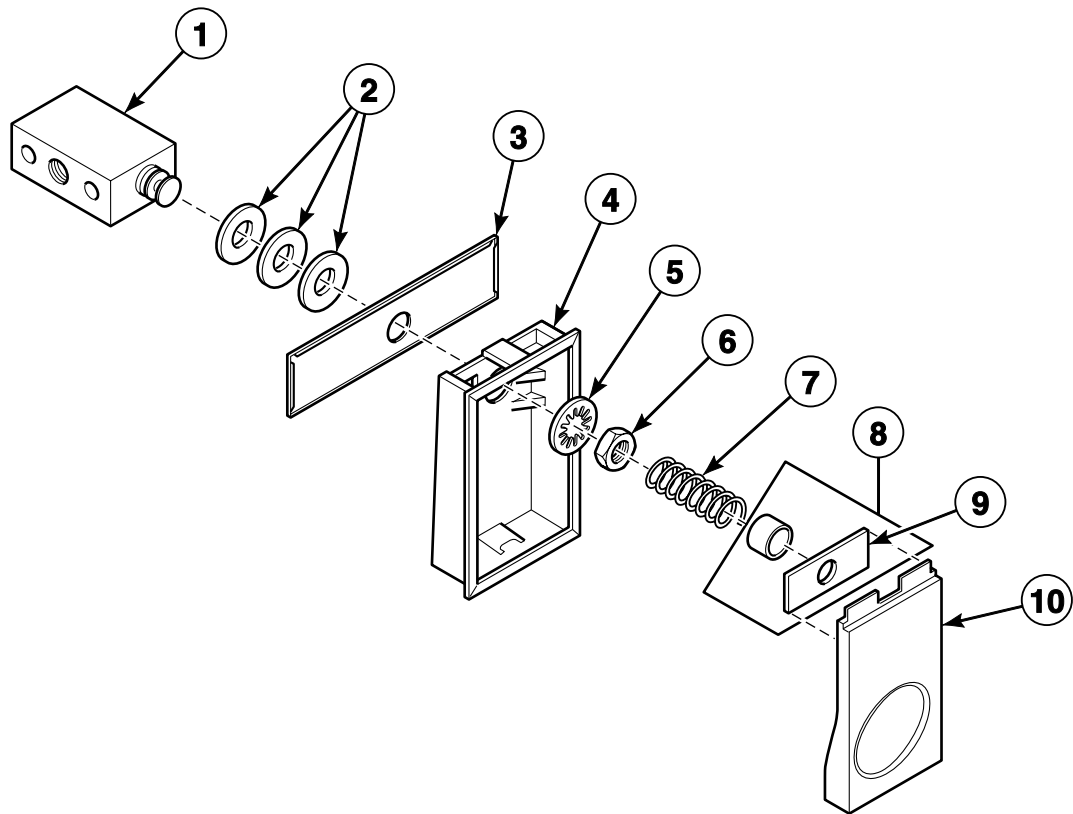
SCR518P_AJ0059

Rectangular Open Pushbutton Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1010-000473	Pushbutton Assembly	Includes items 3, 4, 6, 7, 9 and 10
1	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
2	J1611417P	Valve Stem Assembly	
3	JA-29661	Button Housing Keeper	
4	JA-28484	Button Housing	Green
5	JA-52196	Washer	
6	JA-12900	Nut	
7	JA-50447	Spring	
8	JKIT-00224	Contact Spacer Kit	Includes item 9
9	JA-31094	Microswitch Contact Plate	
10	JA-28487	Pushbutton	Green

Rectangular Close Pushbutton Assembly

Models Through April 1995



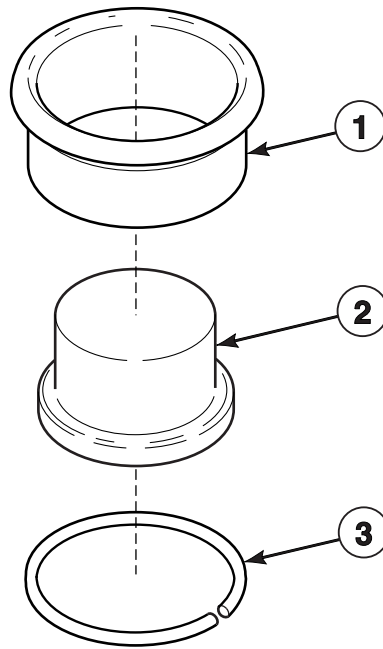
SCR1467P_AJ0059

Rectangular Close Pushbutton Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1010-000472	Pushbutton Assembly	Includes items 3, 4, 6, 7, 9 and 10
1	J1274182	4-Way Air Valve	
2	J1425412	Shim	
3	JA-29661	Button Housing Keeper	
4	JA-28485	Button Housing	Red
5	JA-52196	Washer	
6	JA-12900	Nut	
7	J1425560	Compression Spring	
8	JKIT-00224	Contact Spacer Kit	Includes item 9
9	JA-31094	Microswitch Contact Plate	
10	JA-28486	Pushbutton	Red

Round Pushbutton Components - Old Style

Models Starting April 1995 Through October 2003

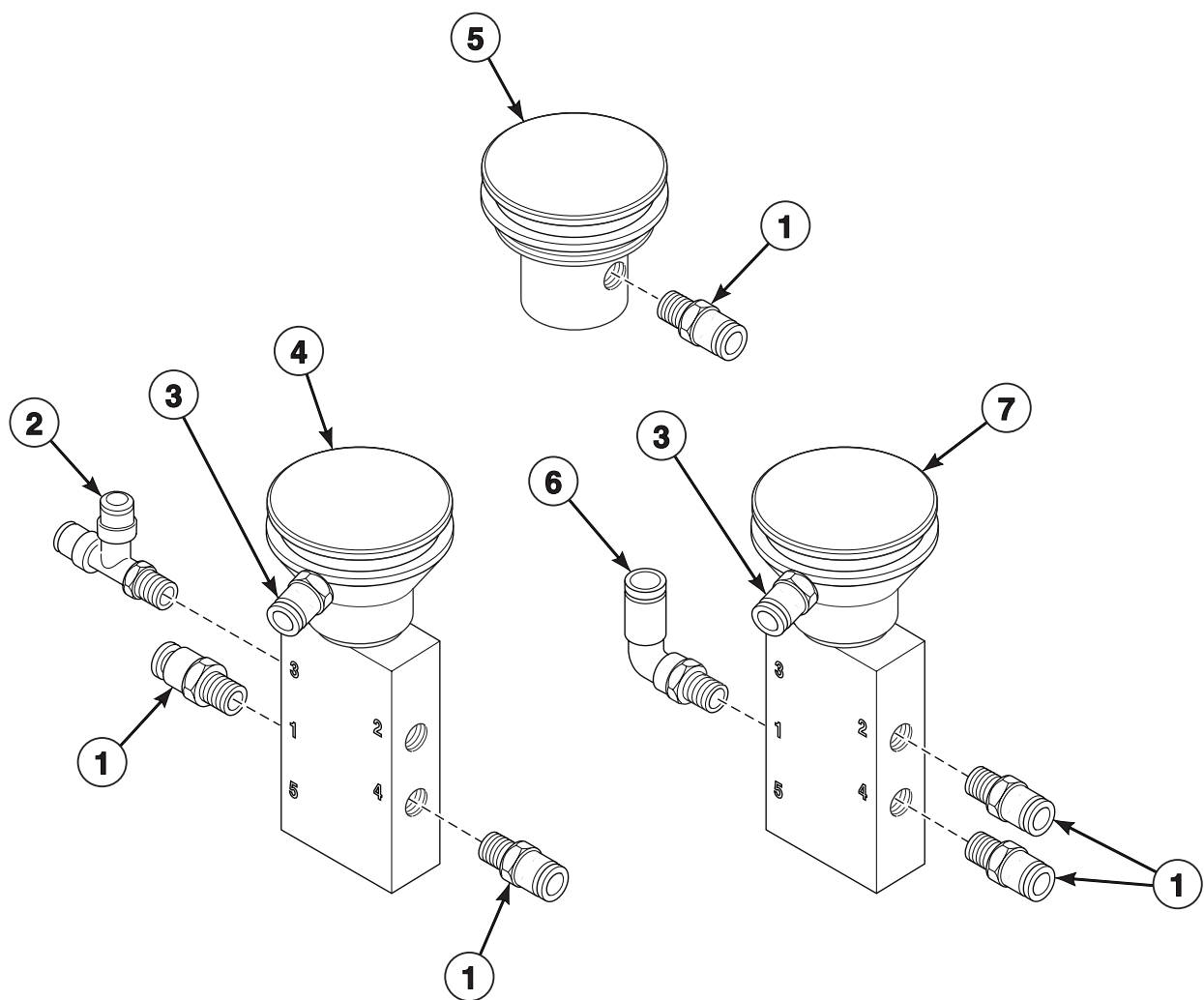


SCR1849P_AJ0059

Round Pushbutton Components - Old Style

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1591320	Grommet	Red
	J1591304	Grommet	Gray
	J1591346	Grommet	Black
	J1591361	Grommet	Green
2	JA-04665	Pushbutton	Red
	J1538958	Pushbutton Assembly	Gray
	J1544048	Pushbutton Assembly	Black
	JA-04664	Pushbutton Assembly	Green
3	JA-17705	Lock Ring	

Round Pushbutton Components - New Style; Models Starting October 2003 Through February 2005

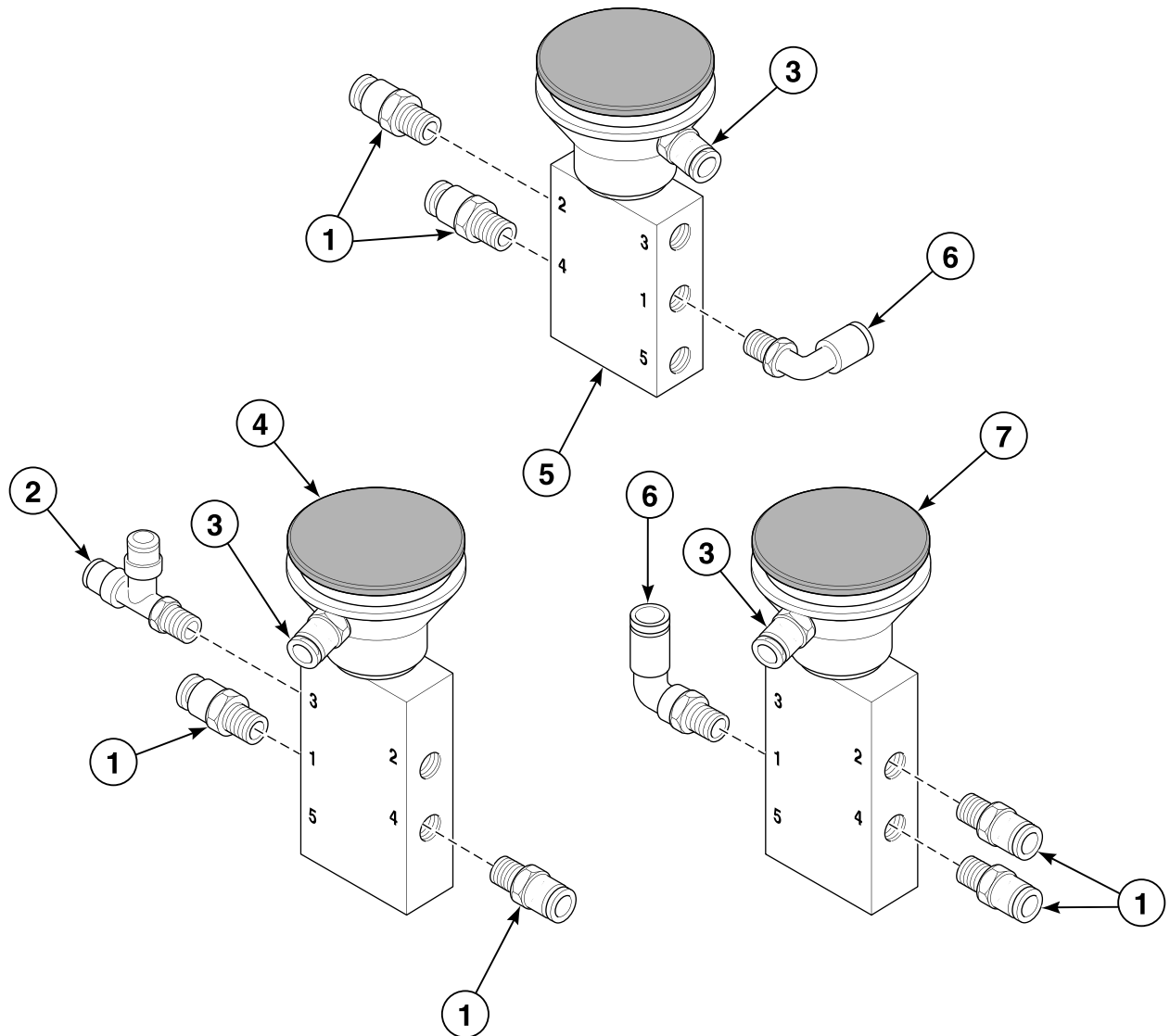


SCR1806P_AJ0059

Round Pushbutton Components - New Style; Models Starting October 2003 Through February 2005

REF	PART NO.	DESCRIPTION	COMMENTS
	J200045400	Button Retrofit Kit	Used to change from old style to new style round pushbuttons or to replace new style buttons
1	J1408004	Connector	5 required
2	J1438357	Quick Tubing Tee	
3	J200217400	Male Connector	2 required
4	J200217200P	Pushbutton	Gray; 4-way; Left
5	J200012300	Pushbutton	Red; 3-way
6	J1407741	Swivel Tubing Elbow	
7	J200217100P	Pushbutton	Gray; 4-way; Right

Round Pushbutton Components - New Style; Models Starting February 2005



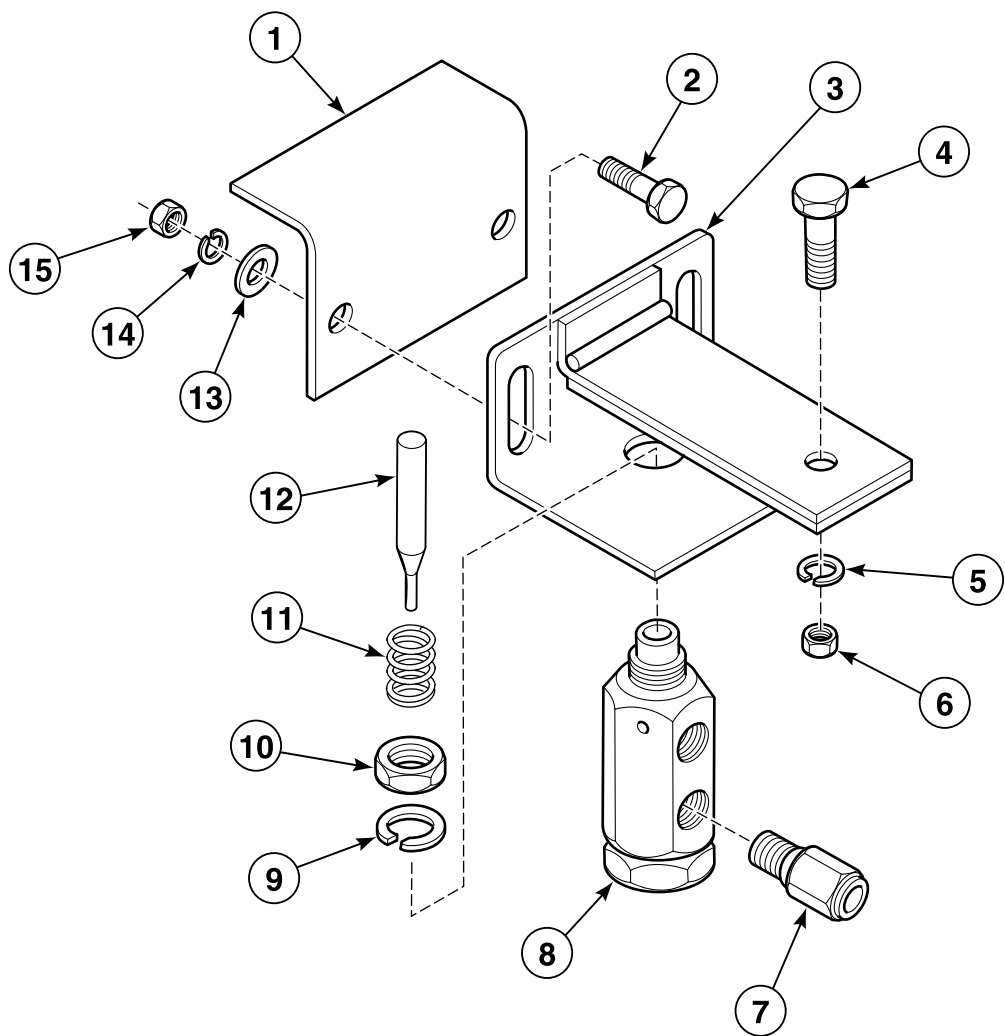
SCR1954P_AJ0059

Round Pushbutton Components - New Style; Models Starting February 2005

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1408004	Connector	6 required
2	J1438357	Quick Tubing Tee	
3	J200217400	Male Connector	3 required
4	J200217200P	Pushbutton	Gray; 4-way; Left
5	J200217300	Pushbutton	Black; 4-way; Lock
6	J1407741	Swivel Tubing Elbow	2 required
7	J200217100P	Pushbutton	Gray; 4-way; Right

Open Valve and Bracket Assembly

Models Starting April 1995 Through October 2003



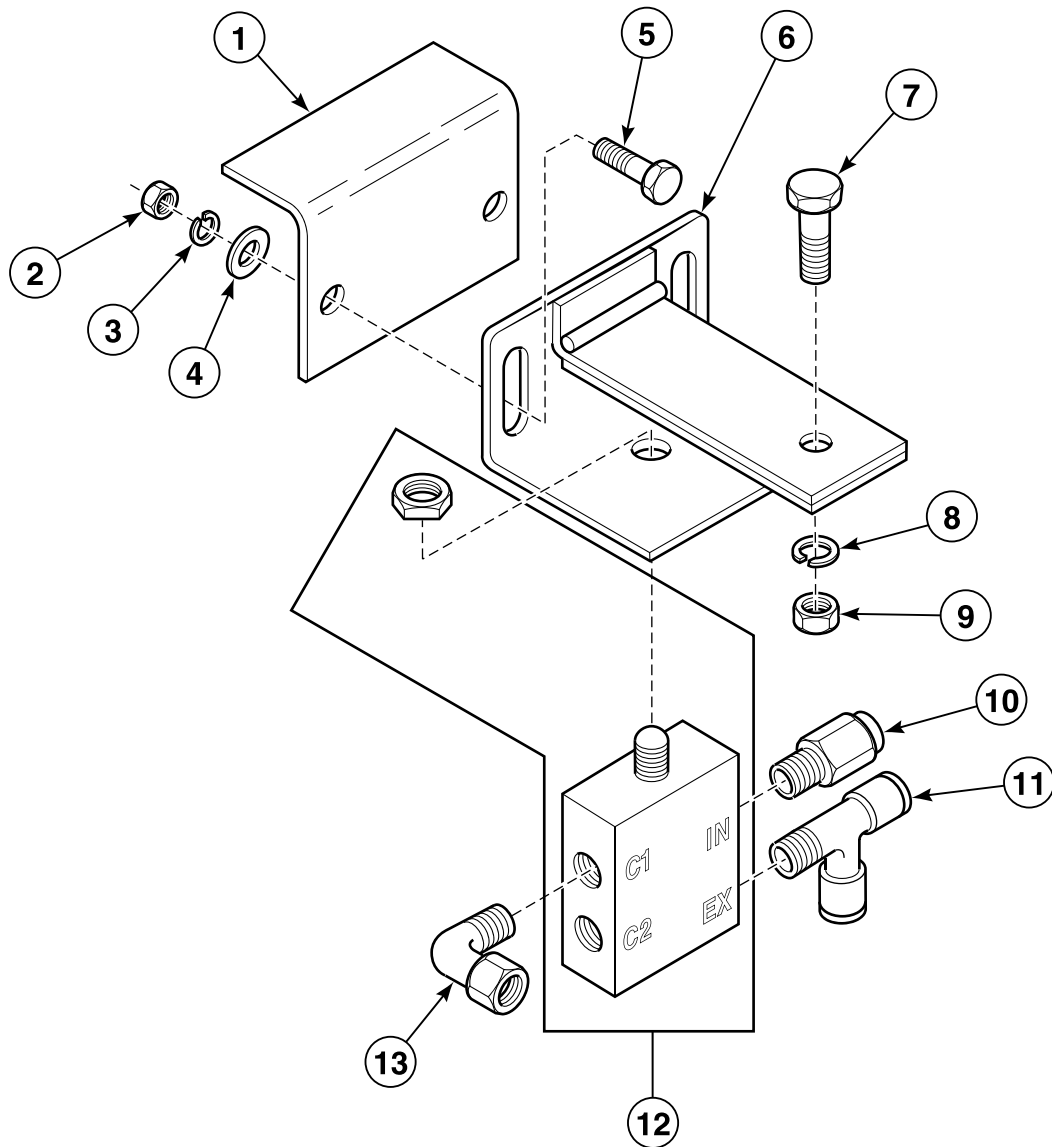
SCR2027P_AJ0059

Open Valve and Bracket Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1575984	Open Valve and Bracket Assembly	Includes items 1-15
1	J1575299	Table Mounting Bracket	
2	JC-61269	Screw	2 required
3	JA-00546	Bracket Assembly	
4	M400057	Screw	
5	M400013	Washer	
6	70142	Nut	
7	J1408004	Connector	
8	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
9	JA-52196	Washer	
10	JA-12900	Nut	
11	JA-50447	Spring	
12	J1611417P	Valve Stem Assembly	
13	J1001213	Washer	2 required
14	J1000975	Washer	2 required
15	J1000736	Nut	2 required

Bracket and Valve Assembly

Models Starting April 1995 Through October 2003



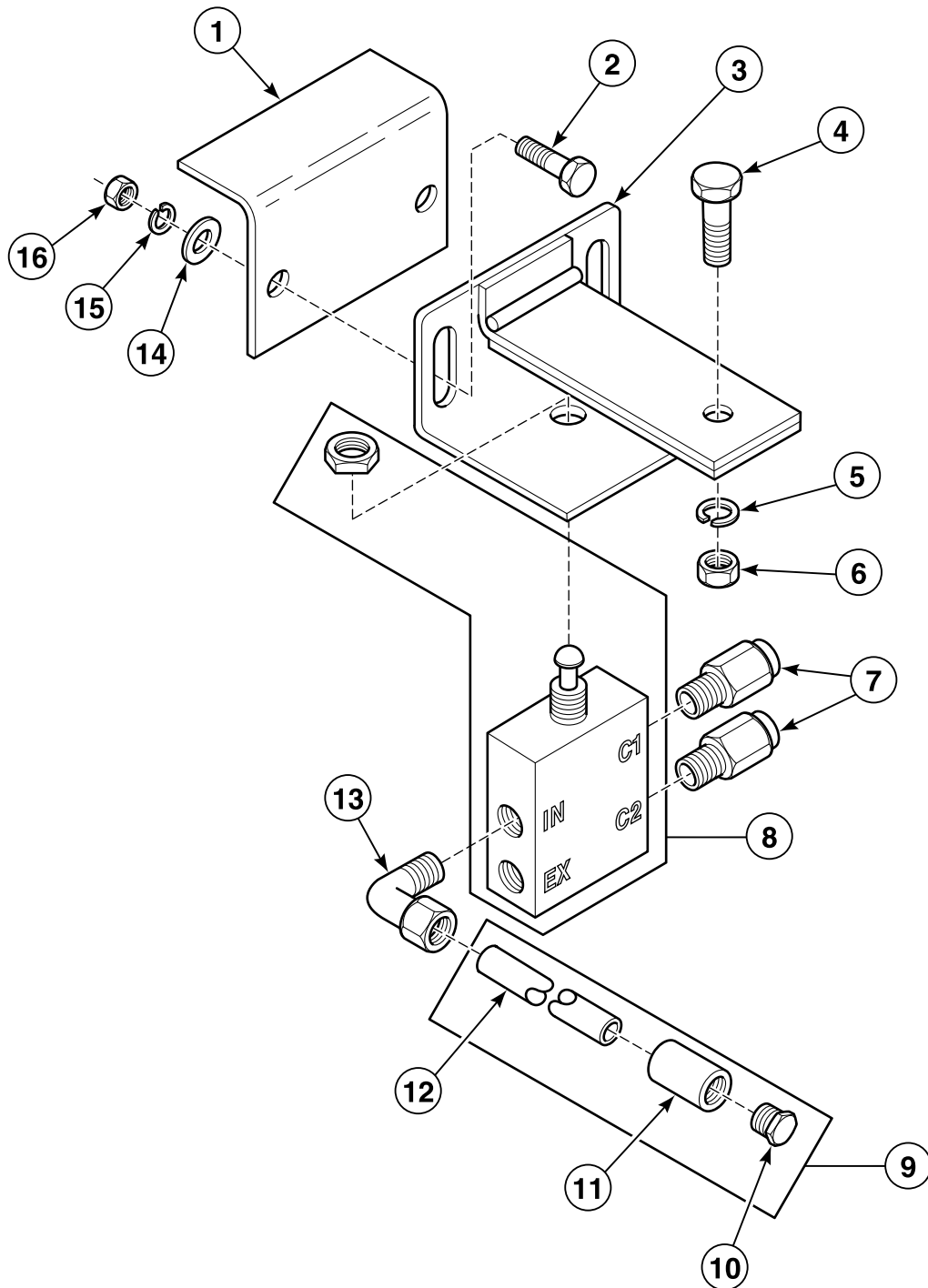
SCR2044P_AJ0059

Bracket and Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1583095	Bracket and Valve Assembly	Left; Includes items 1-13
1	J1575299	Table Mounting Bracket	
2	J1000736	Nut	2 required
3	J1000975	Washer	2 required
4	J1001213	Washer	2 required
5	JC-61269	Screw	2 required
6	J1492883	Bracket Assembly	
7	M400057	Screw	
8	M400013	Washer	
9	70142	Nut	
10	J1408004	Connector	
11	J1438357	Quick Tubing Tee	
12	J1586791	4-Way Air Valve	
13	J1407741	Swivel Tubing Elbow	

Valve and Bracket Assembly

Models Starting April 1995 Through October 2003



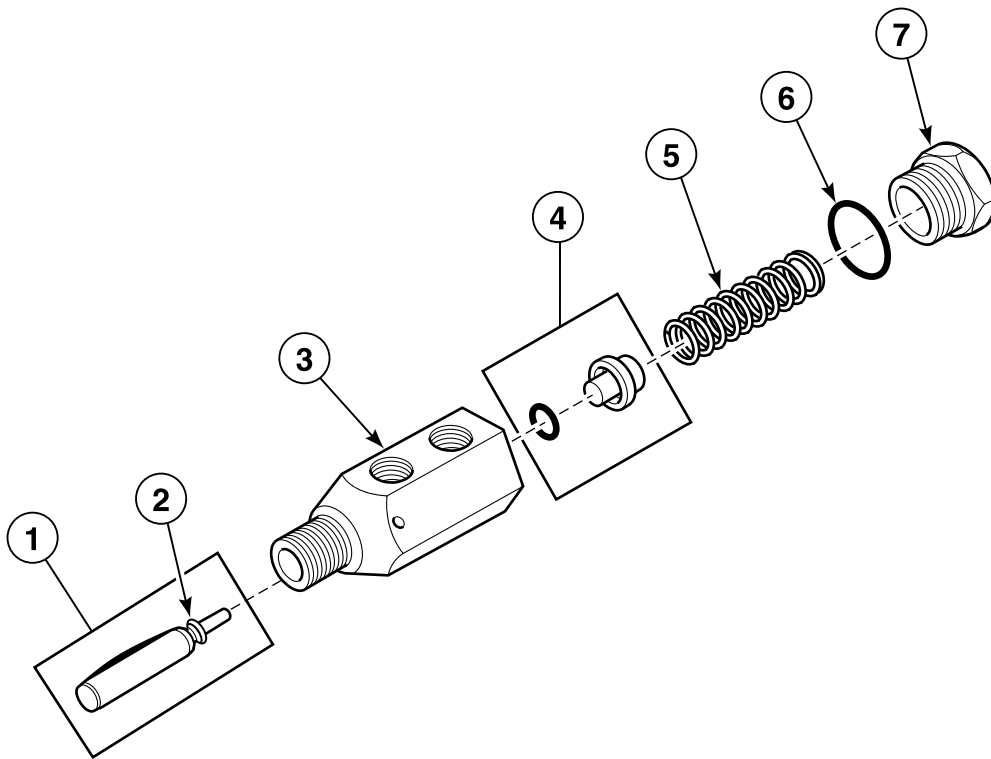
SCR2045P_AJ0059

Valve and Bracket Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1605583	Valve and Bracket Assembly	Right; Includes items 1-16
	J200041400	Pneumatic Reservoir	New style; Order to replace items 10-12; Models starting November 2003
	J200098400P	Reservoir Kit	Use to change from old style reservoir to new style reservoir
1	J1575299	Table Mounting Bracket	
2	JC-61269	Screw	
3	J1492883	Bracket Assembly	
4	M400056	Screw	
5	M400013	Washer	
6	70142	Nut	
7	J1408004	Connector	
8	J1586809	4-Way Air Valve	
9	N/A	Reservoir Assembly	Old style; Includes items 10-12; Models through November 2003
10	J1161413	Pipe Plug	
11	J1375880	Female Polyflo Connector	
12	J0141711-00	Tubing	3/8 inch OD
13	J1012392	Polyflo Elbow	
14	J1001213	Washer	
15	J1000975	Washer	
16	J1000736	Nut	

N/A = Part no longer available

Valve Body Assembly

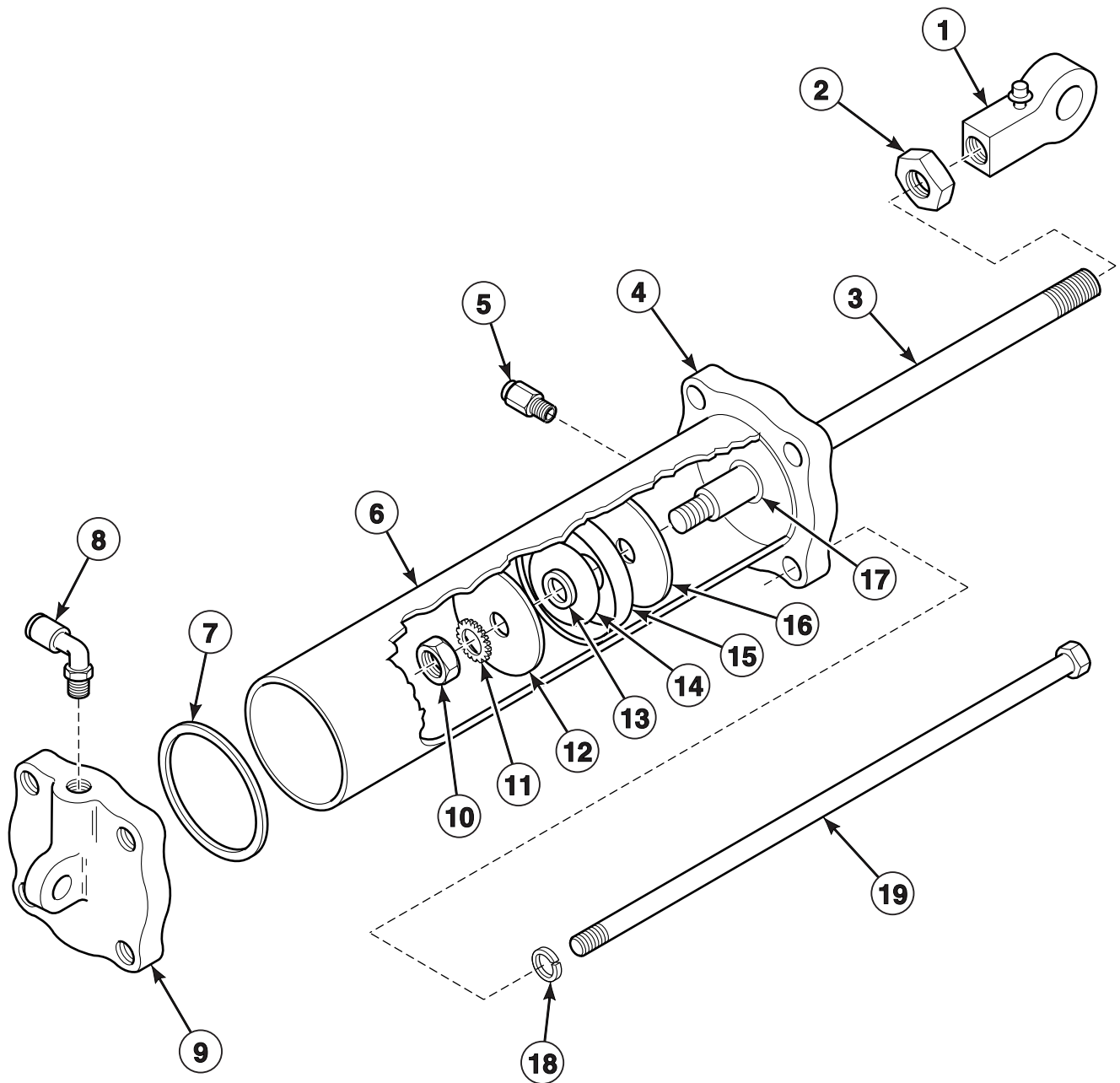


SCR1842P_AJ0059

Valve Body Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-06430	Valve Body Assembly	Includes items 1 and 3-7
1	J1611417P	Valve Stem Assembly	Includes item 2
2	J1403310	O-Ring	
3	JA-10514	Valve Body	
4	JA-11599	Valve	
5	JA-51336	Compression Spring	
6	JC-57441	O-Ring	
7	JA-10515	Valve Cap	

Closing Air Cylinder and Fitting Assembly - Models Through July 2002

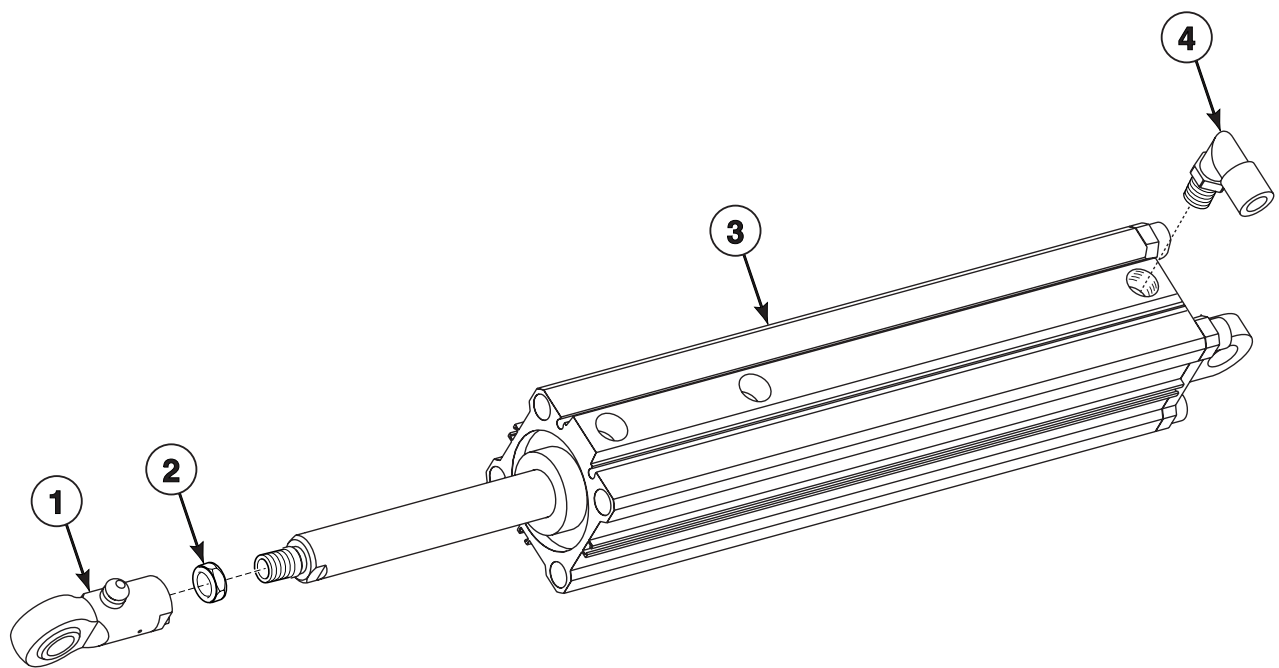


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Closing Air Cylinder and Fitting Assembly - Models Through July 2002

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-82642	Cylinder Assembly	Includes items 1-19; Models through June 1996; 2-1/2 inch
	J0798875	Closing Cylinder Retrofit Kit	Includes items 1-19; Models starting June 1996; 2-1/2 inch
1	JA-53961	Female Rod End Bearing	
2	JA-50434	Nut	
3	JA-28266	Piston Rod	
4	JA-80202	Upper Head Assembly	Includes item 17
5	JA-50770	Male Compression Elbow	Models through June 1996
	J1408004	Connector	Models starting June 1996
6	JA-82641	Cylinder Body Weldment	
7	J1428978	Cylinder Head Gasket	
8	J1151653	Compression Elbow	Models through June 1996
	J1410323	Male Tubing Elbow	Models starting June 1996
9	JA-24756	Lower Head	
10	JA-50413	Nut	
11	M403958	Washer	External tooth
12	JA-18611	Inside Piston Plate	
13	JA-18610	Cylinder Washer Spacer	
14	J1322577	Piston Plate Seal	
15	J1010-000256	Repair Kit	
16	JA-18609	Outside Piston Plate	
17	JA-51070	Oilless Sleeve Bearing	
18	M400013	Washer	
19	JA-55343	Screw	

Closing Cylinder Assembly - Models Starting July 2002

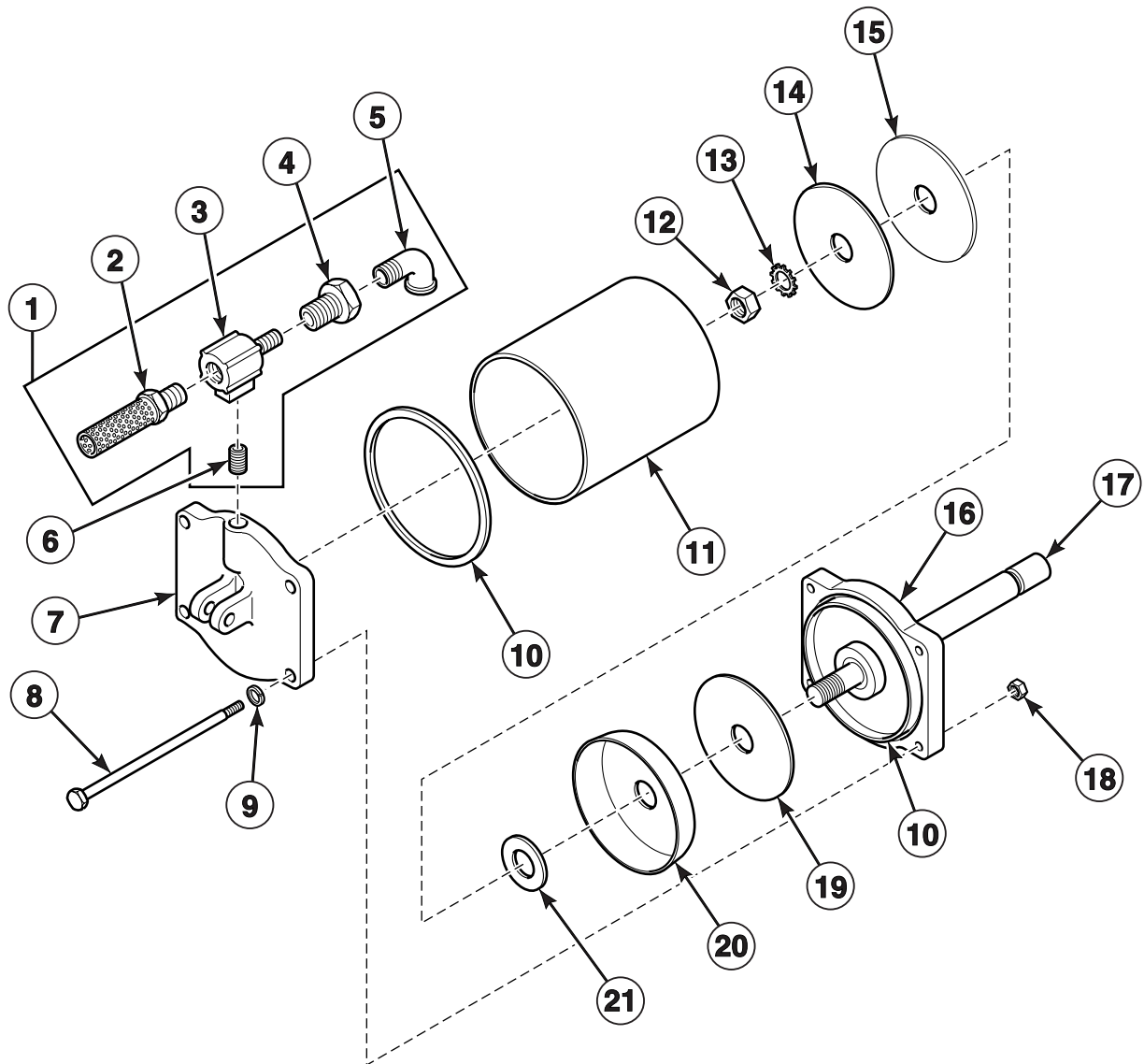


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Closing Cylinder Assembly - Models Starting July 2002

REF	PART NO.	DESCRIPTION	COMMENTS
	J0637118-00	Closing Cylinder Assembly	Includes items 1-4; 2-1/2 inch
	J798866	Cylinder Rebuild Kit	
	J0210103-01	Oil	Quart; Used to lubricate cylinder
1	JA-53961	Female Rod End Bearing	
2	JA-50434	Nut	
3	J0250101-00	Closing Cylinder	
4	J1410323	Male Tubing Elbow	

Pressing Cylinder Assembly - Models ADCHF446 and DCHF446 Through July 2002

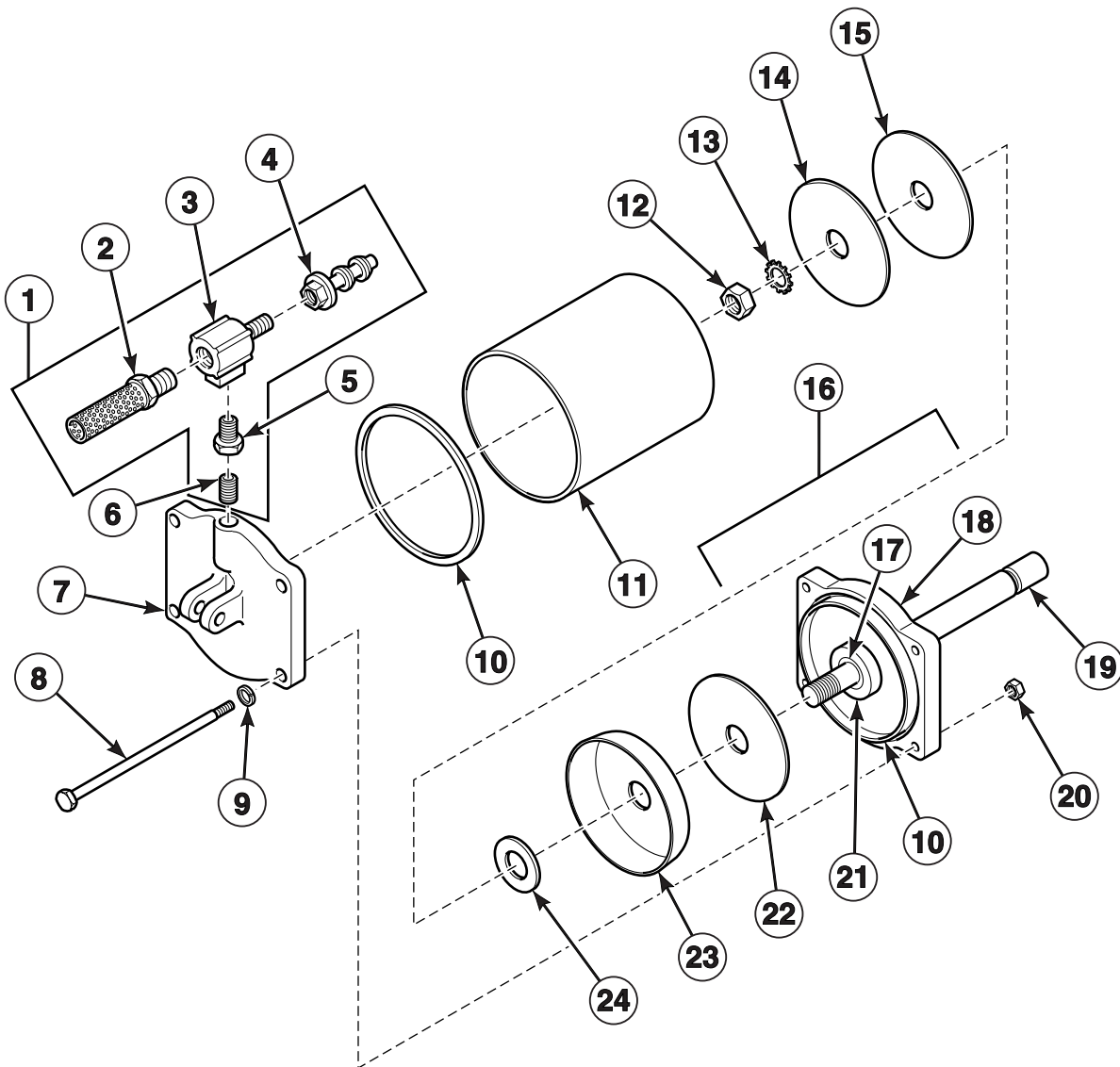


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Pressing Cylinder Assembly - Models ADCHF446 and DCHF446 Through July 2002

REF	PART NO.	DESCRIPTION	COMMENTS
	J0798873	Pressing Cylinder Retrofit Kit	Includes items 1-22
	J798869	Cylinder Rebuild Kit	
	J0210103-01	Oil	Quart; Use to lubricate cylinder
1	J1319086	Valve Assembly	Includes items 2-6
2	JA-51735	Air Muffler	
3	J1033984	Quick Exhaust Valve	
4	JC-19662	Reducing Bushing	
5	J1231521	Street Pipe Elbow	
6	431182P	Shut-Off Valve Kit	
7	JA-27282	Lower Head	
8	J1312370	Screw	
9	M403958	Washer	4 required
10	J1381961	Corkprene Gasket	2 required
11	JA-27739	Cylinder Body	
12	M400023	Nut	
13	JA-53116	Washer	External tooth
14	JA-15866	Inside Piston Plate	
15	J1322569	Piston Plate Seal	
16	J1046705	Cylinder Head Assembly	Upper
17	JA-28607	Piston Rod	
18	20274	Nut	4 required
19	JA-15865	Outside Piston Plate	
20	J1324839	Piston Cup Seal	
21	JA-10890	Washer	

Pressing Cylinder Assembly - Models ADCH18, ADCH45, ADCH446, DCH18, DCH45 and DCH446 Through July 2002

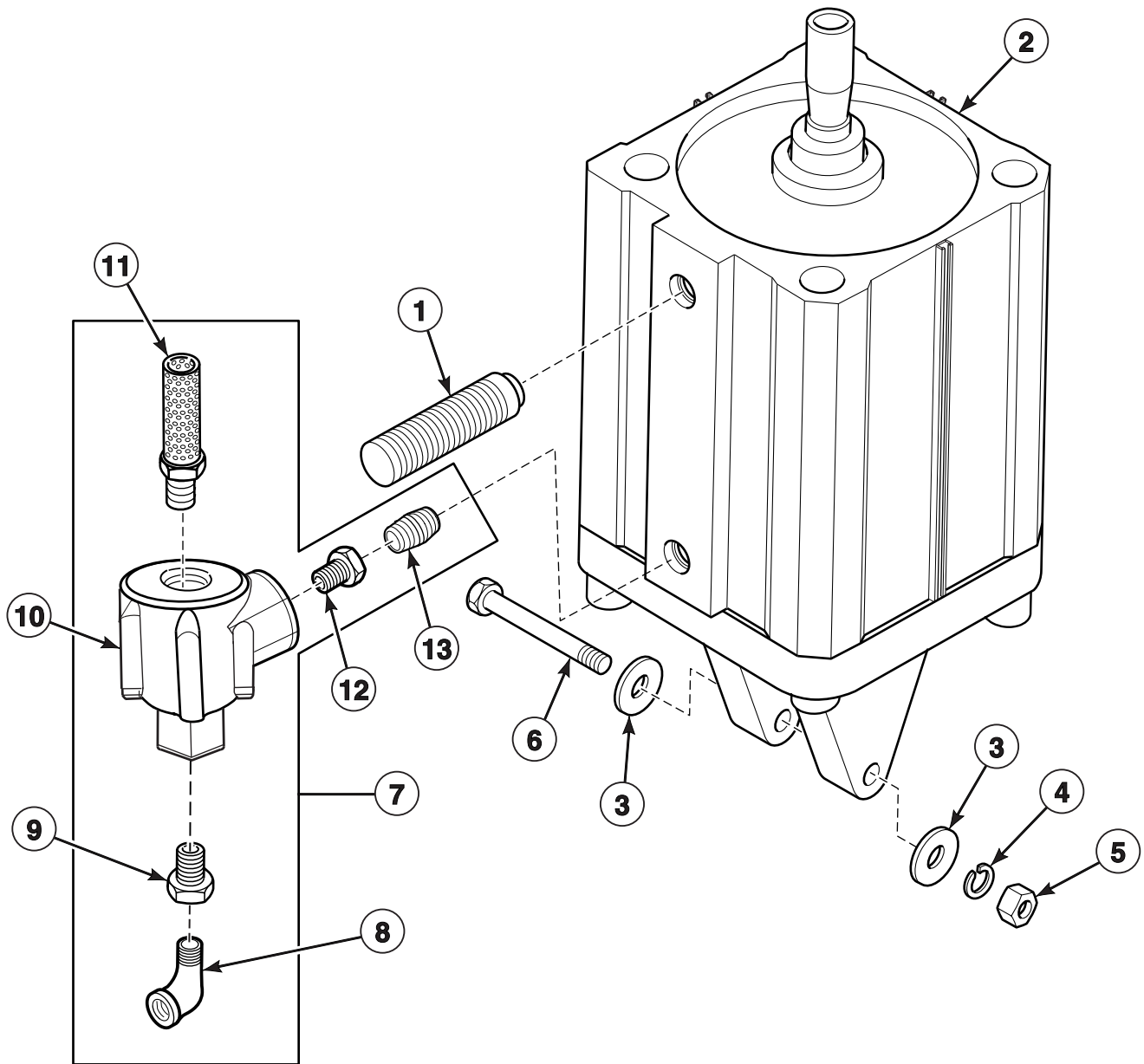


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Pressing Cylinder Assembly - Models ADCH18, ADCH45, ADCH446, DCH18, DCH45 and DCH446 Through July 2002

REF	PART NO.	DESCRIPTION	COMMENTS
	J0798872	Retrofit Kit	Includes items 1-24
	J798868	Cylinder Rebuild Kit	
	J0210103-01	Oil	Quart; Use to lubricate cylinder
1	J1318336	Valve Assembly	Includes items 2-6
2	JA-53584	Air Muffler	
3	JA-56925	Quick Exhaust Air Valve	
4	JA-54300	Barbed Hose Connector	
5	J1184506	Reducing Bushing	
6	J1232313	Pipe Nipple	
7	JA-27414	Lower Cylinder Head	
8	J1312370	Screw	
9	M403958	Washer	
10	J1428994	Cylinder Head Gasket	
11	JA-10671	Cylinder Body	
12	M400023	Nut	
13	JA-53116	Washer	External tooth
14	JA-10891	Inside Plate	
15	J1299130	Piston Plate Seal	
16	J1371079	Upper Cylinder Head Assembly	Includes items 17 and 18
17	J1154194	Oilless Sleeve Bearing	
18	JA-13834	Upper Head	
19	JA-28607	Piston Rod	
20	20274	Nut	
21	JA-10777	Felt Seal	Models through 1997
22	JA-10892	Outside Plate	
23	JA-10889	Piston Cup Seal	
24	JA-13121	Washer	

Pressing Cylinder Assembly - Models Starting July 2002

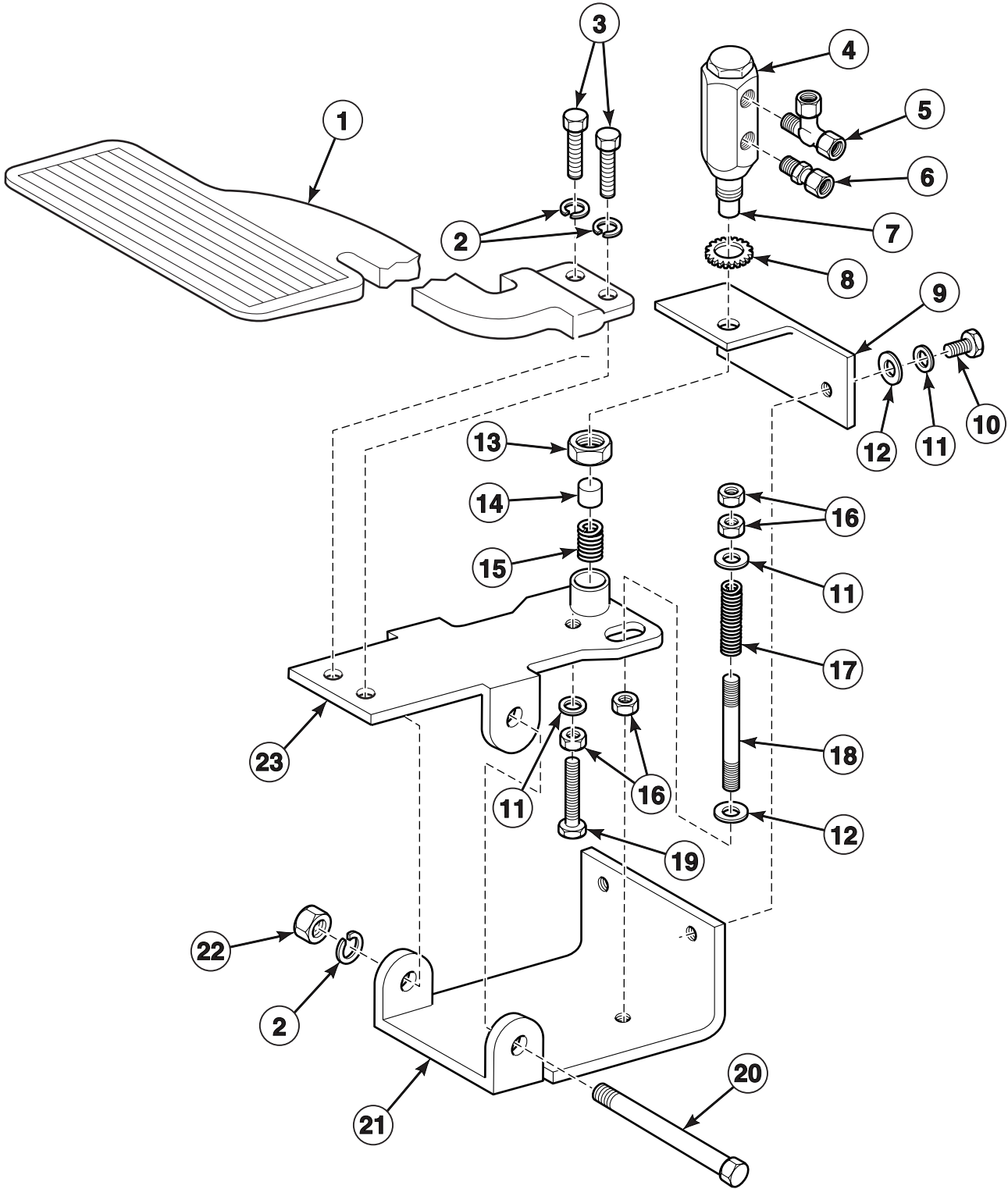


SCR1961P_AJ0059

Pressing Cylinder Assembly - Models Starting July 2002

REF	PART NO.	DESCRIPTION	COMMENTS
	J0798873	Pressing Cylinder Retrofit Kit	SMC; Includes items 1-6
	J798869	Cylinder Rebuild Kit	
	J0210103-01	Oil	Quart; Use to lubricate cylinder
1	J0140352-00	Silencer	
2	J0637052-00	Pressing Cylinder	
3	J1178391	Washer	2 required
4	91200	Washer	
5	J1000850	Nut	
6	J0220912-00	Screw	1/2-13 x 3-1/2 inches
7	J200156900	Quick Exhaust Valve Assembly	Includes items 8-13
8	J1231521	Street Pipe Elbow	
9	JC-19682	Reducing Bushing	
10	J1327451	Quick Exhaust Valve	
11	J1327469	Air Muffler	
12	JC-19624	Pipe Bushing	
13	431182P	Shut-Off Valve Kit	

Steam Pedal Base Assembly - Models AHOU45 and HOU45

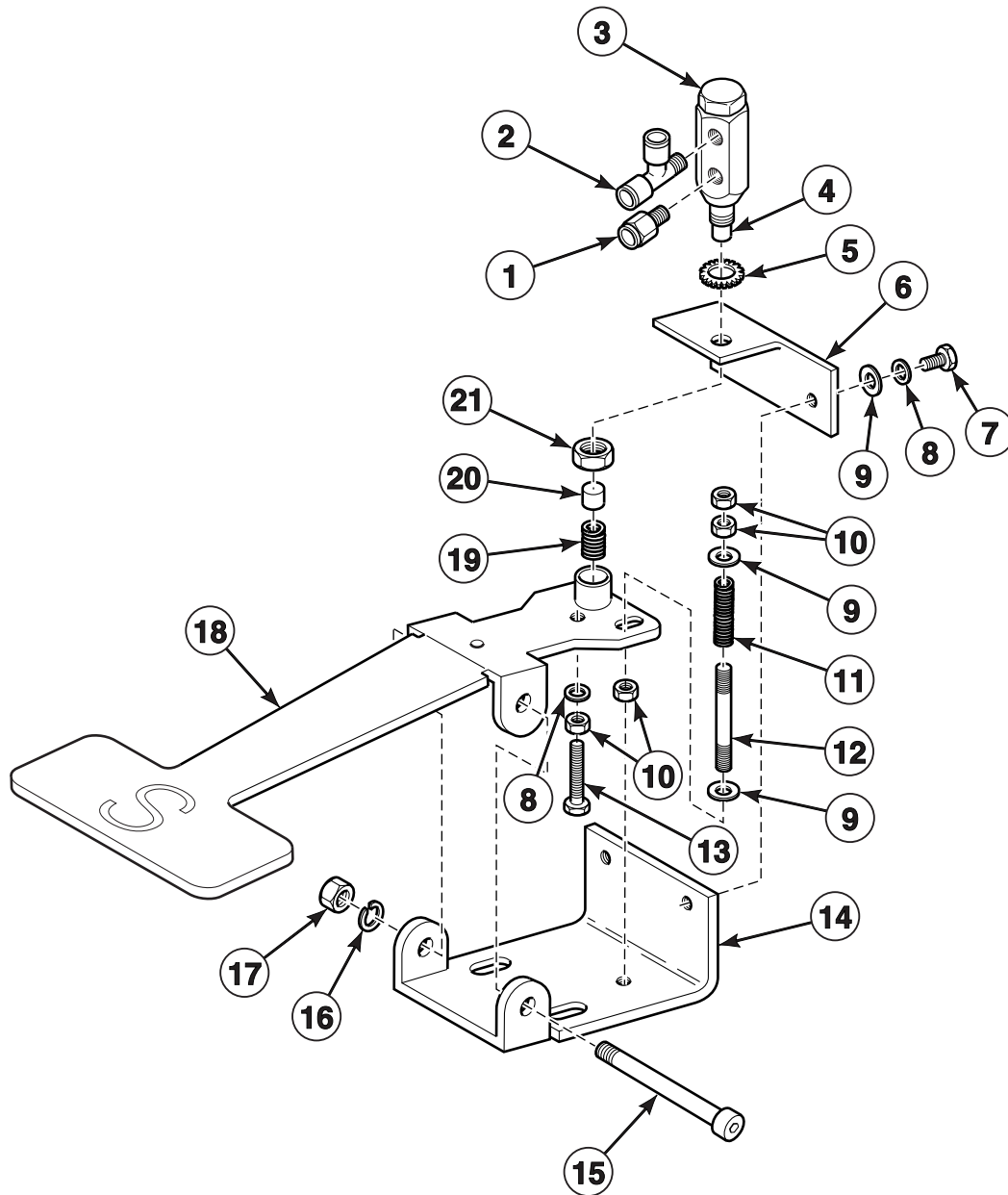


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Steam Pedal Base Assembly - Models AHOU45 and HOU45

REF	PART NO.	DESCRIPTION	COMMENTS
	J1575935	Steam Pedal Base Assembly	Models starting May 1997; Includes items 1-23
	J1387836	Pedal Base Assembly	Models through May 1997; Includes items 1-23
	M400057	Screw	4 required
	M400013	Washer	4 required
	M400080	Washer	4 required
1	JA-24522	Pedal	
2	M400013	Washer	3 required
3	M400057	Screw	2 required
4	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
5	J1438357	Quick Tubing Tee	Use with J1575935 Steam Pedal Base Assembly
	JA-52314	Male Compression Tee	Use J1387836 Pedal Base Assembly
6	J1408004	Connector	Use with J1575935 Steam Pedal Base Assembly
	J1151661	Compression Connector	Use J1387836 Pedal Base Assembly
7	J1611417P	Valve Stem Assembly	
8	JA-52196	Washer	
9	JA-25995	Pedal Bracket	
10	J1001726	Screw	2 required
11	J1185073	Washer	4 required
12	JC-80513	Washer	3 required
13	JA-51474	Nut	
14	JA-26238	Actuating Pad	
15	JA-52466	Spring	
16	20275	Nut	4 required
17	JA-51376	Spring	
18	J1390673	Stud	
19	JA-52426	Screw	
20	JC-62832	Screw	
21	J1387794	Pedal Base	
22	70142	Nut	
23	J1387778	Pedal Bracket Weldment	

Steam Pedal Base Assembly - All Models Except AHOU45 and HOU45

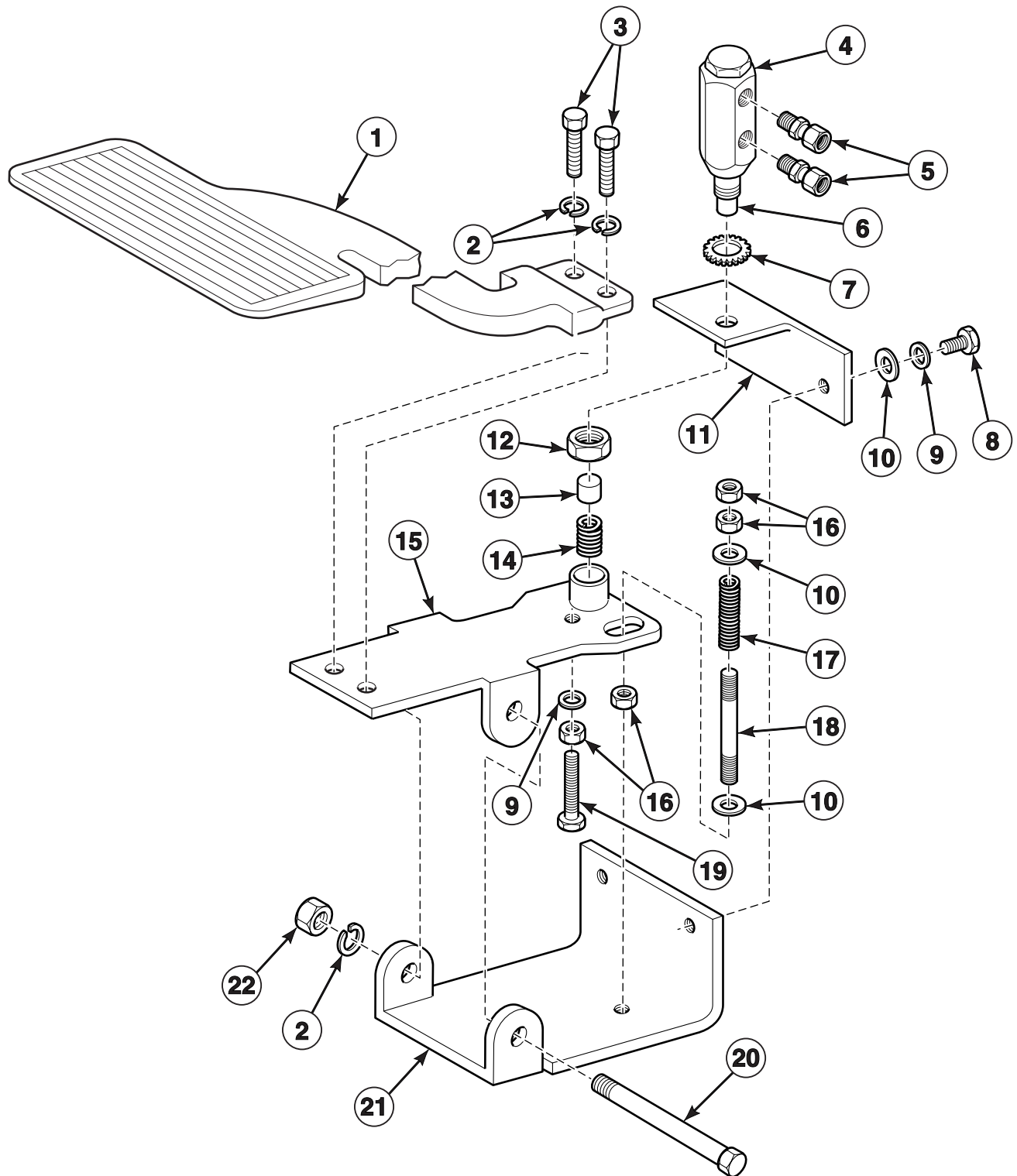


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Steam Pedal Base Assembly - All Models Except AHOU45 and HOU45

REF	PART NO.	DESCRIPTION	COMMENTS
	J1575380	Pedal Base Assembly	Includes items 1-21
1	J1408004	Connector	
2	J1438357	Quick Tubing Tee	
3	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
4	J1611417P	Valve Stem Assembly	
5	JA-52196	Washer	
6	JA-25995	Pedal Bracket	
7	J1001726	Screw	2 required
8	J1185073	Washer	3 required
9	JC-80513	Washer	4 required
10	20275	Nut	4 required
11	JA-51376	Spring	
12	J1390673	Stud	
13	JA-52426	Screw	
14	J1387794	Pedal Base	
15	JC-62832	Screw	
16	M400013	Washer	
17	70142	Nut	
18	J1387786	Pedal Bracket Weldment	
19	JA-52466	Spring	
20	JA-26238	Actuating Pad	
21	JA-51474	Nut	

Vacuum Pedal Base Assembly - Models AHOU45 and HOU45

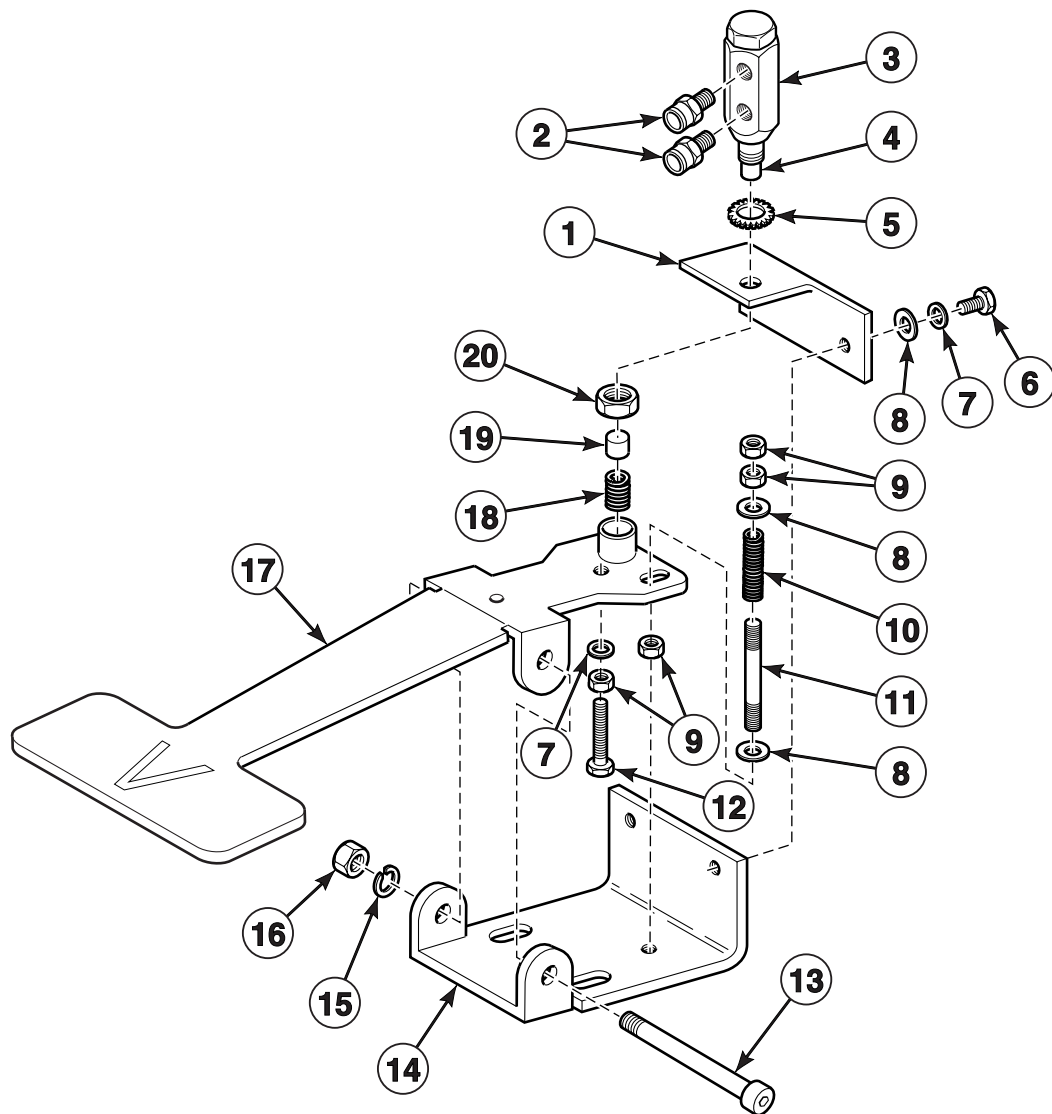


SCR1949P_AJ0059

Vacuum Pedal Base Assembly - Models AHOU45 and HOU45

REF	PART NO.	DESCRIPTION	COMMENTS
	J1575927	Vacuum Pedal Base Assembly	Models starting May 1997; Includes items 2 (when used with item 20) and 4-22, except item 9
	J1391150	Vacuum Pedal Base Assembly	Models through May 1997; Includes items 2 (when used with item 20) and items 4-22
	M400057	Screw	4 required
	M400013	Washer	4 required
	M400080	Washer	4 required
1	JA-24522	Pedal	
2	M400013	Washer	3 required
3	M400057	Screw	2 required
4	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
5	J1408004	Connector	Use with J1575927 Vacuum Pedal Base Assembly
	J1151661	Compression Connector	Use with J1391150 Vacuum Pedal Base Assembly
6	J1611417P	Valve Stem Assembly	
7	JA-52196	Washer	
8	J1001726	Screw	2 required
9	J1185073	Washer	3 required; Use with J1391150 Vacuum Pedal Base Assembly
10	JC-80513	Washer	4 required
11	JA-25995	Pedal Bracket	
12	JA-51474	Nut	
13	JA-26238	Actuating Pad	
14	JA-52466	Spring	
15	J1387778	Pedal Bracket Weldment	Top
16	20275	Nut	6 required
17	JA-51376	Spring	
18	J1390673	Stud	
19	JA-52426	Screw	Use with J1391150 Vacuum Pedal Base Assembly
20	JC-62832	Screw	
21	J1387794	Pedal Base	
22	70142	Nut	

Vacuum Pedal Base Assembly - All Models Except AHOU45 and HOU45

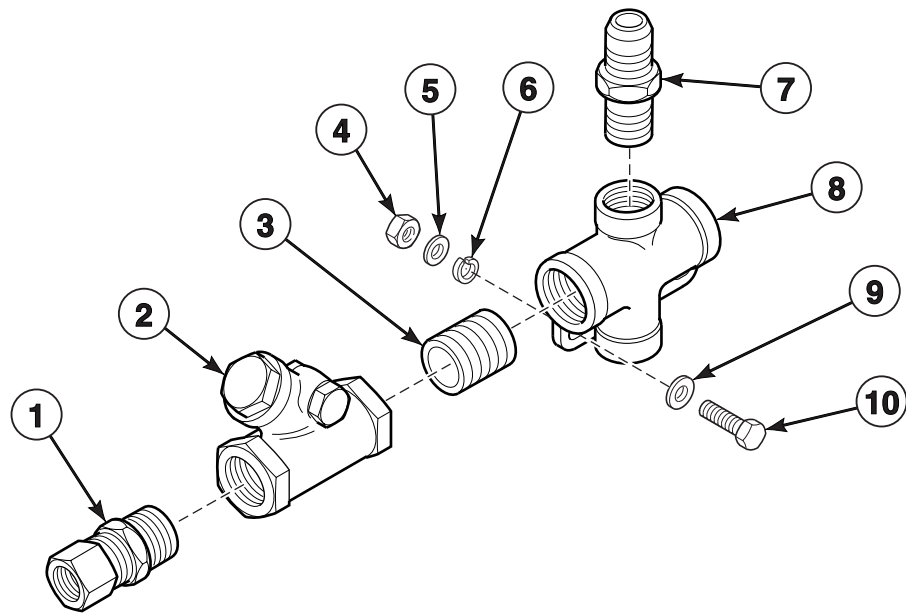


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Vacuum Pedal Base Assembly - All Models Except AHOU45 and HOU45

REF	PART NO.	DESCRIPTION	COMMENTS
	J1575414	Vacuum Pedal Base Assembly	Includes items 1-20
1	JA-25995	Pedal Bracket	
2	J1408004	Connector	
3	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
4	J1611417P	Valve Stem Assembly	
5	JA-52196	Washer	
6	J1001726	Screw	2 required
7	J1185073	Washer	3 required
8	JC-80513	Washer	4 required
9	20275	Nut	4 required
10	JA-51376	Spring	
11	J1390673	Stud	
12	JA-52426	Screw	
13	JC-62832	Screw	
14	J1387794	Pedal Base	
15	M400013	Washer	
16	70142	Nut	
17	J1391630	Pedal Bracket Weldment	
18	JA-52466	Spring	
19	JA-26238	Actuating Pad	
20	JA-51474	Nut	

Steam Inlet

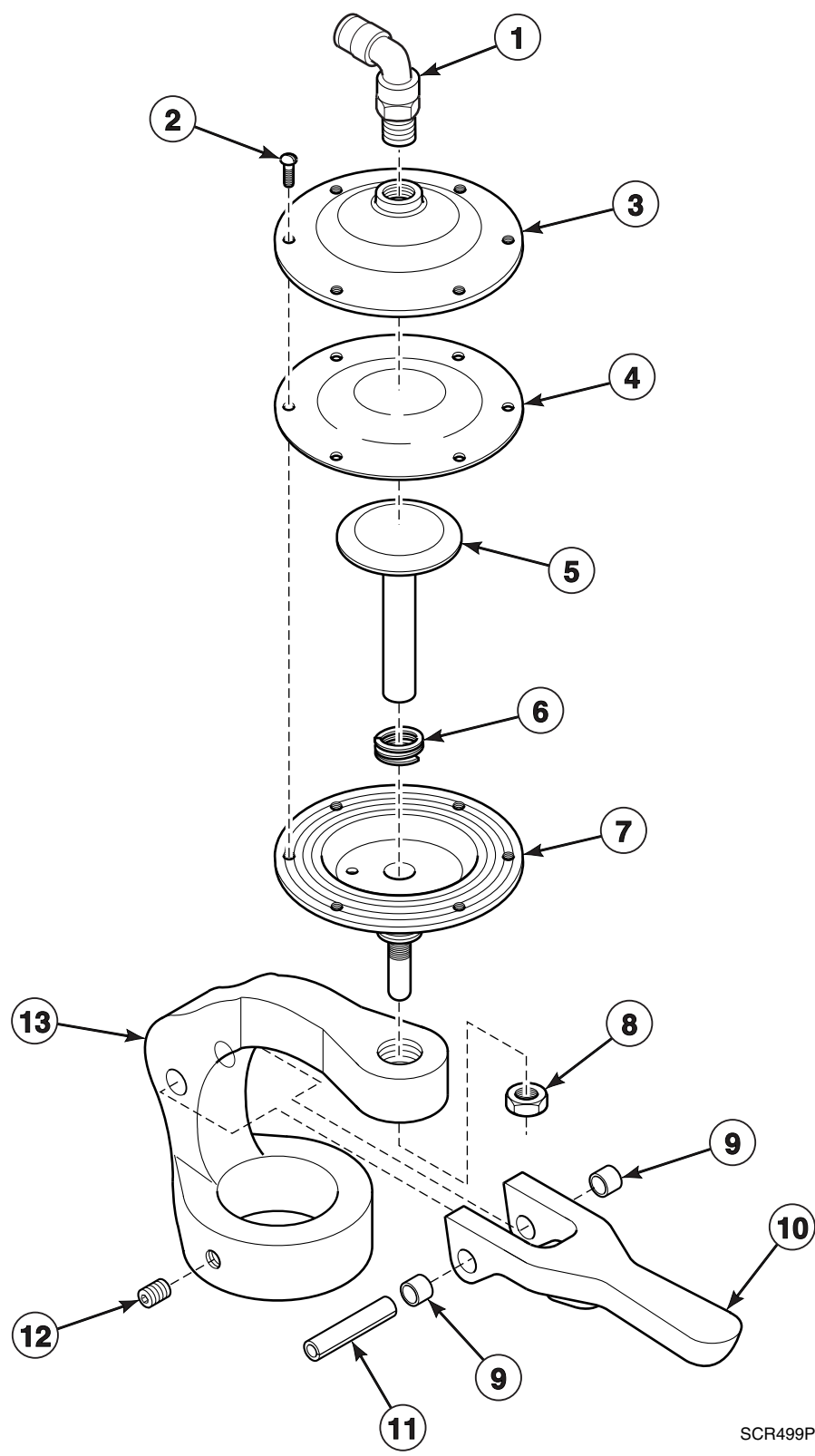


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Steam Inlet

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-83598	Steam Inlet	Includes items 1-3, 7 and 8
1	J200203600	Male Connector	
2	JA-50588	Swing Check Valve	
3	431182P	Shut-Off Valve Kit	
4	70142	Nut	
5	JA-13261	Manifold Spacer	
6	M400013	Washer	
7	J1319276	Flare Connector	
8	JA-29863	Steam Manifold	
9	J1001270	Washer	
10	JC-62116	Screw	

Steam Valve Actuator Assembly - Models Through December 1986

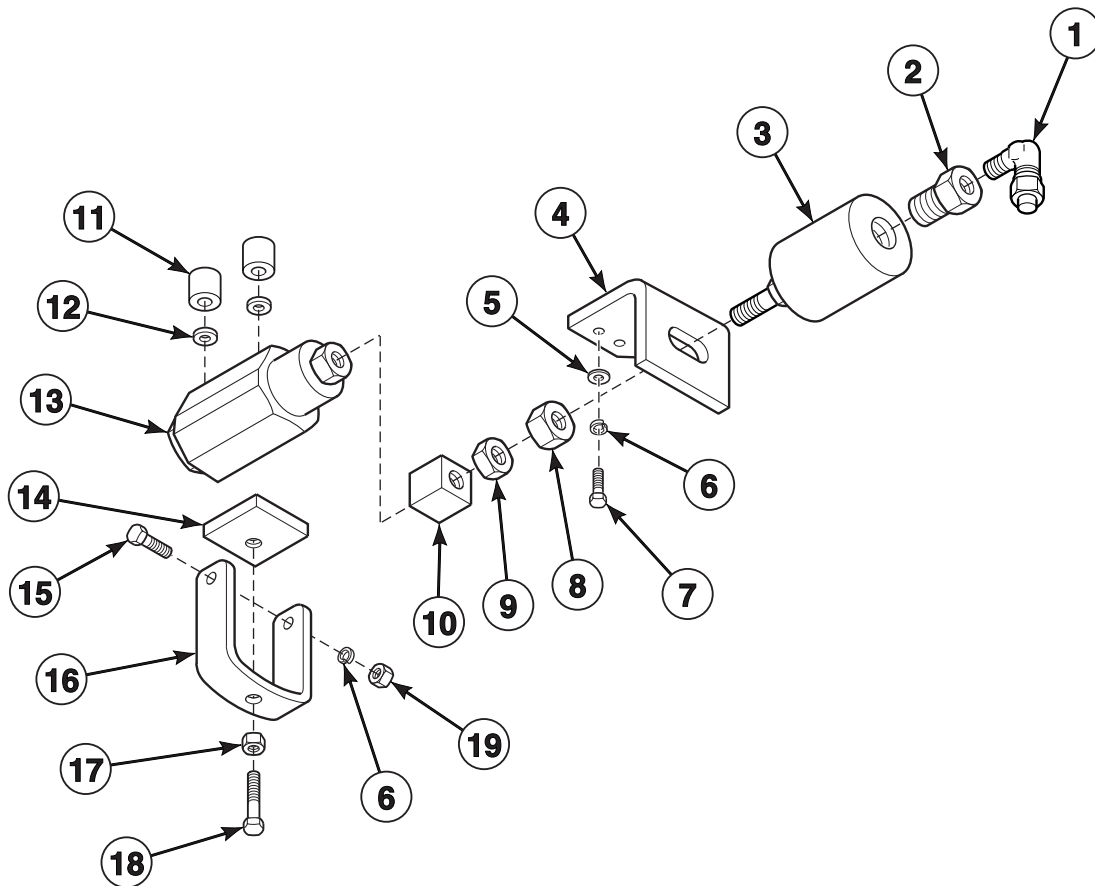


SCR499P_AJ0059

Steam Valve Actuator Assembly - Models Through December 1986

REF	PART NO.	DESCRIPTION	COMMENTS
	J1576214	Steam Actuating Assembly	Includes items 1-13
	JA-00465	Large Diaphragm Assembly	Includes items 2-8
	J1572957	Diaphragm Assembly	Includes items 1-8
1	JA-50770	Male Compression Elbow	Old style; 3/16 x 1/8 NPT
	J1407741	Swivel Tubing Elbow	New style; Quick connect
2	J1187228	Screw	
3	JA-10502	Large Diaphragm Cap	
4	JA-18542	Diaphragm	
5	JA-00818	Large Plunger Assembly	
6	J1039676	Tapered Compression Spring	
7	JA-00819	Large Diaphragm Cap Assembly	
8	JA-50434	Nut	
9	JA-10088	Bushing	
10	JA-21325	Actuating Lever	
11	24298	Roll Pin	
12	J1179183	Screw	
13	JA-21384	Steam Bracket	

Steam Valve Actuator Assembly - Models Starting December 1986

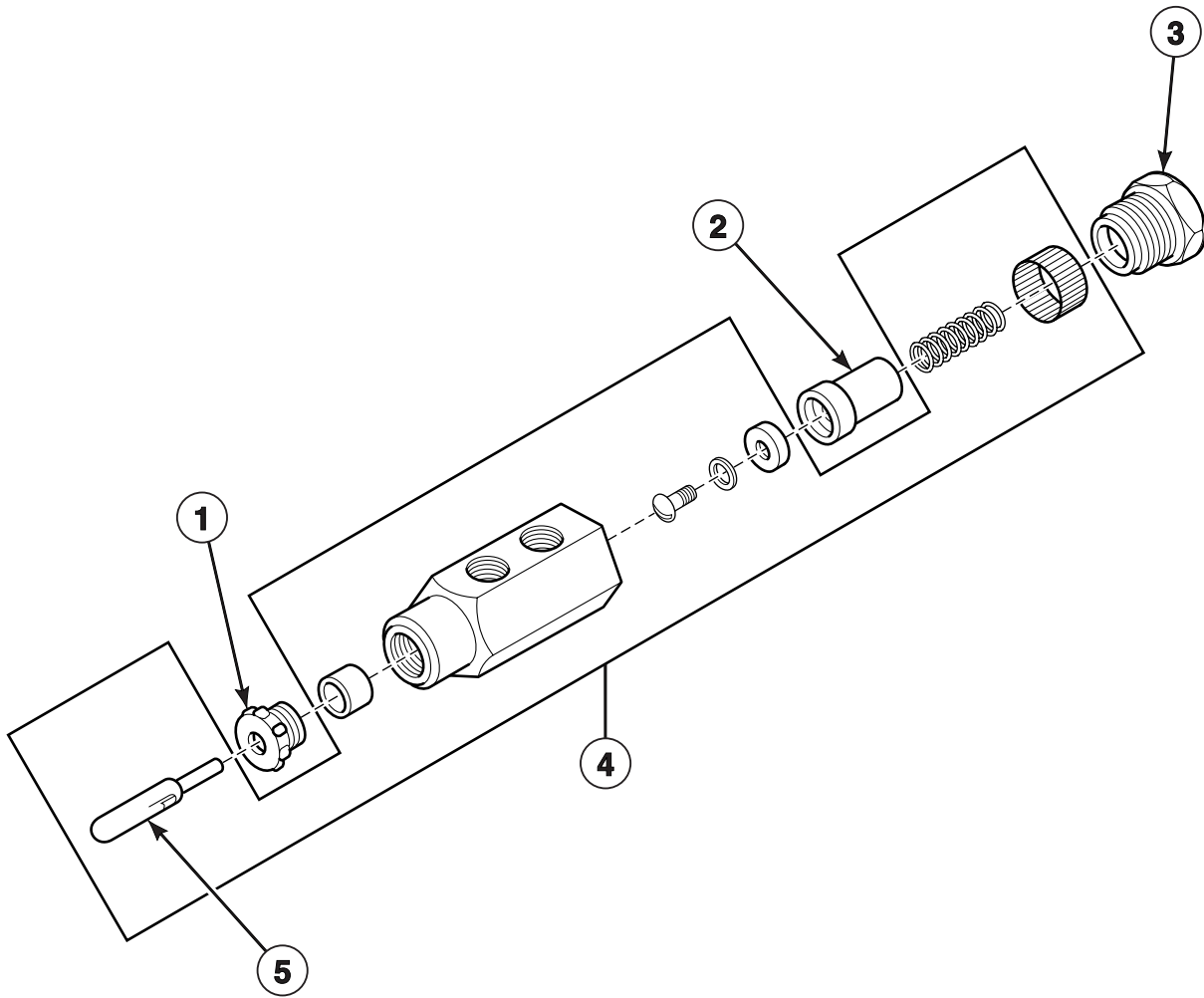


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Steam Valve Actuator Assembly - Models Starting December 1986

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1407741	Swivel Tubing Elbow	
2	JA-19559	Closing Speed Orifice	Closing speed
3	J1391390	Air Cylinder	
4	J1391168	Cylinder Mounting Bracket	Front cylinder
5	J1001270	Washer	2 required
6	M400013	Washer	3 required
7	JC-62724	Screw	2 required
8	M400023	Nut	
9	JA-51474	Nut	
10	J1391176	Steam Valve Actuator	
11	JA-27453	Valve Guide	
12	JA-55084	Gasket	
13	J1463694	Steam Valve Assembly	Refer to <i>Steam Valve Assembly</i> section for parts breakdown
14	JA-10652	Bar	
15	JA-50144	Screw	
16	JA-10650	Steam Line Clamp	
17	JA-50412	Nut	
18	J1398635	Screw	
19	70142	Nut	

Steam Valve Assembly



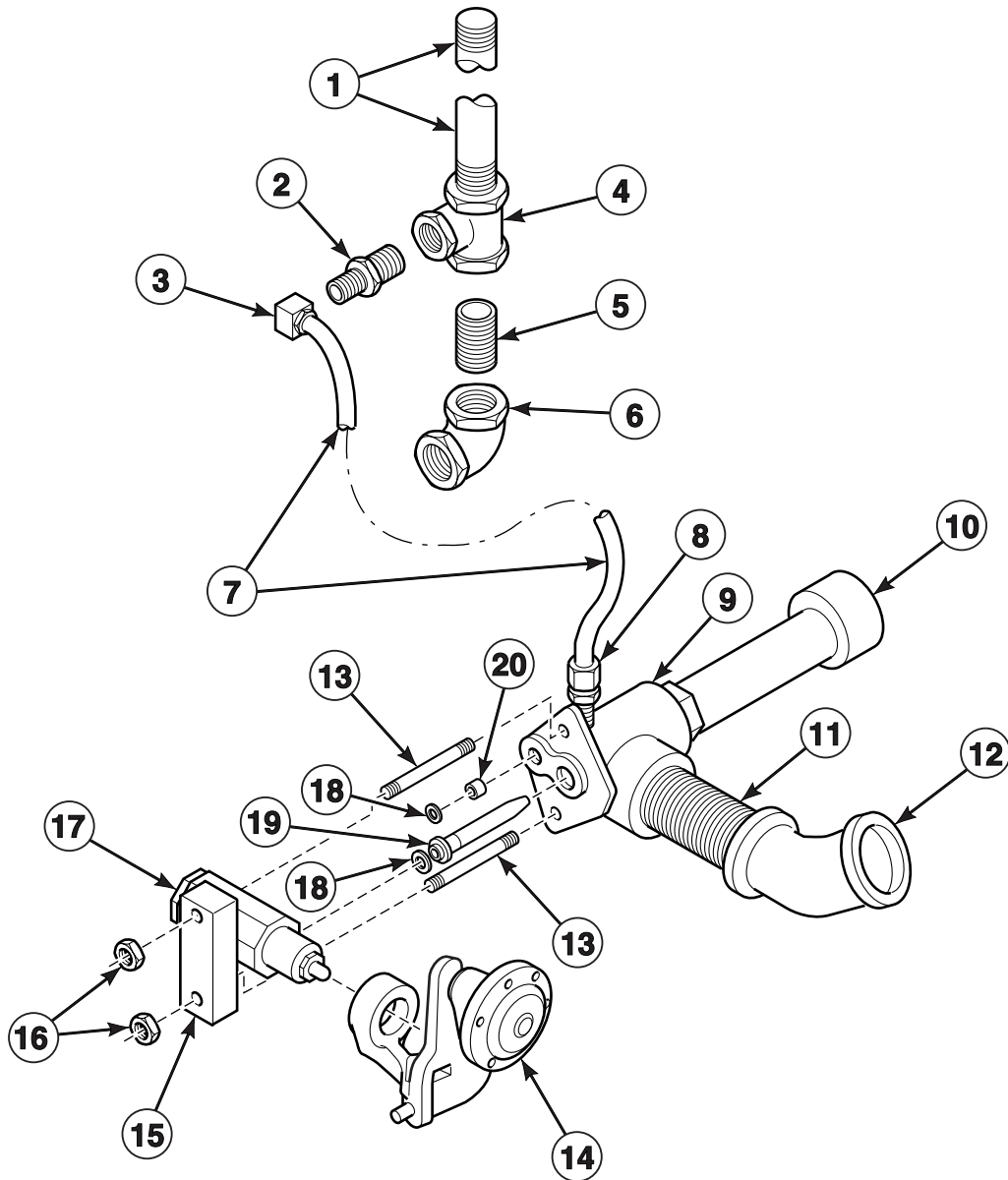
SCR509P_AJ0059

Steam Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1463694	Steam Valve Assembly	Includes items 1-5
1	JA-10165	Nut	
2	JA-10166	Disc Holder	
3	JA-10164	Nut	
4	J1010-000653	Steam Valve Rebuild Kit	Includes item 5, valve body, valve stem packing, screw, washer, disc, spring filter element and viton o-ring
5	JA-13042	Valve Stem	

Steam Vacuum

Optional on Older Machines; Repair Only



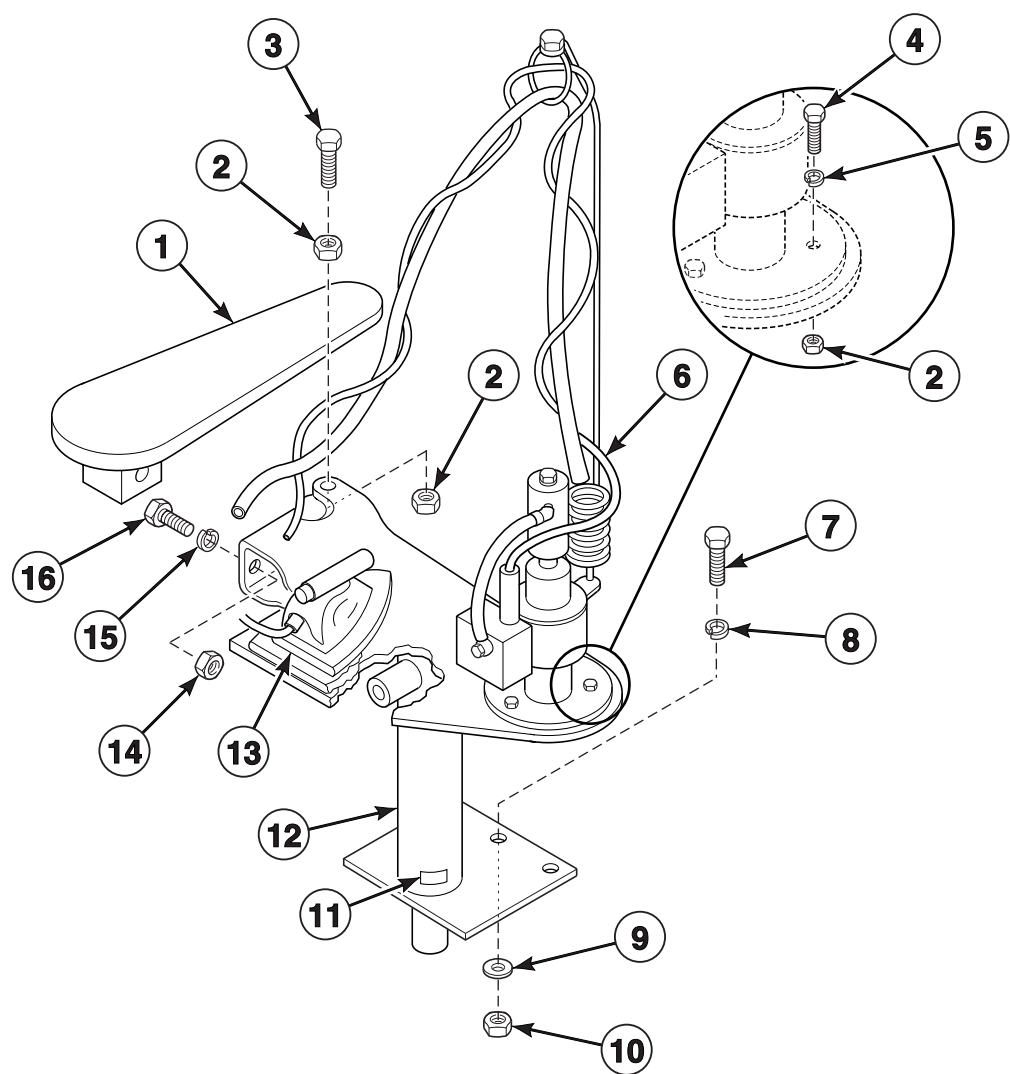
SCR512P_AJ0059

Steam Vacuum

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-10652	Bar	Used between 15 and 17
1	J1240860	Pipe Nipple	
2	JC-19682	Reducing Bushing	
3	J1151620	Compression Elbow	
4	JC-70628	Pipe Tee	
5	J1236553	Pipe Nipple	
6	J1239383	Pipe Elbow	
7	J1106665	Tubing	Copper; 3/8 inch OD
8	JA-50764	Compression Connector	
9	J1622463	Vacuum Tee	
10	N/A	Ejector	
11	JC-46341	Pipe Nipple	
12	N/A	Elbow	
13	JA-10654	Steam Stud	
14	J1576214	Steam Actuating Assembly	Refer to <i>Steam Valve Actuator Assembly</i> section for parts breakdown
15	N/A	Clamp	
16	JC-48289	Nut	
17	J1463694	Steam Valve Assembly	Refer to <i>Steam Valve Assembly</i> section for parts breakdown
18	JA-55084	Gasket	
19	N/A	Steam Nozzle	
20	JA-27453	Valve Guide	

N/A = Part no longer available

Iron and Lowboy Assembly - Models Through 1997



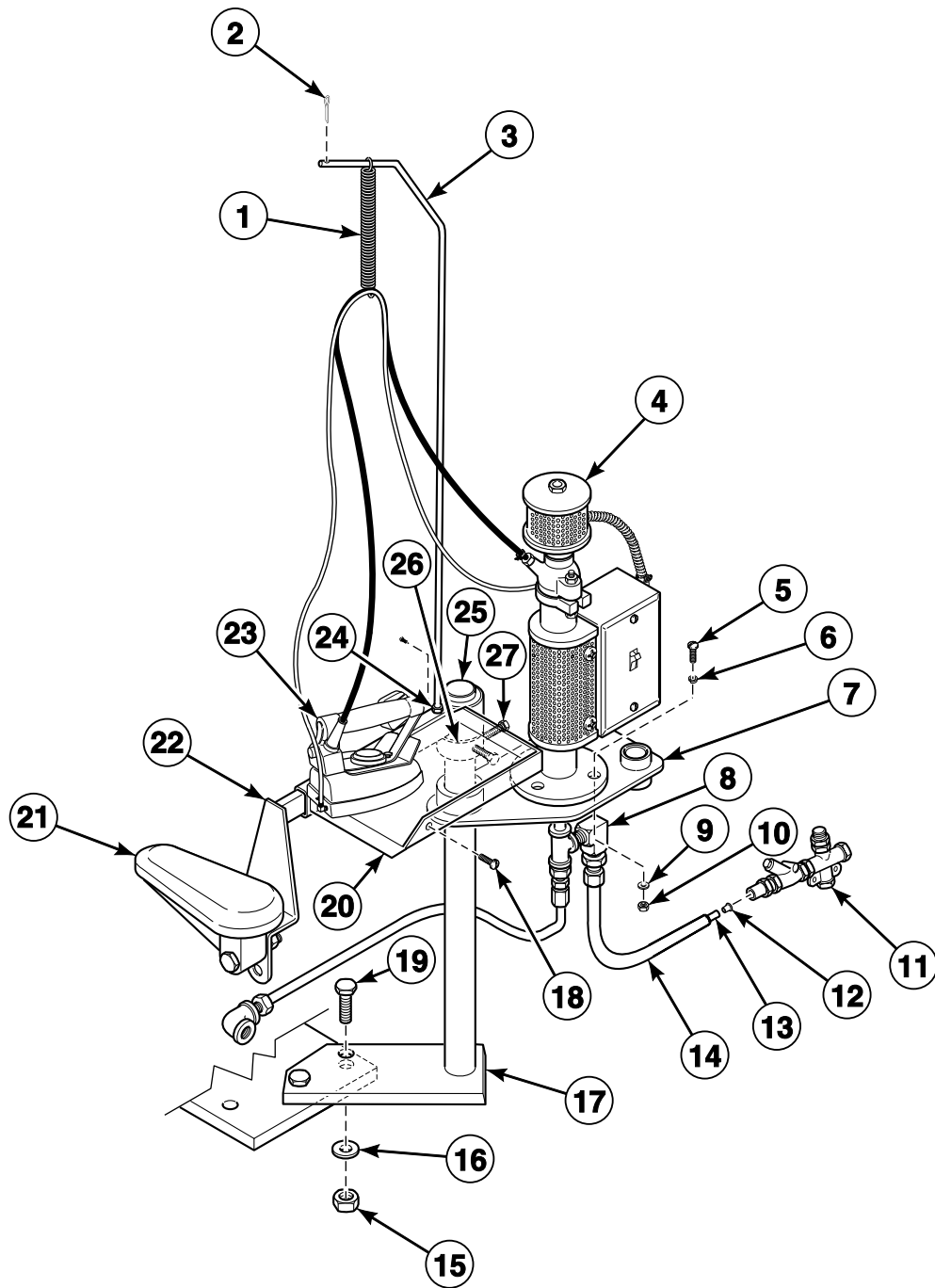
SCR1050P_AJ0059

Iron and Lowboy Assembly - Models Through 1997

REF	PART NO.	DESCRIPTION	COMMENTS
	J1144518	Steam Iron Assembly	220 Volt; Includes items 6 and 12
	J1144526	Iron Assembly	110 Volt; Includes items 6 and 12
	JX359	Steam Hose	Use with item 13
1	JA-80378	Padding and Sleeve Board Assembly	Includes JA-04930 Padding Set, J0637474-00 Sleeve Ironing Board Machining, JA-50947 Spring, JA-55096 Nut and JA-55097 Screw
2	20275	Nut	4 required
3	20253	Screw	
4	JA-52426	Screw	
5	J1185073	Washer	4 required
6	J1142611	Low Boy Assembly	220 or 240 Volt
	J1142603	Low Boy Assembly	110 Volt
7	M400063	Screw	
8	91200	Washer	
9	J1178391	Washer	
10	J1000850	Nut	
11	N/A	Label	Drain daily
12	J1472240	Condenser and Iron Weldment	
13	JA-54016	Steam Iron	110 Volt; With thumb switch
	JA-54017	Steam Iron	220 Volt; With thumb switch
14	70142	Nut	
15	M400013	Washer	
16	JC-63313	Screw	

N/A = Part no longer available

Iron and Lowboy Assembly - Models Starting 1997

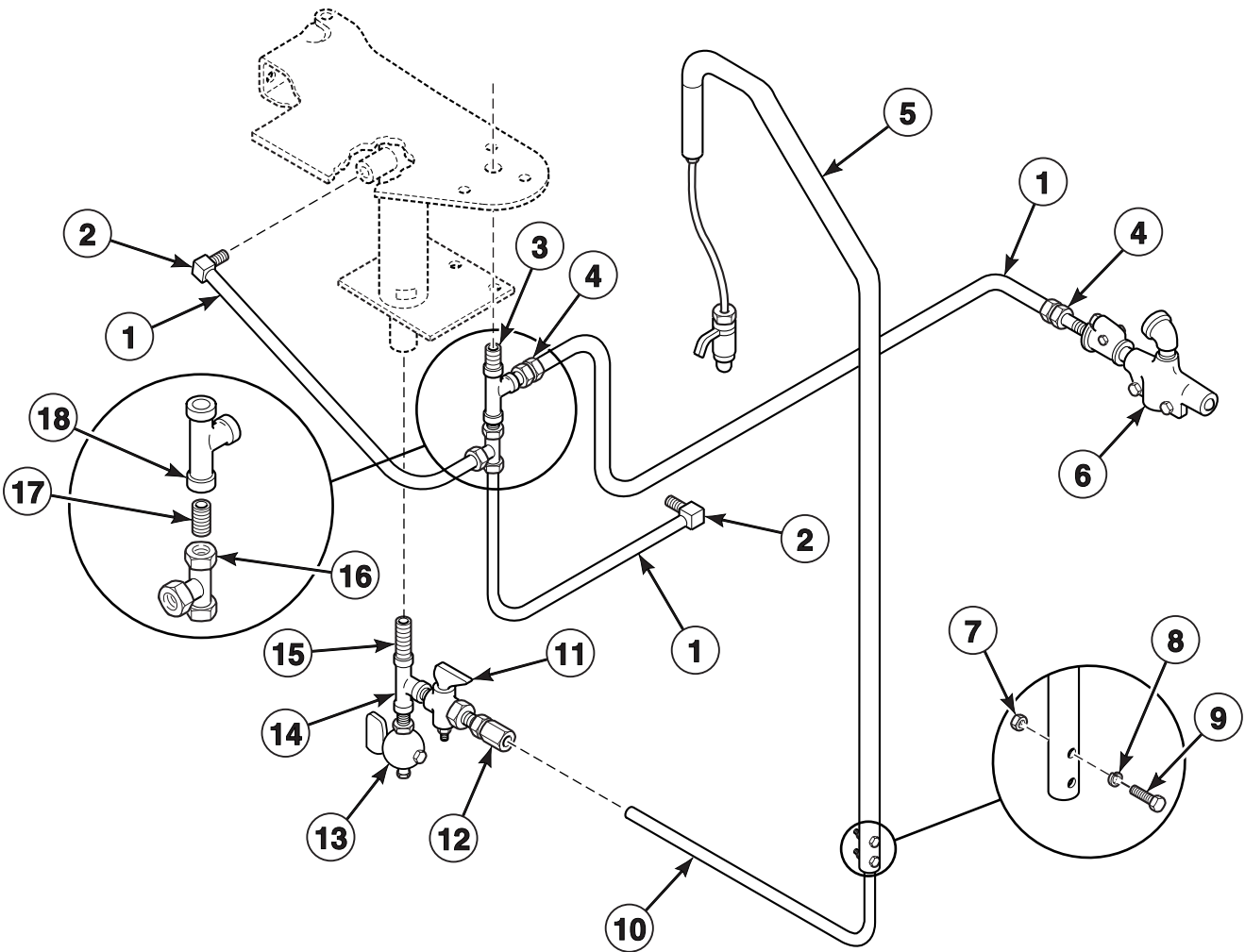


SCR1459P_AJ0059

Iron and Lowboy Assembly - Models Starting 1997

REF	PART NO.	DESCRIPTION	COMMENTS
	JX359	Steam Hose	Use with item 23
1	JA-52758	Spring	
2	J1177765	Cotter Pin	
3	J1483353	Low Boy Cord Hanger	
4	J1142603	Low Boy Assembly	110 Volt
	J1142611	Low Boy Assembly	220 or 240 Volt
5	JA-52426	Screw	3 required
6	JC-80513	Washer	3 required
7	J1483379	Low Boy Support Weldment	
8	J1151620	Compression Elbow	
9	J1185073	Washer	3 required
10	20275	Nut	3 required
11	JA-83598	Steam Inlet	Refer to <i>Steam Inlet</i> section for parts breakdown
12	JC-19682	Reducing Bushing	2 required
13	J1106665	Tubing	3/8 inch OD
14	JM-90527	Braided Sleeving Insulation	
15	20274	Nut	2 required
16	M400081	Washer	2 required
17	J1483734	Pivot Tube Weldment	Models AHOU45 and HOU45
	J1483312	Pivot Tube Weldment	All other models
18	JC-62304	Screw	
19	JC-62062	Screw	2 required
20	J1483296	Iron Support Weldment	
21	JA-80378	Padding and Sleeve Board Assembly	
22	J1483387	Sleeve Board Support Weldment	
23	JA-54016	Steam Iron	110 Volt
	JA-54017	Steam Iron	220 Volt
24	JC-22260	Screw Collar	
25	J1427103	Vent Plug	
26	J1483650	Altered Set Collar	
27	J1179001	Screw	

Hand Steam Iron Piping

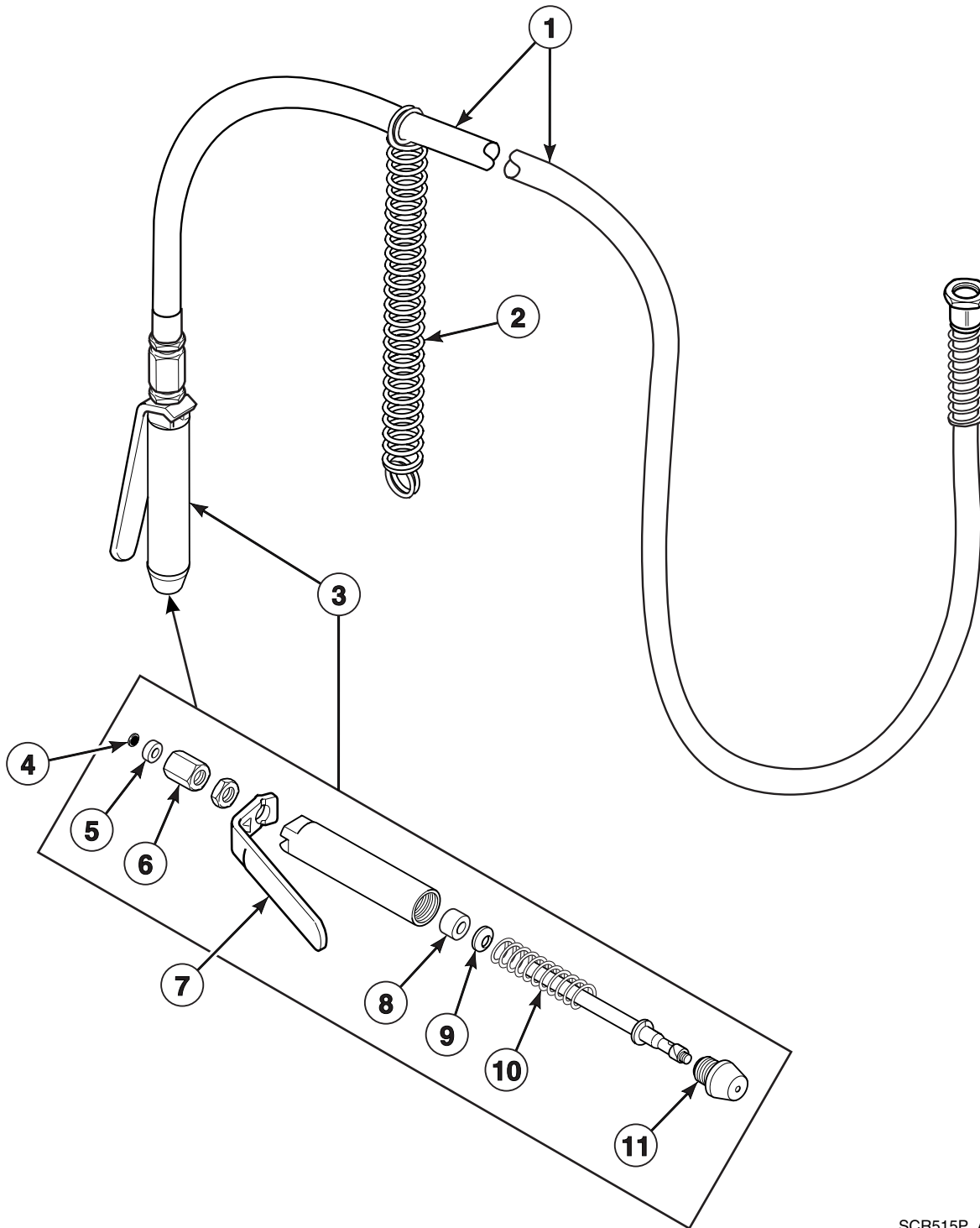


SCR1043P_AJ0059

Hand Steam Iron Piping

REF	PART NO.	DESCRIPTION	COMMENTS
	JM-90527	Braided Sleeving Insulation	
	JA-05652	Spray Gun Bracket Assembly	Includes items 5-9, 11 and JA-17958 Mounting Plug
	JA-17958	Mounting Plug	
1	J1106665	Tubing	3/8 inch OD
2	J1151620	Compression Elbow	
3	J1239334	Pipe Nipple	
4	JC-30919	Male Compression Connector	
5	JA-17954	Mounting Tube	
6	JA-83598	Steam Inlet	Refer to <i>Steam Inlet</i> section for parts breakdown
7	20275	Nut	
8	03189	Washer	
9	JA-52524	Screw	
10	J1410257	Tubing	Nylon
11	J1246024	Needle Valve	Models through February 1992
12	J1151661	Compression Connector	Models through February 1992
13	JC-21902	Petcock	Models through February 1992
14	JC-70614	Pipe Tee	Models through February 1992
15	J1232313	Pipe Nipple	Models through February 1992
16	JA-55627	Male Compression Tee	
17	JC-19682	Reducing Bushing	
18	JC-70628	Pipe Tee	

Water Gun Assembly



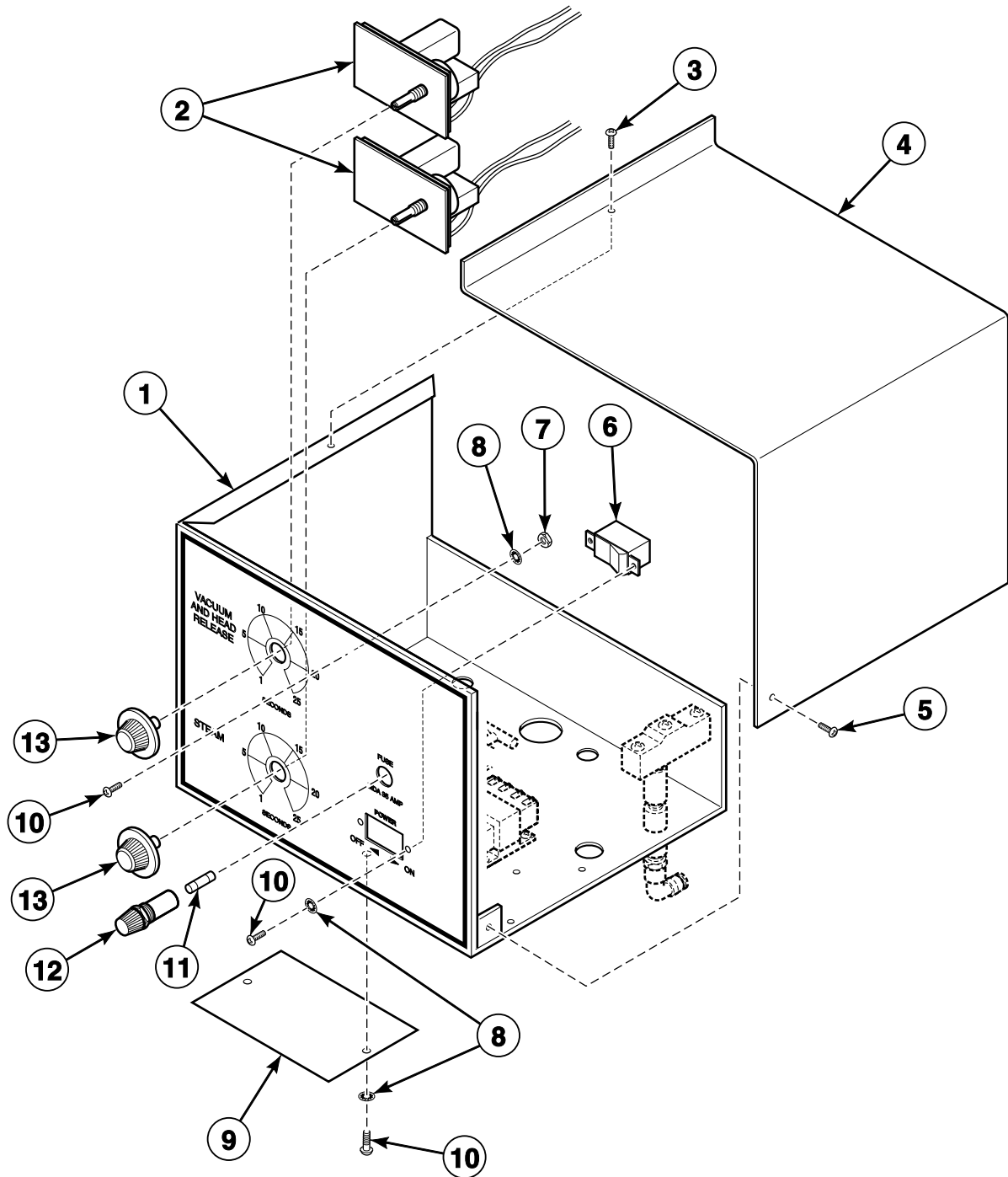
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Water Gun Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-51110	Water Gun Assembly	Includes items 1-11
1	JA-51793P	Hose Assembly	
2	JA-50949	Spring	Use to attach hose to cabinet
3	JA-51792	Water Gun	Includes items 4-11
4	JA-50640	Water Gun Filter Screen	
5	JA-50649	Coupling Packing	
6	JA-50639	Water Gun Coupling	
7	JA-50638	Water Gun Handle	
8	JA-50646	Water Gun Packing	
9	JA-50647	Washer	Brass
10	JA-50648	Water Gun Spring	
11	JA-50641	Water Gun Nozzle	

Control Box Assembly (Drawing 1 of 3)

Models ADCHF446 and DCHF446



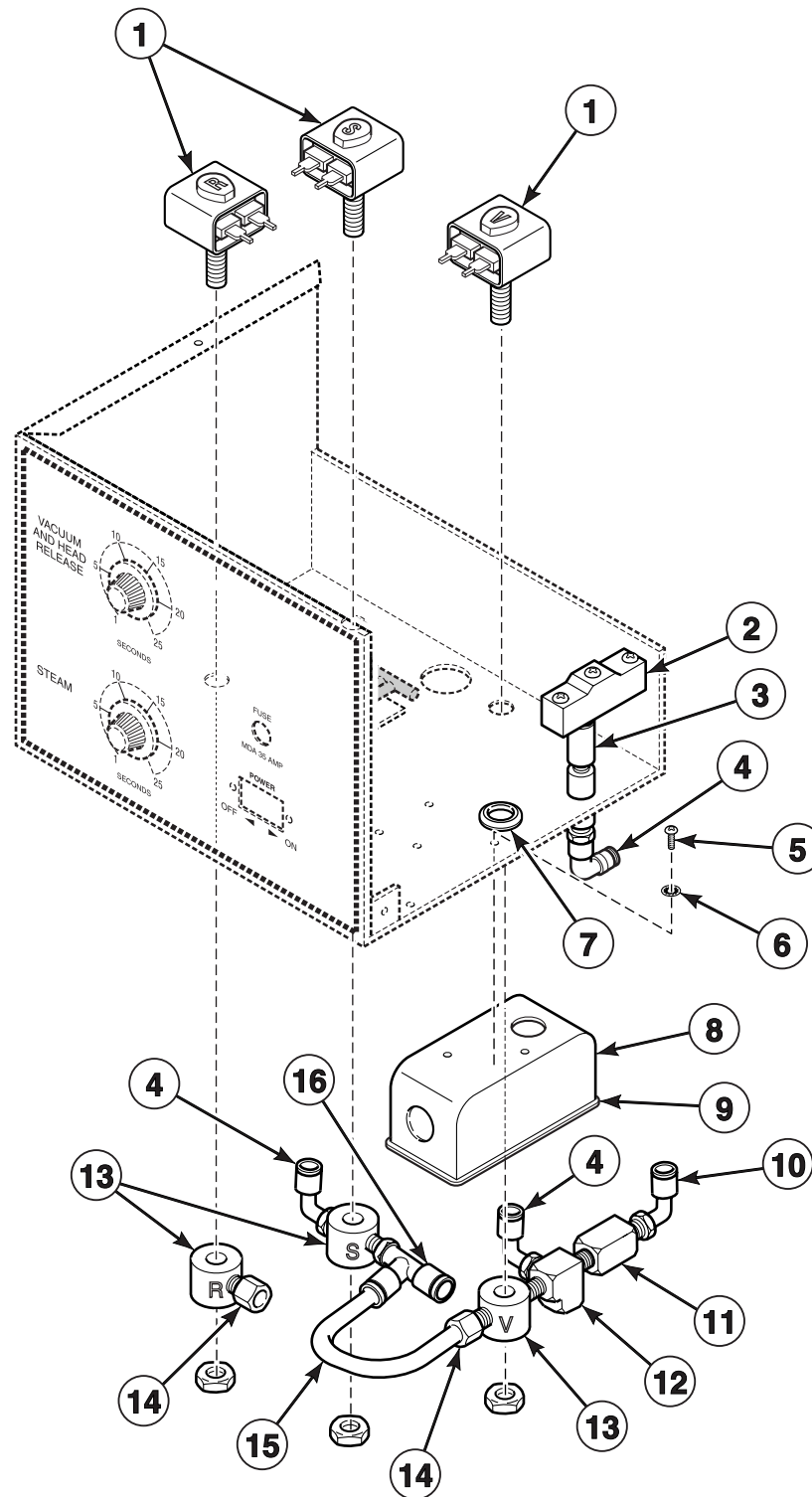
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Control Box Assembly (Drawing 1 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1364710	Control Enclosure Weldment	
2	J200050400	Common Timer Circuit Board Kit	25 seconds; 115 Volt; 2 required
3	M400044	Screw	
4	J1364702	Right Side Mount Cover Weldment	
5	M400664	Screw	
6	JA-54272	Switch	SPST
7	02788	Nut	
8	J1216357	Washer	
9	N/A	Nameplate	Electrical data
10	J1233162	Screw	
11	J1364843	Fuse	3/4 Amp
12	JA-53621	Fuse Holder	30 Amp
13	JE-66022	Knob	

Control Box Assembly (Drawing 2 of 3)

Models ADCHF446 and DCHF446



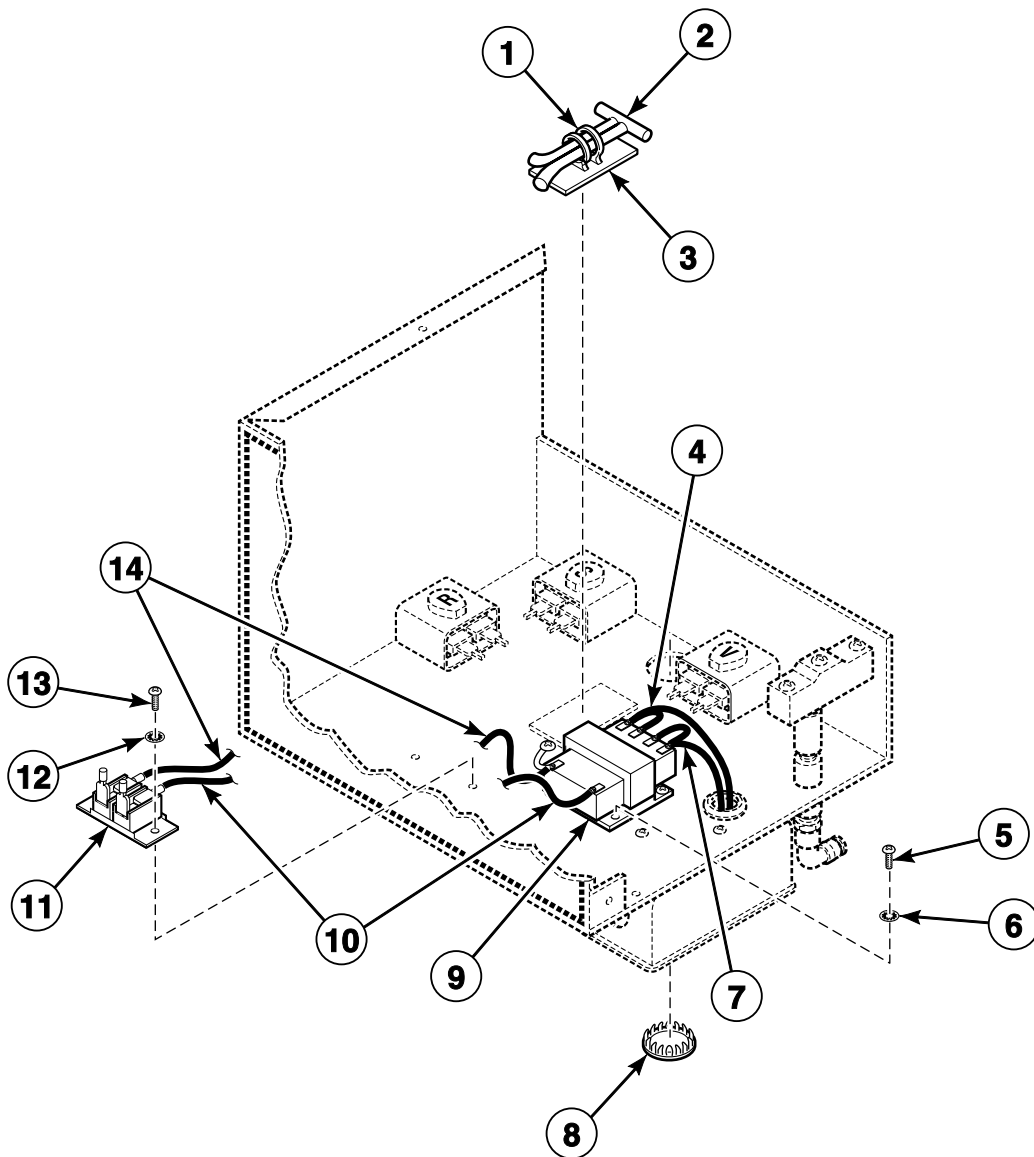
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Control Box Assembly (Drawing 2 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1378652	Varistor Assembly	Includes nut
2	J1526540	Limit Switch	15 Amp
3	J1526532	Pilot Actuator	
4	J1407741	Swivel Tubing Elbow	
5	M400044	Screw	
6	J1085992	Washer	
7	J1066919	Snap-In Bushing	Insulating
8	J1232958	Electric Outlet Box	
	J1189125	Terminal Lug	
9	J1075621	Electric Box Cover	
10	JA-50770	Male Compression Elbow	
11	JA-19559	Closing Speed Orifice	
12	J1316710	Pipe Tee	
13	J1362854P	3-Way Solenoid Valve	NC
14	J1408004	Connector	2 required
15	JM-95918P	Tubing	Nylon
16	J1438357	Quick Tubing Tee	

Control Box Assembly (Drawing 3 of 3)

Models ADCHF446 and DCHF446



SCR1512P_AJ0059

Control Box Assembly (Drawing 3 of 3)

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2	J1364199	Wire Harness	
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4	J1131333	14 Gauge Wire	220 Volt machines; Black
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7	JM-99661	14 Gauge Wire	220 Volt machines; Red
8	JA-53433	Button Hole Plug	
9	JC-73140	Open Frame Transformer	220 Volt machines
10	45001	18 Gauge Wire	220 Volt machines; Black
	J1131333	14 Gauge Wire	110 Volt machines; Black
11	JE-66110	Terminal Block	
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13	J1199389	Screw	
14	J1111467	18 Gauge Wire	220 Volt machines; White
	JM-99146	14 Gauge Wire	110 Volt machines; White

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